

libximc

2.13.6

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Contents

1	libximc library	1
1.1	What the controller does.	1
1.2	What can do libximc library	1
1.3	Assistance.	2
2	Introduction	3
2.1	About library	3
2.2	System requirements	3
2.2.1	For rebuilding library	3
2.2.2	For using library	4
3	How to rebuild library	5
3.1	Building on generic UNIX	5
3.2	Building on debian-based linux systems	5
3.3	Building on redhat-based linux systems	5
3.4	Buliding on Mac OS X	6
3.5	Buliding on Windows	6
3.6	Source code access	6
4	How to use with...	7
4.1	Usage with C	7
4.1.1	Visual C++	7
4.1.2	CodeBlocks	7
4.1.3	MinGW	7
4.1.4	C++ Builder	8
4.1.5	XCode	8
4.1.6	GCC	8
4.2	.NET	9
4.3	Delphi	9
4.4	Java	9
4.5	Python	10

4.6	MATLAB	10
4.7	Generic logging facility	11
4.8	Required permissions	11
4.9	C-profiles	11
5	Working with custom units	12
5.1	The structure of the conversion units calibration.t	12
5.2	Alternative functions for working with custom units and data structures for them	12
5.3	Coordinate correction table for more accurate positioning	13
6	Data Structure Documentation	14
6.1	accessories_settings.t Struct Reference	14
6.1.1	Detailed Description	14
6.1.2	Field Documentation	15
6.1.2.1	LimitSwitchesSettings	15
6.1.2.2	MagneticBrakeInfo	15
6.1.2.3	MBRatedCurrent	15
6.1.2.4	MBRatedVoltage	15
6.1.2.5	MBSettings	15
6.1.2.6	MBTorque	15
6.1.2.7	TemperatureSensorInfo	15
6.1.2.8	TSGrad	15
6.1.2.9	TSMax	15
6.1.2.10	TSTMin	16
6.1.2.11	TSSettings	16
6.2	analog_data.t Struct Reference	16
6.2.1	Detailed Description	17
6.2.2	Field Documentation	17
6.2.2.1	A1Voltage	17
6.2.2.2	A1Voltage_ADC	17
6.2.2.3	A2Voltage	17
6.2.2.4	A2Voltage_ADC	18
6.2.2.5	ACurrent	18
6.2.2.6	ACurrent_ADC	18
6.2.2.7	B1Voltage	18
6.2.2.8	B1Voltage_ADC	18
6.2.2.9	B2Voltage	18
6.2.2.10	B2Voltage_ADC	18
6.2.2.11	BCurrent	18

6.2.2.12	BCurrent_ADC	18
6.2.2.13	FullCurrent	18
6.2.2.14	FullCurrent_ADC	18
6.2.2.15	H5	18
6.2.2.16	Joy	19
6.2.2.17	Joy_ADC	19
6.2.2.18	L	19
6.2.2.19	L5	19
6.2.2.20	L5_ADC	19
6.2.2.21	Pot	19
6.2.2.22	R	19
6.2.2.23	SupVoltage	19
6.2.2.24	SupVoltage_ADC	19
6.2.2.25	Temp	19
6.2.2.26	Temp_ADC	19
6.3	brake_settings_t Struct Reference	20
6.3.1	Detailed Description	20
6.3.2	Field Documentation	20
6.3.2.1	BrakeFlags	20
6.3.2.2	t1	20
6.3.2.3	t2	20
6.3.2.4	t3	20
6.3.2.5	t4	20
6.4	calibration_settings_t Struct Reference	21
6.4.1	Detailed Description	21
6.4.2	Field Documentation	21
6.4.2.1	CSS1_A	21
6.4.2.2	CSS1_B	21
6.4.2.3	CSS2_A	21
6.4.2.4	CSS2_B	21
6.4.2.5	FullCurrent_A	22
6.4.2.6	FullCurrent_B	22
6.5	calibration_t Struct Reference	22
6.5.1	Detailed Description	22
6.6	chart_data_t Struct Reference	22
6.6.1	Detailed Description	23
6.6.2	Field Documentation	23
6.6.2.1	DutyCycle	23
6.6.2.2	Joy	23

6.6.2.3	Pot	23
6.6.2.4	WindingCurrentA	23
6.6.2.5	WindingCurrentB	23
6.6.2.6	WindingCurrentC	23
6.6.2.7	WindingVoltageA	24
6.6.2.8	WindingVoltageB	24
6.6.2.9	WindingVoltageC	24
6.7	control_settings_calb_t Struct Reference	24
6.7.1	Detailed Description	24
6.7.2	Field Documentation	25
6.7.2.1	Flags	25
6.7.2.2	MaxClickTime	25
6.7.2.3	MaxSpeed	25
6.7.2.4	Timeout	25
6.8	control_settings_t Struct Reference	25
6.8.1	Detailed Description	25
6.8.2	Field Documentation	26
6.8.2.1	Flags	26
6.8.2.2	MaxClickTime	26
6.8.2.3	MaxSpeed	26
6.8.2.4	Timeout	26
6.8.2.5	uDeltaPosition	26
6.8.2.6	uMaxSpeed	26
6.9	controller_name_t Struct Reference	26
6.9.1	Detailed Description	27
6.9.2	Field Documentation	27
6.9.2.1	ControllerName	27
6.9.2.2	CtrlFlags	27
6.10	ctp_settings_t Struct Reference	27
6.10.1	Detailed Description	27
6.10.2	Field Documentation	28
6.10.2.1	CTPFlags	28
6.10.2.2	CTPMinError	28
6.11	debug_read_t Struct Reference	28
6.11.1	Detailed Description	28
6.11.2	Field Documentation	28
6.11.2.1	DebugData	28
6.12	debug_write_t Struct Reference	28
6.12.1	Detailed Description	29

6.12.2 Field Documentation	29
6.12.2.1 DebugData	29
6.13 device_information_t Struct Reference	29
6.13.1 Detailed Description	29
6.13.2 Field Documentation	29
6.13.2.1 Major	29
6.13.2.2 Minor	30
6.13.2.3 Release	30
6.14 device_network_information_t Struct Reference	30
6.14.1 Detailed Description	30
6.15 edges_settings_calb_t Struct Reference	30
6.15.1 Detailed Description	31
6.15.2 Field Documentation	31
6.15.2.1 BorderFlags	31
6.15.2.2 EnderFlags	31
6.15.2.3 LeftBorder	31
6.15.2.4 RightBorder	31
6.16 edges_settings_t Struct Reference	31
6.16.1 Detailed Description	32
6.16.2 Field Documentation	32
6.16.2.1 BorderFlags	32
6.16.2.2 EnderFlags	32
6.16.2.3 LeftBorder	32
6.16.2.4 RightBorder	32
6.16.2.5 uLeftBorder	32
6.16.2.6 uRightBorder	32
6.17 emf_settings_t Struct Reference	32
6.17.1 Detailed Description	33
6.17.2 Field Documentation	33
6.17.2.1 BackEMFFlags	33
6.17.2.2 Km	33
6.17.2.3 L	33
6.17.2.4 R	33
6.18 encoder_information_t Struct Reference	33
6.18.1 Detailed Description	34
6.18.2 Field Documentation	34
6.18.2.1 Manufacturer	34
6.18.2.2 PartNumber	34
6.19 encoder_settings_t Struct Reference	34

6.19.1 Detailed Description	35
6.19.2 Field Documentation	35
6.19.2.1 EncoderSettings	35
6.19.2.2 MaxCurrentConsumption	35
6.19.2.3 MaxOperatingFrequency	35
6.19.2.4 SupplyVoltageMax	35
6.19.2.5 SupplyVoltageMin	35
6.20 engine_advansed_setup_t Struct Reference	35
6.20.1 Detailed Description	36
6.20.2 Field Documentation	36
6.20.2.1 stepcloseloop_Kp_high	36
6.20.2.2 stepcloseloop_Kp_low	36
6.20.2.3 stepcloseloop_Kw	36
6.21 engine_settings_calb_t Struct Reference	36
6.21.1 Detailed Description	37
6.21.2 Field Documentation	37
6.21.2.1 Antiplay	37
6.21.2.2 EngineFlags	37
6.21.2.3 MicrostepMode	37
6.21.2.4 NomCurrent	37
6.21.2.5 NomSpeed	37
6.21.2.6 NomVoltage	37
6.21.2.7 StepsPerRev	37
6.22 engine_settings_t Struct Reference	38
6.22.1 Detailed Description	38
6.22.2 Field Documentation	38
6.22.2.1 Antiplay	38
6.22.2.2 EngineFlags	38
6.22.2.3 MicrostepMode	39
6.22.2.4 NomCurrent	39
6.22.2.5 NomSpeed	39
6.22.2.6 NomVoltage	39
6.22.2.7 StepsPerRev	39
6.22.2.8 uNomSpeed	39
6.23 entype_settings_t Struct Reference	39
6.23.1 Detailed Description	40
6.23.2 Field Documentation	40
6.23.2.1 DriverType	40
6.23.2.2 EngineType	40

6.24	extended_settings_t Struct Reference	40
6.24.1	Detailed Description	40
6.25	extio_settings_t Struct Reference	40
6.25.1	Detailed Description	41
6.25.2	Field Documentation	41
6.25.2.1	EXTIOModeFlags	41
6.25.2.2	EXTIOSetupFlags	41
6.26	feedback_settings_t Struct Reference	41
6.26.1	Detailed Description	41
6.26.2	Field Documentation	42
6.26.2.1	CountsPerTurn	42
6.26.2.2	FeedbackFlags	42
6.26.2.3	FeedbackType	42
6.26.2.4	IPS	42
6.27	gear_information_t Struct Reference	42
6.27.1	Detailed Description	42
6.27.2	Field Documentation	43
6.27.2.1	Manufacturer	43
6.27.2.2	PartNumber	43
6.28	gear_settings_t Struct Reference	43
6.28.1	Detailed Description	43
6.28.2	Field Documentation	43
6.28.2.1	Efficiency	43
6.28.2.2	InputInertia	44
6.28.2.3	MaxOutputBacklash	44
6.28.2.4	RatedInputSpeed	44
6.28.2.5	RatedInputTorque	44
6.28.2.6	ReductionIn	44
6.28.2.7	ReductionOut	44
6.29	get_position_calb_t Struct Reference	44
6.29.1	Detailed Description	44
6.29.2	Field Documentation	45
6.29.2.1	EncPosition	45
6.29.2.2	Position	45
6.30	get_position_t Struct Reference	45
6.30.1	Detailed Description	45
6.30.2	Field Documentation	45
6.30.2.1	EncPosition	45
6.30.2.2	uPosition	45

6.31	globally_unique_identifier_t Struct Reference	46
6.31.1	Detailed Description	46
6.31.2	Field Documentation	46
6.31.2.1	UniqueID0	46
6.31.2.2	UniqueID1	46
6.31.2.3	UniqueID2	46
6.31.2.4	UniqueID3	46
6.32	hallsensor_information_t Struct Reference	46
6.32.1	Detailed Description	47
6.32.2	Field Documentation	47
6.32.2.1	Manufacturer	47
6.32.2.2	PartNumber	47
6.33	hallsensor_settings_t Struct Reference	47
6.33.1	Detailed Description	48
6.33.2	Field Documentation	48
6.33.2.1	MaxCurrentConsumption	48
6.33.2.2	MaxOperatingFrequency	48
6.33.2.3	SupplyVoltageMax	48
6.33.2.4	SupplyVoltageMin	48
6.34	home_settings_calb_t Struct Reference	48
6.34.1	Detailed Description	49
6.34.2	Field Documentation	49
6.34.2.1	FastHome	49
6.34.2.2	HomeDelta	49
6.34.2.3	HomeFlags	49
6.34.2.4	SlowHome	49
6.35	home_settings_t Struct Reference	49
6.35.1	Detailed Description	50
6.35.2	Field Documentation	50
6.35.2.1	FastHome	50
6.35.2.2	HomeDelta	50
6.35.2.3	HomeFlags	50
6.35.2.4	SlowHome	50
6.35.2.5	uFastHome	50
6.35.2.6	uHomeDelta	50
6.35.2.7	uSlowHome	50
6.36	init_random_t Struct Reference	51
6.36.1	Detailed Description	51
6.36.2	Field Documentation	51

6.36.2.1 key	51
6.37 joystick_settings_t Struct Reference	51
6.37.1 Detailed Description	51
6.37.2 Field Documentation	52
6.37.2.1 DeadZone	52
6.37.2.2 ExpFactor	52
6.37.2.3 JoyCenter	52
6.37.2.4 JoyFlags	52
6.37.2.5 JoyHighEnd	52
6.37.2.6 JoyLowEnd	52
6.38 measurements_t Struct Reference	52
6.38.1 Detailed Description	53
6.38.2 Field Documentation	53
6.38.2.1 Error	53
6.38.2.2 Length	53
6.38.2.3 Speed	53
6.39 motor_information_t Struct Reference	53
6.39.1 Detailed Description	53
6.39.2 Field Documentation	54
6.39.2.1 Manufacturer	54
6.39.2.2 PartNumber	54
6.40 motor_settings_t Struct Reference	54
6.40.1 Detailed Description	55
6.40.2 Field Documentation	55
6.40.2.1 DetentTorque	55
6.40.2.2 MaxCurrent	55
6.40.2.3 MaxCurrentTime	56
6.40.2.4 MaxSpeed	56
6.40.2.5 MechanicalTimeConstant	56
6.40.2.6 MotorType	56
6.40.2.7 NoLoadCurrent	56
6.40.2.8 NoLoadSpeed	56
6.40.2.9 NominalCurrent	56
6.40.2.10NominalPower	56
6.40.2.11NominalSpeed	56
6.40.2.12NominalTorque	57
6.40.2.13NominalVoltage	57
6.40.2.14Phases	57
6.40.2.15Poles	57

6.40.2.16 RotorInertia	57
6.40.2.17 SpeedConstant	57
6.40.2.18 SpeedTorqueGradient	57
6.40.2.19 StallTorque	57
6.40.2.20 TorqueConstant	57
6.40.2.21 WindingInductance	58
6.40.2.22 WindingResistance	58
6.41 move_settings_calb_t Struct Reference	58
6.41.1 Detailed Description	58
6.41.2 Field Documentation	58
6.41.2.1 Accel	58
6.41.2.2 AntiplaySpeed	58
6.41.2.3 Decel	59
6.41.2.4 MoveFlags	59
6.41.2.5 Speed	59
6.42 move_settings_t Struct Reference	59
6.42.1 Detailed Description	59
6.42.2 Field Documentation	59
6.42.2.1 Accel	59
6.42.2.2 AntiplaySpeed	60
6.42.2.3 Decel	60
6.42.2.4 MoveFlags	60
6.42.2.5 Speed	60
6.42.2.6 uAntiplaySpeed	60
6.42.2.7 uSpeed	60
6.43 nonvolatile_memory_t Struct Reference	60
6.43.1 Detailed Description	60
6.43.2 Field Documentation	61
6.43.2.1 UserData	61
6.44 pid_settings_t Struct Reference	61
6.44.1 Detailed Description	61
6.45 power_settings_t Struct Reference	61
6.45.1 Detailed Description	62
6.45.2 Field Documentation	62
6.45.2.1 CurrentSetTime	62
6.45.2.2 CurrReductDelay	62
6.45.2.3 HoldCurrent	62
6.45.2.4 PowerFlags	62
6.45.2.5 PowerOffDelay	62

6.46 secure_settings_t Struct Reference	62
6.46.1 Detailed Description	63
6.46.2 Field Documentation	63
6.46.2.1 Criticalpwr	63
6.46.2.2 Criticalusb	63
6.46.2.3 CriticalT	63
6.46.2.4 CriticalUpwr	63
6.46.2.5 CriticalUusb	64
6.46.2.6 Flags	64
6.46.2.7 LowUpwrOff	64
6.46.2.8 MinimumUusb	64
6.47 serial_number_t Struct Reference	64
6.47.1 Detailed Description	64
6.47.2 Field Documentation	64
6.47.2.1 Key	64
6.47.2.2 Major	65
6.47.2.3 Minor	65
6.47.2.4 Release	65
6.47.2.5 SN	65
6.48 set_position_calb_t Struct Reference	65
6.48.1 Detailed Description	65
6.48.2 Field Documentation	65
6.48.2.1 EncPosition	65
6.48.2.2 PosFlags	65
6.48.2.3 Position	66
6.49 set_position_t Struct Reference	66
6.49.1 Detailed Description	66
6.49.2 Field Documentation	66
6.49.2.1 EncPosition	66
6.49.2.2 PosFlags	66
6.49.2.3 uPosition	66
6.50 stage_information_t Struct Reference	66
6.50.1 Detailed Description	67
6.50.2 Field Documentation	67
6.50.2.1 Manufacturer	67
6.50.2.2 PartNumber	67
6.51 stage_name_t Struct Reference	67
6.51.1 Detailed Description	67
6.51.2 Field Documentation	68

6.51.2.1 PositionerName	68
6.52 stage_settings_t Struct Reference	68
6.52.1 Detailed Description	68
6.52.2 Field Documentation	68
6.52.2.1 HorizontalLoadCapacity	68
6.52.2.2 LeadScrewPitch	69
6.52.2.3 MaxCurrentConsumption	69
6.52.2.4 MaxSpeed	69
6.52.2.5 SupplyVoltageMax	69
6.52.2.6 SupplyVoltageMin	69
6.52.2.7 TravelRange	69
6.52.2.8 Units	69
6.52.2.9 VerticalLoadCapacity	69
6.53 status_calb_t Struct Reference	69
6.53.1 Detailed Description	70
6.53.2 Field Documentation	70
6.53.2.1 CmdBufFreeSpace	70
6.53.2.2 CurPosition	71
6.53.2.3 CurSpeed	71
6.53.2.4 CurT	71
6.53.2.5 EncPosition	71
6.53.2.6 EncSts	71
6.53.2.7 Flags	71
6.53.2.8 GPIOFlags	71
6.53.2.9 Ipwr	71
6.53.2.10Iusb	71
6.53.2.11 MoveSts	71
6.53.2.12MvCmdSts	71
6.53.2.13PWRSts	71
6.53.2.14Upwr	72
6.53.2.15Uusb	72
6.53.2.16WindSts	72
6.54 status_t Struct Reference	72
6.54.1 Detailed Description	73
6.54.2 Field Documentation	73
6.54.2.1 CmdBufFreeSpace	73
6.54.2.2 CurPosition	73
6.54.2.3 CurSpeed	73
6.54.2.4 CurT	73

6.54.2.5	EncPosition	73
6.54.2.6	EncSts	73
6.54.2.7	Flags	73
6.54.2.8	GPIOFlags	74
6.54.2.9	Ipwr	74
6.54.2.10	Iusb	74
6.54.2.11	MoveSts	74
6.54.2.12	MvCmdSts	74
6.54.2.13	PWRSts	74
6.54.2.14	uCurPosition	74
6.54.2.15	uCurSpeed	74
6.54.2.16	Upwr	74
6.54.2.17	Uusb	74
6.54.2.18	WindSts	74
6.55	sync_in_settings_calb_t Struct Reference	75
6.55.1	Detailed Description	75
6.55.2	Field Documentation	75
6.55.2.1	ClutterTime	75
6.55.2.2	Position	75
6.55.2.3	Speed	75
6.55.2.4	SyncInFlags	75
6.56	sync_in_settings_t Struct Reference	75
6.56.1	Detailed Description	76
6.56.2	Field Documentation	76
6.56.2.1	ClutterTime	76
6.56.2.2	Speed	76
6.56.2.3	SyncInFlags	76
6.56.2.4	uPosition	76
6.56.2.5	uSpeed	77
6.57	sync_out_settings_calb_t Struct Reference	77
6.57.1	Detailed Description	77
6.57.2	Field Documentation	77
6.57.2.1	Accuracy	77
6.57.2.2	SyncOutFlags	77
6.57.2.3	SyncOutPeriod	77
6.57.2.4	SyncOutPulseSteps	78
6.58	sync_out_settings_t Struct Reference	78
6.58.1	Detailed Description	78
6.58.2	Field Documentation	78

6.58.2.1 Accuracy	78
6.58.2.2 SyncOutFlags	78
6.58.2.3 SyncOutPeriod	79
6.58.2.4 SyncOutPulseSteps	79
6.58.2.5 uAccuracy	79
6.59 uart_settings_t Struct Reference	79
6.59.1 Detailed Description	79
6.59.2 Field Documentation	79
6.59.2.1 UARTSetupFlags	79
7 File Documentation	80
7.1 ximc.h File Reference	80
7.1.1 Detailed Description	104
7.1.2 Macro Definition Documentation	104
7.1.2.1 ALARM_ON_DRIVER_OVERHEATING	104
7.1.2.2 BACK_EMF_INDUCTANCE_AUTO	104
7.1.2.3 BACK_EMF_KM_AUTO	104
7.1.2.4 BACK_EMF_RESISTANCE_AUTO	104
7.1.2.5 BORDER_IS_ENCODER	105
7.1.2.6 BORDER_STOP_LEFT	105
7.1.2.7 BORDER_STOP_RIGHT	105
7.1.2.8 BORDERS_SWAP_MISSET_DETECTION	105
7.1.2.9 BRAKE_ENABLED	105
7.1.2.10 BRAKE_ENG_PWROFF	105
7.1.2.11 CONTROL_BTN_LEFT_PUSHED_OPEN	105
7.1.2.12 CONTROL_BTN_RIGHT_PUSHED_OPEN	105
7.1.2.13 CONTROL_MODE_BITS	105
7.1.2.14 CONTROL_MODE_JOY	105
7.1.2.15 CONTROL_MODE_LR	105
7.1.2.16 CONTROL_MODE_OFF	105
7.1.2.17 CTP_ALARM_ON_ERROR	106
7.1.2.18 CTP_BASE	106
7.1.2.19 CTP_ENABLED	106
7.1.2.20 CTP_ERROR_CORRECTION	106
7.1.2.21 DRIVER_TYPE_DISCRETE_FET	106
7.1.2.22 DRIVER_TYPE_EXTERNAL	106
7.1.2.23 DRIVER_TYPE_INTEGRATE	106
7.1.2.24 EEPROM_PRECEDENCE	106
7.1.2.25 ENC_STATE_ABSENT	106

7.1.2.26	ENC_STATE_MALFUNC	106
7.1.2.27	ENC_STATE_OK	106
7.1.2.28	ENC_STATE_REVERS	107
7.1.2.29	ENC_STATE_UNKNOWN	107
7.1.2.30	ENDER_SW1_ACTIVE_LOW	107
7.1.2.31	ENDER_SW2_ACTIVE_LOW	107
7.1.2.32	ENDER_SWAP	107
7.1.2.33	ENGINE_ACCEL_ON	107
7.1.2.34	ENGINE_ANTIPLAY	107
7.1.2.35	ENGINE_CURRENT_AS_RMS	107
7.1.2.36	ENGINE_LIMIT_CURR	107
7.1.2.37	ENGINE_LIMIT_RPM	107
7.1.2.38	ENGINE_LIMIT_VOLT	108
7.1.2.39	ENGINE_MAX_SPEED	108
7.1.2.40	ENGINE_REVERSE	108
7.1.2.41	ENGINE_TYPE_2DC	108
7.1.2.42	ENGINE_TYPE_BRUSHLESS	108
7.1.2.43	ENGINE_TYPE_DC	108
7.1.2.44	ENGINE_TYPE_NONE	108
7.1.2.45	ENGINE_TYPE_STEP	108
7.1.2.46	ENGINE_TYPE_TEST	108
7.1.2.47	ENUMERATE_PROBE	108
7.1.2.48	EXTIO_SETUP_INVERT	109
7.1.2.49	EXTIO_SETUP_MODE_IN_ALARM	109
7.1.2.50	EXTIO_SETUP_MODE_IN_BITS	109
7.1.2.51	EXTIO_SETUP_MODE_IN_HOME	109
7.1.2.52	EXTIO_SETUP_MODE_IN_MOVR	109
7.1.2.53	EXTIO_SETUP_MODE_IN_NOP	109
7.1.2.54	EXTIO_SETUP_MODE_IN_PWOF	109
7.1.2.55	EXTIO_SETUP_MODE_IN_STOP	109
7.1.2.56	EXTIO_SETUP_MODE_OUT_ALARM	109
7.1.2.57	EXTIO_SETUP_MODE_OUT_BITS	109
7.1.2.58	EXTIO_SETUP_MODE_OUT_MOTOR_ON	109
7.1.2.59	EXTIO_SETUP_MODE_OUT_MOVING	109
7.1.2.60	EXTIO_SETUP_MODE_OUT_OFF	110
7.1.2.61	EXTIO_SETUP_MODE_OUT_ON	110
7.1.2.62	EXTIO_SETUP_OUTPUT	110
7.1.2.63	FEEDBACK_EMF	110
7.1.2.64	FEEDBACK_ENC_REVERSE	110

7.1.2.65	FEEDBACK_ENC_TYPE_AUTO	110
7.1.2.66	FEEDBACK_ENC_TYPE_BITS	110
7.1.2.67	FEEDBACK_ENC_TYPE_DIFFERENTIAL	110
7.1.2.68	FEEDBACK_ENC_TYPE_SINGLE_ENDED	110
7.1.2.69	FEEDBACK_ENCODER	110
7.1.2.70	FEEDBACK_ENCODER_MEDIATED	110
7.1.2.71	FEEDBACK_NONE	110
7.1.2.72	H_BRIDGE_ALERT	111
7.1.2.73	HOME_DIR_FIRST	111
7.1.2.74	HOME_DIR_SECOND	111
7.1.2.75	HOME_HALF_MV	111
7.1.2.76	HOME_MV_SEC_EN	111
7.1.2.77	HOME_STOP_FIRST_BITS	111
7.1.2.78	HOME_STOP_FIRST_LIM	111
7.1.2.79	HOME_STOP_FIRST_REV	111
7.1.2.80	HOME_STOP_FIRST_SYN	111
7.1.2.81	HOME_STOP_SECOND_BITS	111
7.1.2.82	HOME_STOP_SECOND_LIM	111
7.1.2.83	HOME_STOP_SECOND_REV	112
7.1.2.84	HOME_STOP_SECOND_SYN	112
7.1.2.85	HOME_USE_FAST	112
7.1.2.86	JOY_REVERSE	112
7.1.2.87	LOW_UPWR_PROTECTION	112
7.1.2.88	MICROSTEP_MODE_FRAC_128	112
7.1.2.89	MICROSTEP_MODE_FRAC_16	112
7.1.2.90	MICROSTEP_MODE_FRAC_2	112
7.1.2.91	MICROSTEP_MODE_FRAC_256	112
7.1.2.92	MICROSTEP_MODE_FRAC_32	112
7.1.2.93	MICROSTEP_MODE_FRAC_4	112
7.1.2.94	MICROSTEP_MODE_FRAC_64	112
7.1.2.95	MICROSTEP_MODE_FRAC_8	113
7.1.2.96	MICROSTEP_MODE_FULL	113
7.1.2.97	MOVE_STATE_ANTIPLAY	113
7.1.2.98	MOVE_STATE_MOVING	113
7.1.2.99	MOVE_STATE_TARGET_SPEED	113
7.1.2.100	MVCMD_ERROR	113
7.1.2.101	MVCMD_HOME	113
7.1.2.102	MVCMD_LEFT	113
7.1.2.103	MVCMD_LOFT	113

7.1.2.104MVCMD_MOVE	113
7.1.2.105MVCMD_MOVR	113
7.1.2.106MVCMD_NAME_BITS	114
7.1.2.107MVCMD_RIGHT	114
7.1.2.108MVCMD_RUNNING	114
7.1.2.109MVCMD_SSTP	114
7.1.2.110MVCMD_STOP	114
7.1.2.111MVCMD_UKNWN	114
7.1.2.112POWER_OFF_ENABLED	114
7.1.2.113POWER_REDUCT_ENABLED	114
7.1.2.114POWER_SMOOTH_CURRENT	114
7.1.2.115PWR_STATE_MAX	114
7.1.2.116PWR_STATE_NORM	114
7.1.2.117PWR_STATE_OFF	114
7.1.2.118PWR_STATE_REDUCT	115
7.1.2.119PWR_STATE_UNKNOWN	115
7.1.2.120REV_SENS_INV	115
7.1.2.121RPM_DIV_1000	115
7.1.2.122SETPOS_IGNORE_ENCODER	115
7.1.2.123SETPOS_IGNORE_POSITION	115
7.1.2.124STATE_ALARM	115
7.1.2.125STATE_BORDERS_SWAP_MISSET	115
7.1.2.126STATE_BRAKE	115
7.1.2.127STATE_BUTTON_LEFT	115
7.1.2.128STATE_BUTTON_RIGHT	115
7.1.2.129STATE_CONTR	116
7.1.2.130STATE_CONTROLLER_OVERHEAT	116
7.1.2.131STATE_CTP_ERROR	116
7.1.2.132STATE_DIG_SIGNAL	116
7.1.2.133STATE_EEPROM_CONNECTED	116
7.1.2.134STATE_ENC_A	116
7.1.2.135STATE_ENC_B	116
7.1.2.136STATE_ENGINE_RESPONSE_ERROR	116
7.1.2.137STATE_ERRC	116
7.1.2.138STATE_ERRD	116
7.1.2.139STATE_ERRV	116
7.1.2.140STATE_EXTIO_ALARM	116
7.1.2.141STATE_GPIO_LEVEL	117
7.1.2.142STATE_GPIO_PINOUT	117

7.1.2.143	STATE_LEFT_EDGE	117
7.1.2.144	STATE_LOW_USB_VOLTAGE	117
7.1.2.145	STATE_OVERLOAD_POWER_CURRENT	117
7.1.2.146	STATE_OVERLOAD_POWER_VOLTAGE	117
7.1.2.147	STATE_OVERLOAD_USB_CURRENT	117
7.1.2.148	STATE_OVERLOAD_USB_VOLTAGE	117
7.1.2.149	STATE_POWER_OVERHEAT	117
7.1.2.150	STATE_REV_SENSOR	117
7.1.2.151	STATE_RIGHT_EDGE	117
7.1.2.152	STATE_SECUR	117
7.1.2.153	STATE_SYNC_INPUT	118
7.1.2.154	STATE_SYNC_OUTPUT	118
7.1.2.155	SYNCIN_ENABLED	118
7.1.2.156	SYNCIN_GOTOPOSITION	118
7.1.2.157	SYNCIN_INVERT	118
7.1.2.158	SYNCOUT_ENABLED	118
7.1.2.159	SYNCOUT_IN_STEPS	118
7.1.2.160	SYNCOUT_INVERT	118
7.1.2.161	SYNCOUT_ONPERIOD	118
7.1.2.162	SYNCOUT_ONSTART	118
7.1.2.163	SYNCOUT_ONSTOP	118
7.1.2.164	SYNCOUT_STATE	119
7.1.2.165	UART_PARITY_BITS	119
7.1.2.166	WIND_A.STATE_ABSENT	119
7.1.2.167	WIND_A.STATE_MALFUNC	119
7.1.2.168	WIND_A.STATE_OK	119
7.1.2.169	WIND_A.STATE_UNKNOWN	119
7.1.2.170	WIND_B.STATE_ABSENT	119
7.1.2.171	WIND_B.STATE_MALFUNC	119
7.1.2.172	WIND_B.STATE_OK	119
7.1.2.173	WIND_B.STATE_UNKNOWN	119
7.1.2.174	XIMC_API	119
7.1.3	Typedef Documentation	120
7.1.3.1	logging_callback_t	120
7.1.4	Function Documentation	120
7.1.4.1	close_device	120
7.1.4.2	command_clear_fram	120
7.1.4.3	command_eeread_settings	120
7.1.4.4	command_eesave_settings	120

7.1.4.5	command_home	121
7.1.4.6	command_homezero	121
7.1.4.7	command_left	121
7.1.4.8	command_loft	122
7.1.4.9	command_move	122
7.1.4.10	command_move_calb	122
7.1.4.11	command_movr	122
7.1.4.12	command_movr_calb	123
7.1.4.13	command_power_off	123
7.1.4.14	command_read_robust_settings	123
7.1.4.15	command_read_settings	124
7.1.4.16	command_reset	124
7.1.4.17	command_right	124
7.1.4.18	command_save_robust_settings	124
7.1.4.19	command_save_settings	124
7.1.4.20	command_sstp	124
7.1.4.21	command_start_measurements	125
7.1.4.22	command_stop	125
7.1.4.23	command_update_firmware	125
7.1.4.24	command_wait_for_stop	125
7.1.4.25	command_zero	126
7.1.4.26	enumerate_devices	126
7.1.4.27	free_enumerate_devices	126
7.1.4.28	get_accessories_settings	126
7.1.4.29	get_analog_data	127
7.1.4.30	get_bootloader_version	127
7.1.4.31	get_brake_settings	127
7.1.4.32	get_calibration_settings	127
7.1.4.33	get_chart_data	127
7.1.4.34	get_control_settings	128
7.1.4.35	get_control_settings_calb	128
7.1.4.36	get_controller_name	128
7.1.4.37	get_ctp_settings	129
7.1.4.38	get_debug_read	129
7.1.4.39	get_device_count	129
7.1.4.40	get_device_information	129
7.1.4.41	get_device_name	130
7.1.4.42	get_edges_settings	130
7.1.4.43	get_edges_settings_calb	130

7.1.4.44	get_emf_settings	131
7.1.4.45	get_encoder_information	131
7.1.4.46	get_encoder_settings	131
7.1.4.47	get_engine_advanced_setup	131
7.1.4.48	get_engine_settings	132
7.1.4.49	get_engine_settings_calb	132
7.1.4.50	get_entype_settings	132
7.1.4.51	get_enumerate_device_controller_name	132
7.1.4.52	get_enumerate_device_information	133
7.1.4.53	get_enumerate_device_network_information	133
7.1.4.54	get_enumerate_device_serial	133
7.1.4.55	get_enumerate_device_stage_name	134
7.1.4.56	get_extended_settings	134
7.1.4.57	get_extio_settings	134
7.1.4.58	get_feedback_settings	134
7.1.4.59	get_firmware_version	135
7.1.4.60	get_gear_information	135
7.1.4.61	get_gear_settings	135
7.1.4.62	get_globally_unique_identifier	135
7.1.4.63	get_hallsensor_information	136
7.1.4.64	get_hallsensor_settings	136
7.1.4.65	get_home_settings	136
7.1.4.66	get_home_settings_calb	136
7.1.4.67	get_init_random	137
7.1.4.68	get_joystick_settings	137
7.1.4.69	get_measurements	137
7.1.4.70	get_motor_information	138
7.1.4.71	get_motor_settings	138
7.1.4.72	get_move_settings	138
7.1.4.73	get_move_settings_calb	138
7.1.4.74	get_nonvolatile_memory	138
7.1.4.75	get_pid_settings	139
7.1.4.76	get_position	139
7.1.4.77	get_position_calb	139
7.1.4.78	get_power_settings	139
7.1.4.79	get_secure_settings	140
7.1.4.80	get_serial_number	140
7.1.4.81	get_stage_information	140
7.1.4.82	get_stage_name	140

7.1.4.83	get_stage_settings	140
7.1.4.84	get_status	141
7.1.4.85	get_status_calb	141
7.1.4.86	get_sync_in_settings	141
7.1.4.87	get_sync_in_settings_calb	141
7.1.4.88	get_sync_out_settings	142
7.1.4.89	get_sync_out_settings_calb	142
7.1.4.90	get_uart_settings	142
7.1.4.91	goto_firmware	143
7.1.4.92	has_firmware	143
7.1.4.93	load_correction_table	143
7.1.4.94	logging_callback_stderr_narrow	144
7.1.4.95	logging_callback_stderr_wide	144
7.1.4.96	msec_sleep	144
7.1.4.97	open_device	144
7.1.4.98	probe_device	145
7.1.4.99	reset_locks	145
7.1.4.100	service_command_updf	145
7.1.4.101	set_accessories_settings	145
7.1.4.102	set_bindy_key	146
7.1.4.103	set_brake_settings	146
7.1.4.104	set_calibration_settings	146
7.1.4.105	set_control_settings	146
7.1.4.106	set_control_settings_calb	147
7.1.4.107	set_controller_name	147
7.1.4.108	set_correction_table	147
7.1.4.109	set_ctp_settings	148
7.1.4.110	set_debug_write	148
7.1.4.111	set_edges_settings	148
7.1.4.112	set_edges_settings_calb	148
7.1.4.113	set_emf_settings	149
7.1.4.114	set_encoder_information	149
7.1.4.115	set_encoder_settings	149
7.1.4.116	set_engine_advanced_setup	150
7.1.4.117	set_engine_settings	150
7.1.4.118	set_engine_settings_calb	150
7.1.4.119	set_entype_settings	151
7.1.4.120	set_extended_settings	151
7.1.4.121	set_extio_settings	151

7.1.4.122set_feedback_settings	151
7.1.4.123set_gear_information	152
7.1.4.124set_gear_settings	152
7.1.4.125set_hallsensor_information	152
7.1.4.126set_hallsensor_settings	152
7.1.4.127set_home_settings	153
7.1.4.128set_home_settings_calb	153
7.1.4.129set_joystick_settings	153
7.1.4.130set_logging_callback	154
7.1.4.131set_motor_information	154
7.1.4.132set_motor_settings	154
7.1.4.133set_move_settings	154
7.1.4.134set_move_settings_calb	155
7.1.4.135set_nonvolatile_memory	155
7.1.4.136set_pid_settings	155
7.1.4.137set_position	155
7.1.4.138set_position_calb	156
7.1.4.139set_power_settings	156
7.1.4.140set_secure_settings	156
7.1.4.141set_serial_number	156
7.1.4.142set_stage_information	157
7.1.4.143set_stage_name	157
7.1.4.144set_stage_settings	157
7.1.4.145set_sync_in_settings	157
7.1.4.146set_sync_in_settings_calb	158
7.1.4.147set_sync_out_settings	158
7.1.4.148set_sync_out_settings_calb	158
7.1.4.149set_uart_settings	159
7.1.4.150write_key	159
7.1.4.151ximc_fix_usbser_sys	159
7.1.4.152ximc_version	159

Chapter 1

libximc library

Documentation for libximc library.

Libximc is **thread safe**, cross-platform library for working with 8SMC4-USB and 8SMC5-USB controllers.

Full documentation about controllers is [there](#)

Full documentation about libximc API is available on the page [ximc.h](#).

1.1 What the controller does.

- Supports input and output synchronization signals to ensure the joint operation of multiple devices within a complex system ;.
- Works with all compact stepper motors with a winding current of up to 3 A, without feedback, as well as with stepper motors equipped with an encoder in the feedback circuit, including a linear encoder on the positioner.
- Manages hardware using ready-made software or using libraries for programming languages: C / C ++, C #, JAVA, Visual Basic, Python 2/3, .NET, Delphi, integration with MS Visual Studio programming environments, gcc, Xcode.
- Works with scientific development environments by integrating LabVIEW and MATLAB;

1.2 What can do libximc library

- Libximc manages hardware using interfaces: USB 2.0., RS232 and Ethernet, also uses a common and proven virtual serial port interface, so you can work with motor control modules through this library under almost all operating systems, including Windows, Linux and Mac OS X
- Libximc library supports plug/unplug on the fly. Each device can be controlled only by one program at once. Multiple processes (programs) that control one device simultaneously are not allowed.

Warning

Libximc library opens the controller in exclusive access mode. Any controller opened with libximc (XiLab also uses this library) needs to be closed before it may be used by another process. So at first check that you have closed XiLab or other software dealing with the controller before trying to reopen the controller.

Please read the [Introduction](#) to start work with library.

To use libximc in your project please consult with [How to use with...](#)

1.3 Assistance.

Many thanks to everyone who sends suggestions, errors and ideas. We appreciate your suggestions and try to make our product better. Please post your questions [here](#). Your ideas and comments send a e-mail: 8smc4@standa.lt

Chapter 2

Introduction

2.1 About library

This document contains all information about libximc library. It utilizes well known virtual COM-port interface, so you can use it on Windows 7, Windows, Vista, Windows XP, Windows Server 2003, Windows 2000, Linux, Mac OS X. Multi-platform programming library supports plug/unplug on the fly. Each device can be controlled only by one program at once. Multiple processes (programs) that control one device simultaneously are not allowed.

2.2 System requirements

2.2.1 For rebuilding library

On Windows:

- Windows 2000 or later, 64-bit system (if compiling both architectures) or 32-bit system.
- Microsoft Visual C++ 2013 or later
- cygwin with tar, bison, flex, curl installed
- 7z

On Linux:

- 64-bit or/and 32-bit system system
- gcc 4 or later
- common autotools: autoconf, autoheader, aclocal, automake, autoreconf, libtool
- gmake
- doxygen - for building docs
- LaTeX distribution (teTeX or texlive) - for building docs
- flex 2.5.30+
- bison 2.3+
- mercurial (for building developer version from hg)

On Mac OS X:

- XCode 4
- doxygen
- mactex
- autotools
- mercurial (for building developer version from hg)

If mercurial is used, please enable 'purge' extension by adding to `~/.hgrc` following lines:

```
[extensions]
hgext.purge=
```

2.2.2 For using library

Supported operating systems (32 or 64 bit) and environment requirements:

- Mac OS X 10.6
- Windows 2000 or later
- Autotools-compatible unix. Package is installed from sources.
- Linux debian-based 32 and 64 bit. DEB package is built against Debian Squeeze 7
- Linux debian-based ARM. DEB package is built on Ubuntu 14.04
- Linux rpm-based. RPM is built against OpenSUSE 12
- Java 7 64-bit or 32-bit
- .NET 2.0 (32-bit only)
- Delphi (32-bit only)

Build requirements:

- Windows: Microsoft Visual C++ 2013 or mingw (currently not supported)
- UNIX: gcc 4, gmake
- Mac OS X: XCode 4
- JDK 7

Chapter 3

How to rebuild library

3.1 Building on generic UNIX

Generic version could be built with standard autotools.

```
./build.sh lib
```

Built files (library, headers, documentation) are installed to `./dist/local` directory. It is a generic developer build. Sometimes you need to specify additional parameters to command line for your machine. Please look to following OS sections.

3.2 Building on debian-based linux systems

Requirement: 64-bit and 32-bit debian system, ubuntu Typical set of packages: gcc, autotools, autoconf, libtool, dpkg-dev, flex, libfl-dev, bison, doxygen, texlive, mercurial Full set of packages: apt-get install ruby1.9.1 debhelper vim sudo g++ mercurial git curl make cmake autotools-dev automake autoconf libtool default-jre-headless default-jdk openjdk-6-jdk dpkg-dev lintian texlive texlive-latex-extra texlive-lang-cyrillic dh-autoreconf hardening-wrapper bison flex libfl-dev doxygen lsb-release pkg-config check For ARM cross-compiling install gcc-arm-linux-gnueabi from your ARM toolchain.

It's required to match library and host architecture: 64-bit library can be built only at 64-bit host, 32-bit library - only at 32-bit host. ARM library is built with armhf cross-compiler gcc-arm-linux-gnueabi.

To build library and package invoke a script:

```
$ ./build.sh libdeb
```

For ARM library replace 'libdeb' with 'libdebarm'.

Grab packages from `./ximc/deb` and locally installed binaries from `./dist/local`.

3.3 Building on redhat-based linux systems

Requirement: 64-bit redhat-based system (Fedora, Red Hat, SUSE) Typical set of packages: gcc, autotools, autoconf, libtool, flex, libfl-dev, bison, doxygen, texlive, mercurial Full set of packages: autoconf automake bison doxygen flex libfl-dev gcc gcc-32bit gcc-c++ gcc-c++-32bit java-1.7.0-openjdk java-1.7.0-openjdk-devel libtool lsb-release make mercurial rpm-build rpm-devel rpmlint texlive texlive-fonts-extra texlive-latex

It's possible to build both 32- and 64-bit libraries on 64-bit host system. 64-bit library can't be built on 32-bit system.

To build library and package invoke a script:

```
$ ./build.sh librpm
```

Grab packages from `./ximc/rpm` and locally installed binaries from `./dist/local`.

3.4 Buliding on Mac OS X

To build and package a script invoke a script:

```
$ ./build.sh libosx
```

Built library (classical and framework), examples (classical and `.app`), documentation are located at `./ximc/macosex`, locally installed binaries from `./dist/local`.

3.5 Buliding on Windows

Requirements: 64-bit windows (build script builds both architectures), cygwin (must be installed to a default path), mercurial.

Invoke a script:

```
$ ./build.bat
```

Grab packages from `./deb/win32` and `./deb/win64`

To build debug version of the library set environment variable "DEBUG" to "true" before running the build script.

3.6 Source code access

XIMC source codes are given under special request.

Chapter 4

How to use with...

Library usage can be examined from test application testapp. Non-C languages are supported because library supports stdcall calling convention and so can be used with a variety of languages.

C test project is located at 'examples/testapp' directory, C# test project - at 'examples/test_CSharp', VB.NET - 'examples/test_VBNET', Delphi 6 - 'examples/test_Delphi', sample bindings for MATLAB - 'examples/test_MATLAB', for Java - 'examples/test_Java', for Python - 'examples/test_Python'. Development kit also contains precompiled examples: testapp and testappeasy as 32 and 64-bit applications for Windows and 64-bit application for osx, test_CSharp, test_VBNET, test_Delphi - 32-bit only, test_Java is architecture-independent, test_MATLAB and test_Python are runtime-interpreted.

NOTE: SDK requires Microsoft Visual C++ Redistributable Package (provided with SDK - vc_redist.x86 or vc_redist.x64)

NOTE: On Linux both the libximc7_x.x.x and libximc7-dev_x.x.x target architecture in the specified order. For install packages, you can use the .deb command: dpkg -i filename.deb, where filename.deb is the name of the package (packages in Debian have the extension .deb). You must run dpkg with superuser privileges (root).

4.1 Usage with C

4.1.1 Visual C++

Testapp can be built using testapp.sln. Library must be compiled with MS Visual C++ too, mingw-library isn't supported. Make sure that Microsoft Visual C++ Redistributable Package is installed.

Open solution examples/testapp/testapp.sln, build and run from the IDE.

In case of the 8SMC4-USB-Eth1 Ethernet adapter usage it is necessary to set correct IP address of the Ethernet adapter in testapp.c file before build (see enumerate_hints variable).

4.1.2 CodeBlocks

Testapp can be built using test_CodeBlocks.cbp. Library must be compiled with MS Visual C++ too, mingw-library isn't supported. Make sure that Microsoft Visual C++ Redistributable Package is installed. *

Open solution examples/test_CodeBlocks/test_CodeBlocks.cbp, build and run from the IDE.

4.1.3 MinGW

MinGW is a port of GCC to win32 platform. It's required to install MinGW package. Currently not supported

MinGW-compiled testapp can be built with MS Visual C++ or mingw library.

```
$ mingw32-make -f Makefile.mingw all
```

Then copy library libximc.dll to current directory and launch testapp.exe.

In case of the 8SMC4-USB-Eth1 Ethernet adapter usage it is necessary to set correct IP address of the Ethernet adapter in testapp.c file before build (see `enumerate_hints` variable).

4.1.4 C++ Builder

First of all you should create C++ Builder-style import library. Visual C++ library is not compatible with BCB. Invoke:

```
$ implib libximc.lib libximc.def
```

Then compile test application:

```
$ bcc32 -I..\..\ximc\win32 -L..\..\ximc\win32 -DWIN32 -DNDEBUG -DWINDOWS  
testapp.c libximc.lib
```

In case of the 8SMC4-USB-Eth1 Ethernet adapter usage it is necessary to set correct IP address of the Ethernet adapter in testapp.c file before build (see `enumerate_hints` variable).

4.1.5 XCode

Test app should be built with XCode project testapp.xcodeproj. Library is a Mac OS X framework, and at example application it's bundled inside testapp.app

Then launch application testapp.app and check activity output in Console.app.

In case of the 8SMC4-USB-Eth1 Ethernet adapter usage it is necessary to set correct IP address of the Ethernet adapter in testapp.c file before build (see `enumerate_hints` variable).

4.1.6 GCC

Make sure that libximc (rpm, deb, freebsd package or tarball) is installed at your system. Installation of package should be performed with a package manager of operating system. On OS X a framework is provided.

Note that user should belong to system group which allows access to a serial port (dip or serial, for example).

Copy file `/usr/share/libximc/keyfile.sqlite` project directory:

```
$ cp /usr/share/libximc/keyfile.sqlite .
```

Test application can be built with the installed library with the following script:

```
$ make
```

In case of cross-compilation (target architecture differs from the current system architecture) feed `-m64` or `-m32` flag to compiler. On OS X it's needed to use `-arch` flag instead to build an universal binary. Please consult a compiler documentation.

Then launch the application as:

```
$ make run
```

Note: make run on OS X copies a library to the current directory. If you want to use library from the custom directory please be sure to specify LD_LIBRARY_PATH or DYLD_LIBRARY_PATH to the directory with the library.

In case of the 8SMC4-USB-Eth1 Ethernet adapter usage it is necessary to set correct IP address of the Ethernet adapter in testapp.c file before build (see enumerate_hints variable).

4.2 .NET

Wrapper assembly for libximc.dll is wrappers/csharp/ximcnet.dll. It is provided with two different architectures. Supports the platform .NET from 2.0. to 4.0.

Test .NET applications for Visual Studio 2013 is located at test_CSharp (for C#) and test_VBNET (for VB.NET) respectively. Open solutions and build.

In case of the 8SMC4-USB-Eth1 Ethernet adapter usage it is necessary to set correct IP address of the Ethernet adapter in testapp.cs or testapp.vb file (depending on programming language) before build (see enumerate_hints variable for C# or enum_hints variable for VB).

4.3 Delphi

Wrapper for libximc.dll is a unit wrappers/delphi/ximc.pas

Console test application for is located at test_Delphi. Tested with Delphi 6 and only 32-bit version.

Just compile, place DLL near the executable and run program.

In case of the 8SMC4-USB-Eth1 Ethernet adapter usage it is necessary to set correct IP address of the Ethernet adapter in test_Delphi.dpr file before build (see enum_hints variable).

4.4 Java

How to run example on Linux. Navigate to ximc-2.x.x./examples/test_Java/compiled/ and run:

```
$ cp /usr/share/libximc/keyfile.sqlite .
$ java -cp /usr/share/java/libjximc.jar:test_Java.jar ru.ximc.TestJava
```

How to run example on Windows or Mac. Navigate to ximc-2.x.x./examples/test_Java/compiled/. Copy contents of ximc-2.x.x/ximc/win64 or ximc-2.x.x/ximc/macosx accordingly to the current directory. Then run:

```
$ java -classpath libjximc.jar -classpath test_Java.jar ru.ximc.TestJava
```

How to modify and recompile an example. Navigate to examples/test_Java/compiled. Sources are embedded in a test_Java.jar. Extract them:

```
$ jar xvf test_Java.jar ru META-INF
```

Then rebuild sources:

```
$ javac -classpath /usr/share/java/libjximc.jar -Xlint ru/ximc/TestJava.java
```

or for windows or mac

```
$ javac -classpath libjximc.jar -Xlint ru/ximc/TestJava.java
```

Then build a jar:

```
$ jar cmf META-INF/MANIFEST.MF test_Java.jar ru
```

In case of the 8SMC4-USB-Eth1 Ethernet adapter usage it is necessary to set correct IP address of the Ethernet adapter in TestJava.java file before build (see ENUM_HINTS variable).

4.5 Python

Change current directory to the examples/test_Python. For correct usage of the library libximc, the example uses the file wrapper, crossplatform\wrappers\python\pyximc.py with a description of the structures of the library.

Before launch:

On OS X: copy library ximc/macosx/libximc.framework to the current directory.

On Linux: you may need to set LD_LIBRARY_PATH so Python can locate libraries with RPATH. For example, you may need:

```
export LD_LIBRARY_PATH=$LD_LIBRARY_PATH:'pwd'
```

On Windows before the start nothing needs to be done. All necessary communication and dependencies are registered in the example code. Libraries used: bindy.dll libximc.dll xiwrapper.dll. Located in the folder for the respective versions of Windows.

Launch Python 2 or Python 3:

```
python test_Python.py
```

In case of the 8SMC4-USB-Eth1 Ethernet adapter usage it is necessary to set correct IP address of the Ethernet adapter in test_Python.py file before launch (see enum_hints variable).

4.6 MATLAB

Sample MATLAB program testximc.m is provided at the directory examples/test_MATLAB. On windows copy [ximc.h](#), libximc.dll, bindy.dll, xiwrapper.dll and contents of ximc/(win32,win64)/wrappers/matlab/ directory to the current directory.

Before launch:

On OS X: copy ximc/macosx/libximc.framework, ximc/macosx/wrappers/ximcm.h, ximc/ximc.h * to the directory examples/matlab. Install XCode compatible with Matlab.

On Linux: install libximc*deb and libximc-dev*dev of target architecture. Then copy ximc/macosx/wrappers/ximcm.h to the directory examples/matlab. Install gcc compatible with Matlab.

For XCode and gcc version compability check document <https://www.mathworks.com/content/dam/mathworks/mathworks/SystemRequirements-Release2014a-SupportedCompilers.pdf> or similar.

On Windows before the start nothing needs to be done

Change current directory in the MATLAB to the examples/matlab. Then launch in MATLAB prompt:

```
testximc
```

In case of the 8SMC4-USB-Eth1 Ethernet adapter usage it is necessary to set correct IP address of the Ethernet adapter in testximc.m file before launch (see enum_hints variable).

4.7 Generic logging facility

If you want to turn on file logging, you should run the program that uses libximc library with the "XILog" environment variable set to desired file name. This file will be opened for writing on the first log event and will be closed when the program which uses libximc terminates. Data which is sent to/received from the controller is logged along with port open and close events.

4.8 Required permissions

libximc generally does not require special permissions to work, it only needs read/write access to USB-serial ports on the system. An exception to this rule is a Windows-only "fix_usbser_sys()" function - it needs elevation and will produce null result if run as a regular user.

4.9 C-profiles

C-profiles are header files distributed with the libximc library. They enable one to set all controller settings for any of the supported stages with a single function call in a C/C++ program. You may see how to use C-profiles in "testcprofile" example directory.

Chapter 5

Working with custom units

In addition to working in basic units(steps, encoder value), the library allows you to work with custom units. For this purpose are used:

- The structure of the conversion units [calibration_t](#)
- The functions of which have doubles for working with custom units, data structures for these functions
- Coordinate correction table for more accurate positioning

5.1 The structure of the conversion units `calibration_t`

To specify conversion of the basic units in the user and back, [calibration_t](#) structure is used. With the help of coefficients A and MicrostepMode, specified in this structure, steps and microsteps which are integers are converted into the user value of the real type and back.

Conversion formulas:

- The conversion to user units.

```
user_value = A*(step + mstep/pow(2, MicrostepMode-1))
```

- Conversion from custom units.

```
step = (int)(user_value/A)
mstep = (user_value/A - step)*pow(2, MicrostepMode-1)
```

5.2 Alternative functions for working with custom units and data structures for them

Structures and functions for working with custom units have the `_calb` postfix. The user using these functions can perform all actions in their own units without worrying about the computations of the controller. The data format of `_calb` structures is described in detail. For `_calb` functions particular descriptions are not used. They perform the same actions as the basic functions do. The difference between them and the basic functions is in the position, velocity, and acceleration of the data types defined as user-defined. If clarification for `_calb` functions is necessary, they are provided as notes in the description of the basic functions.

5.3 Coordinate correction table for more accurate positioning

Some functions for working with custom units support coordinate transformation using a correction table. To load a table from a file, the [load_correction_table\(\)](#) function is used. Its description contains the functions and their data supporting correction.

Note

For data fields which are corrected in case of loading of the table in the description of the field is written - corrected by the table.

File format:

- two columns separated by tabs;
- column headers are string;
- real type data, point is a separator;
- the first column is the coordinate, the second is the deviation caused by a mechanical error;
- the deviation between coordinates is calculated linearly;
- constant is equal to the deviation at the boundary beyond the range;
- maximum length of the table is 100 lines.

Sample file:

X	dX
0	0
5.0	0.005
10.0	-0.01

Chapter 6

Data Structure Documentation

6.1 accessories_settings_t Struct Reference

Additional accessories information.

Data Fields

- char [MagneticBrakeInfo](#) [25]
The manufacturer and the part number of magnetic brake, the maximum string length is 24 characters.
- float [MBRatedVoltage](#)
Rated voltage for controlling the magnetic brake (B).
- float [MBRatedCurrent](#)
Rated current for controlling the magnetic brake (A).
- float [MBTorque](#)
Retention moment (mN m).
- unsigned int [MBSettings](#)
[Magnetic brake settings flags.](#)
- char [TemperatureSensorInfo](#) [25]
The manufacturer and the part number of the temperature sensor, the maximum string length: 24 characters.
- float [TSMin](#)
The minimum measured temperature (degrees Celsius) Data type: float.
- float [TSMax](#)
The maximum measured temperature (degrees Celsius) Data type: float.
- float [TSGrad](#)
The temperature gradient (V/degrees Celsius).
- unsigned int [TSSettings](#)
[Temperature sensor settings flags.](#)
- unsigned int [LimitSwitchesSettings](#)
[Temperature sensor settings flags.](#)

6.1.1 Detailed Description

Additional accessories information.

See Also

[set_accessories_settings](#)
[get_accessories_settings](#)
[get_accessories_settings](#), [set_accessories_settings](#)

6.1.2 Field Documentation

6.1.2.1 unsigned int LimitSwitchesSettings

[Temperature sensor settings flags.](#)

6.1.2.2 char MagneticBrakeInfo[25]

The manufacturer and the part number of magnetic brake, the maximum string length is 24 characters.

6.1.2.3 float MBRatedCurrent

Rated current for controlling the magnetic brake (A).

Data type: float.

6.1.2.4 float MBRatedVoltage

Rated voltage for controlling the magnetic brake (B).

Data type: float.

6.1.2.5 unsigned int MBSettings

[Magnetic brake settings flags.](#)

6.1.2.6 float MBTorque

Retention moment (mN m).

Data type: float.

6.1.2.7 char TemperatureSensorInfo[25]

The manufacturer and the part number of the temperature sensor, the maximum string length: 24 characters.

6.1.2.8 float TSGrad

The temperature gradient (V/degrees Celsius).

Data type: float.

6.1.2.9 float TSMMax

The maximum measured temperature (degrees Celsius) Data type: float.

6.1.2.10 float TSMIn

The minimum measured temperature (degrees Celsius) Data type: float.

6.1.2.11 unsigned int TSSettings

[Temperature sensor settings flags.](#)

6.2 analog_data_t Struct Reference

Analog data.

Data Fields

- unsigned int [A1Voltage_ADC](#)
"Voltage on pin 1 winding A" raw data from ADC.
- unsigned int [A2Voltage_ADC](#)
"Voltage on pin 2 winding A" raw data from ADC.
- unsigned int [B1Voltage_ADC](#)
"Voltage on pin 1 winding B" raw data from ADC.
- unsigned int [B2Voltage_ADC](#)
"Voltage on pin 2 winding B" raw data from ADC.
- unsigned int [SupVoltage_ADC](#)
"Voltage on the top of MOSFET full bridge" raw data from ADC.
- unsigned int [ACurrent_ADC](#)
"Winding A current" raw data from ADC.
- unsigned int [BCurrent_ADC](#)
"Winding B current" raw data from ADC.
- unsigned int [FullCurrent_ADC](#)
"Full current" raw data from ADC.
- unsigned int [Temp_ADC](#)
Voltage from temperature sensor, raw data from ADC.
- unsigned int [Joy_ADC](#)
Joystick raw data from ADC.
- unsigned int [Pot_ADC](#)
Voltage on analog input, raw data from ADC.
- unsigned int [L5_ADC](#)
USB supply voltage after the current sense resistor, from ADC.
- unsigned int [H5_ADC](#)
Power supply USB from ADC.
- int [A1Voltage](#)
"Voltage on pin 1 winding A" calibrated data (in tens of mV).
- int [A2Voltage](#)
"Voltage on pin 2 winding A" calibrated data (in tens of mV).
- int [B1Voltage](#)
"Voltage on pin 1 winding B" calibrated data (in tens of mV).
- int [B2Voltage](#)
"Voltage on pin 2 winding B" calibrated data (in tens of mV).

- int [SupVoltage](#)
"Voltage on the top of MOSFET full bridge" calibrated data (in tens of mV).
- int [ACurrent](#)
"Winding A current" calibrated data (in mA).
- int [BCurrent](#)
"Winding B current" calibrated data (in mA).
- int [FullCurrent](#)
"Full current" calibrated data (in mA).
- int [Temp](#)
Temperature, calibrated data (in tenths of degrees Celcius).
- int [Joy](#)
Joystick, calibrated data.
- int [Pot](#)
Analog input, calibrated data.
- int [L5](#)
USB supply voltage after the current sense resistor (in tens of mV).
- int [H5](#)
Power supply USB (in tens of mV).
- unsigned int **deprecated**
- int [R](#)
Motor winding resistance in mOhms(is only used with stepper motor).
- int [L](#)
Motor winding pseudo inductance in uHn(is only used with stepper motor).

6.2.1 Detailed Description

Analog data.

This structure contains raw analog data from ADC embedded on board. These data used for device testing and deep recalibration by manufacturer only.

See Also

[get_analog_data](#)
[get_analog_data](#)

6.2.2 Field Documentation

6.2.2.1 int A1Voltage

"Voltage on pin 1 winding A" calibrated data (in tens of mV).

6.2.2.2 unsigned int A1Voltage_ADC

"Voltage on pin 1 winding A" raw data from ADC.

6.2.2.3 int A2Voltage

"Voltage on pin 2 winding A" calibrated data (in tens of mV).

6.2.2.4 unsigned int A2Voltage_ADC

"Voltage on pin 2 winding A" raw data from ADC.

6.2.2.5 int ACurrent

"Winding A current" calibrated data (in mA).

6.2.2.6 unsigned int ACurrent_ADC

"Winding A current" raw data from ADC.

6.2.2.7 int B1Voltage

"Voltage on pin 1 winding B" calibrated data (in tens of mV).

6.2.2.8 unsigned int B1Voltage_ADC

"Voltage on pin 1 winding B" raw data from ADC.

6.2.2.9 int B2Voltage

"Voltage on pin 2 winding B" calibrated data (in tens of mV).

6.2.2.10 unsigned int B2Voltage_ADC

"Voltage on pin 2 winding B" raw data from ADC.

6.2.2.11 int BCurrent

"Winding B current" calibrated data (in mA).

6.2.2.12 unsigned int BCurrent_ADC

"Winding B current" raw data from ADC.

6.2.2.13 int FullCurrent

"Full current" calibrated data (in mA).

6.2.2.14 unsigned int FullCurrent_ADC

"Full current" raw data from ADC.

6.2.2.15 int H5

Power supply USB (in tens of mV).

6.2.2.16 int Joy

Joystick, calibrated data.

Range: 0..10000

6.2.2.17 unsigned int Joy_ADC

Joystick raw data from ADC.

6.2.2.18 int L

Motor winding pseudo inductance in uHn(is only used with stepper motor).

6.2.2.19 int L5

USB supply voltage after the current sense resistor (in tens of mV).

6.2.2.20 unsigned int L5_ADC

USB supply voltage after the current sense resistor, from ADC.

6.2.2.21 int Pot

Analog input, calibrated data.

Range: 0..10000

6.2.2.22 int R

Motor winding resistance in mOhms(is only used with stepper motor).

6.2.2.23 int SupVoltage

"Voltage on the top of MOSFET full bridge" calibrated data (in tens of mV).

6.2.2.24 unsigned int SupVoltage_ADC

"Voltage on the top of MOSFET full bridge" raw data from ADC.

6.2.2.25 int Temp

Temperature, calibrated data (in tenths of degrees Celcius).

6.2.2.26 unsigned int Temp_ADC

Voltage from temperature sensor, raw data from ADC.

6.3 brake_settings_t Struct Reference

Brake settings.

Data Fields

- unsigned int [t1](#)
Time in ms between turn on motor power and turn off brake.
- unsigned int [t2](#)
Time in ms between turn off brake and moving readiness.
- unsigned int [t3](#)
Time in ms between motor stop and turn on brake.
- unsigned int [t4](#)
Time in ms between turn on brake and turn off motor power.
- unsigned int [BrakeFlags](#)
Brake settings flags.

6.3.1 Detailed Description

Brake settings.

This structure contains parameters of brake control.

See Also

[set_brake_settings](#)
[get_brake_settings](#)
[get_brake_settings](#), [set_brake_settings](#)

6.3.2 Field Documentation

6.3.2.1 unsigned int BrakeFlags

[Brake settings flags.](#)

6.3.2.2 unsigned int t1

Time in ms between turn on motor power and turn off brake.

6.3.2.3 unsigned int t2

Time in ms between turn off brake and moving readiness.

All moving commands will execute after this interval.

6.3.2.4 unsigned int t3

Time in ms between motor stop and turn on brake.

6.3.2.5 unsigned int t4

Time in ms between turn on brake and turn off motor power.

6.4 calibration_settings_t Struct Reference

Calibration settings.

Data Fields

- float [CSS1.A](#)
Scaling factor for the analogue measurements of the winding A current.
- float [CSS1.B](#)
Shift factor for the analogue measurements of the winding A current.
- float [CSS2.A](#)
Scaling factor for the analogue measurements of the winding B current.
- float [CSS2.B](#)
Shift factor for the analogue measurements of the winding B current.
- float [FullCurrent.A](#)
Scaling factor for the analogue measurements of the full current.
- float [FullCurrent.B](#)
Shift factor for the analogue measurements of the full current.

6.4.1 Detailed Description

Calibration settings.

This structure contains calibration settings.

See Also

[get_calibration_settings](#)
[set_calibration_settings](#)
[get_calibration_settings](#), [set_calibration_settings](#)

6.4.2 Field Documentation

6.4.2.1 float CSS1.A

Scaling factor for the analogue measurements of the winding A current.

6.4.2.2 float CSS1.B

Shift factor for the analogue measurements of the winding A current.

6.4.2.3 float CSS2.A

Scaling factor for the analogue measurements of the winding B current.

6.4.2.4 float CSS2.B

Shift factor for the analogue measurements of the winding B current.

6.4.2.5 float FullCurrent_A

Scaling factor for the analogue measurements of the full current.

6.4.2.6 float FullCurrent_B

Shift factor for the analogue measurements of the full current.

6.5 calibration_t Struct Reference

Calibration companion structure.

Data Fields

- double [A](#)
Multplier.
- unsigned int [MicrostepMode](#)
Microstep mode.

6.5.1 Detailed Description

Calibration companion structure.

6.6 chart_data_t Struct Reference

Additional device state.

Data Fields

- int [WindingVoltageA](#)
In the case step motor, the voltage across the winding A (in tens of mV); in the case of a brushless, the voltage on the first coil, in the case of the only DC.
- int [WindingVoltageB](#)
In the case step motor, the voltage across the winding B (in tens of mV); in case of a brushless, the voltage on the second winding, and in the case of DC is not used.
- int [WindingVoltageC](#)
In the case of a brushless, the voltage on the third winding (in tens of mV), in the case step motor and DC is not used.
- int [WindingCurrentA](#)
In the case step motor, the current in the coil A (in mA); brushless if the current in the first coil, and in the case of a single DC.
- int [WindingCurrentB](#)
In the case step motor, the current in the coil B (in mA); brushless if the current in the second coil, and in the case of DC is not used.
- int [WindingCurrentC](#)
In the case of a brushless, the current in the third winding (in mA), in the case step motor and DC is not used.
- unsigned int [Pot](#)

- Analog input value in ten-thousandths.*
 - unsigned int [Joy](#)
The joystick position in the ten-thousandths.
- int [DutyCycle](#)
Duty cycle of PWM.

6.6.1 Detailed Description

Additional device state.

This structure contains additional values such as winding's voltages, currents and temperature.

See Also

[get_chart_data](#)
[get_chart_data](#)

6.6.2 Field Documentation

6.6.2.1 int DutyCycle

Duty cycle of PWM.

6.6.2.2 unsigned int Joy

The joystick position in the ten-thousandths.

Range: 0..10000

6.6.2.3 unsigned int Pot

Analog input value in ten-thousandths.

Range: 0..10000

6.6.2.4 int WindingCurrentA

In the case step motor, the current in the coil A (in mA); brushless if the current in the first coil, and in the case of a single DC.

6.6.2.5 int WindingCurrentB

In the case step motor, the current in the coil B (in mA); brushless if the current in the second coil, and in the case of DC is not used.

6.6.2.6 int WindingCurrentC

In the case of a brushless, the current in the third winding (in mA), in the case step motor and DC is not used.

6.6.2.7 int WindingVoltageA

In the case step motor, the voltage across the winding A (in tens of mV); in the case of a brushless, the voltage on the first coil, in the case of the only DC.

6.6.2.8 int WindingVoltageB

In the case step motor, the voltage across the winding B (in tens of mV); in case of a brushless, the voltage on the second winding, and in the case of DC is not used.

6.6.2.9 int WindingVoltageC

In the case of a brushless, the voltage on the third winding (in tens of mV), in the case step motor and DC is not used.

6.7 control_settings_calb_t Struct Reference

Control settings which use user units.

Data Fields

- float [MaxSpeed](#) [10]
Array of speeds using with joystick and button control.
- unsigned int [Timeout](#) [9]
timeout[i] is time in ms, after that max_speed[i+1] is applying.
- unsigned int [MaxClickTime](#)
Maximum click time (in ms).
- unsigned int [Flags](#)
Control flags.
- float [DeltaPosition](#)
Shift (delta) of position.

6.7.1 Detailed Description

Control settings which use user units.

This structure contains control parameters. When choosing CTL_MODE=1 switches motor control with the joystick. In this mode, the joystick to the maximum engine tends Move at MaxSpeed [i], where i=0 if the previous use This mode is not selected another i. Buttons switch the room rate i. When CTL_MODE=2 is switched on motor control using the Left / right. When you click on the button motor starts to move in the appropriate direction at a speed MaxSpeed [0], at the end of time Timeout[i] motor move at a speed MaxSpeed [i+1]. at Transition from MaxSpeed [i] on MaxSpeed [i+1] to acceleration, as usual. The figure above shows the sensitivity of the joystick feature on its position.

See Also

[set_control_settings_calb](#)
[get_control_settings_calb](#)
[get_control_settings](#), [set_control_settings](#)

6.7.2 Field Documentation

6.7.2.1 unsigned int Flags

Control flags.

6.7.2.2 unsigned int MaxClickTime

Maximum click time (in ms).

Prior to the expiration of this time the first speed isn't enabled.

6.7.2.3 float MaxSpeed[10]

Array of speeds using with joystick and button control.

6.7.2.4 unsigned int Timeout[9]

timeout[i] is time in ms, after that max_speed[i+1] is applying.

It is using with buttons control only.

6.8 control_settings_t Struct Reference

Control settings.

Data Fields

- unsigned int [MaxSpeed](#) [10]
Array of speeds (full step) using with joystick and button control.
- unsigned int [uMaxSpeed](#) [10]
Array of speeds (in microsteps) using with joystick and button control.
- unsigned int [Timeout](#) [9]
timeout[i] is time in ms, after that max_speed[i+1] is applying.
- unsigned int [MaxClickTime](#)
Maximum click time (in ms).
- unsigned int [Flags](#)
Control flags.
- int [DeltaPosition](#)
Shift (delta) of position (full step)
- int [uDeltaPosition](#)
Fractional part of the shift in micro steps.

6.8.1 Detailed Description

Control settings.

This structure contains control parameters. When choosing CTL_MODE=1 switches motor control with the joystick. In this mode, the joystick to the maximum engine tends Move at MaxSpeed [i], where i=0 if the previous use This mode is not selected another i. Buttons switch the room rate i. When CTL_MODE=2

is switched on motor control using the Left / right. When you click on the button motor starts to move in the appropriate direction at a speed MaxSpeed [0], at the end of time Timeout[i] motor move at a speed MaxSpeed [i+1]. at Transition from MaxSpeed [i] on MaxSpeed [i+1] to acceleration, as usual. The figure above shows the sensitivity of the joystick feature on its position.

See Also

[set_control_settings](#)
[get_control_settings](#)
[get_control_settings](#), [set_control_settings](#)

6.8.2 Field Documentation

6.8.2.1 unsigned int Flags

[Control flags](#).

6.8.2.2 unsigned int MaxClickTime

Maximum click time (in ms).

Prior to the expiration of this time the first speed isn't enabled.

6.8.2.3 unsigned int MaxSpeed[10]

Array of speeds (full step) using with joystick and button control.

Range: 0..100000.

6.8.2.4 unsigned int Timeout[9]

timeout[i] is time in ms, after that max_speed[i+1] is applying.

It is using with buttons control only.

6.8.2.5 int uDeltaPosition

Fractional part of the shift in micro steps.

Is only used with stepper motor. Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings).

6.8.2.6 unsigned int uMaxSpeed[10]

Array of speeds (in microsteps) using with joystick and button control.

Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings).

6.9 controller_name_t Struct Reference

Controller user name and flags of setting.

Data Fields

- char [ControllerName](#) [17]
User conroller name.
- unsigned int [CtrlFlags](#)
Flags of internal controller settings.

6.9.1 Detailed Description

Controller user name and flags of setting.

See Also

[get_controller_name](#), [set_controller_name](#)

6.9.2 Field Documentation

6.9.2.1 char ControllerName[17]

User conroller name.

Can be set by user for his/her convinience. Max string length: 16 chars.

6.9.2.2 unsigned int CtrlFlags

[Flags of internal controller settings.](#)

6.10 ctp_settings_t Struct Reference

Control position settings(is only used with stepper motor).

Data Fields

- unsigned int [CTPMinError](#)
Minimum contrast steps from step motor encoder position, wich set STATE_CTP_ERROR flag.
- unsigned int [CTPFlags](#)
Position control flags.

6.10.1 Detailed Description

Control position settings(is only used with stepper motor).

When controlling the step motor with encoder (CTP_BASE 0) it is possible to detect the loss of steps. The controller knows the number of steps per revolution (GENG :: StepsPerRev) and the encoder resolution (GFBS :: IPT). When the control (flag CTP_ENABLED), the controller stores the current position in the footsteps of SM and the current position of the encoder. Further, at each step of the position encoder is converted into steps and if the difference is greater CTPMinError, a flag STATE_CTP_ERROR and set ALARM state. When controlling the step motor with speed sensor (CTP_BASE 1), the position is controlled by him. The active edge of input clock controller stores the current value of steps. Further, at each turn checks how many steps shifted. When a mismatch CTPMinError a flag STATE_CTP_ERROR and set ALARM state.

See Also

[set_ctp_settings](#)
[get_ctp_settings](#)
[get_ctp_settings](#), [set_ctp_settings](#)

6.10.2 Field Documentation

6.10.2.1 unsigned int CTPFlags

[Position control flags](#).

6.10.2.2 unsigned int CTPMinError

Minimum contrast steps from step motor encoder position, wich set STATE_CTP_ERROR flag.

Measured in steps step motor.

6.11 debug_read_t Struct Reference

Debug data.

Data Fields

- `uint8_t` [DebugData](#) [128]
Arbitrary debug data.

6.11.1 Detailed Description

Debug data.

These data are used for device debugging by manufacturer only.

See Also

[get_debug_read](#)

6.11.2 Field Documentation

6.11.2.1 `uint8_t` DebugData[128]

Arbitrary debug data.

6.12 debug_write_t Struct Reference

Debug data.

Data Fields

- `uint8_t` [DebugData](#) [128]
Arbitrary debug data.

6.12.1 Detailed Description

Debug data.

These data are used for device debugging by manufacturer only.

See Also

[set_debug_write](#)

6.12.2 Field Documentation

6.12.2.1 uint8_t DebugData[128]

Arbitrary debug data.

6.13 device_information_t Struct Reference

Read command controller information.

Data Fields

- char [Manufacturer](#) [5]
Manufacturer.
- char [ManufacturerId](#) [3]
Manufacturer id.
- char [ProductDescription](#) [9]
Product description.
- unsigned int [Major](#)
The major number of the hardware version.
- unsigned int [Minor](#)
Minor number of the hardware version.
- unsigned int [Release](#)
Number of edits this release of hardware.

6.13.1 Detailed Description

Read command controller information.

The controller responds to this command in any state. Manufacturer field for all XI** devices should contain the string "XIMC" (validation is performed on it) The remaining fields contain information about the device.

See Also

[get_device_information](#)

[get_device_information_impl](#)

6.13.2 Field Documentation

6.13.2.1 unsigned int Major

The major number of the hardware version.

6.13.2.2 unsigned int Minor

Minor number of the hardware version.

6.13.2.3 unsigned int Release

Number of edits this release of hardware.

6.14 device_network_information_t Struct Reference

Device network information structure.

Data Fields

- uint32_t [ipv4](#)
IPv4 address, passed in network byte order (big-endian byte order)
- char [nodename](#) [16]
Name of the Bindy node which hosts the device.
- uint32_t [axis_state](#)
Flags representing device state.
- char [locker_username](#) [16]
Name of the user who locked the device (if any)
- char [locker_nodename](#) [16]
Bindy node name, which was used to lock the device (if any)
- time_t [locked_time](#)
Time the lock was acquired at (UTC, microseconds since the epoch)

6.14.1 Detailed Description

Device network information structure.

6.15 edges_settings_calb_t Struct Reference

Edges settings which use user units.

Data Fields

- unsigned int [BorderFlags](#)
Border flags.
- unsigned int [EnderFlags](#)
Limit switches flags.
- float [LeftBorder](#)
Left border position, used if BORDER_IS_ENCODER flag is set.
- float [RightBorder](#)
Right border position, used if BORDER_IS_ENCODER flag is set.

6.15.1 Detailed Description

Edges settings which use user units.

This structure contains border and limit switches settings. Please load new engine settings when you change positioner etc. Please note that wrong engine settings lead to device malfunction, can lead to irreversible damage of board.

See Also

[set_edges_settings_calb](#)
[get_edges_settings_calb](#)
[get_edges_settings](#), [set_edges_settings](#)

6.15.2 Field Documentation

6.15.2.1 unsigned int BorderFlags

[Border flags](#).

6.15.2.2 unsigned int EnderFlags

[Limit switches flags](#).

6.15.2.3 float LeftBorder

Left border position, used if BORDER_IS_ENCODER flag is set.

Corrected by the table.

6.15.2.4 float RightBorder

Right border position, used if BORDER_IS_ENCODER flag is set.

Corrected by the table.

6.16 edges_settings_t Struct Reference

Edges settings.

Data Fields

- unsigned int [BorderFlags](#)
[Border flags](#).
- unsigned int [EnderFlags](#)
[Limit switches flags](#).
- int [LeftBorder](#)
Left border position, used if BORDER_IS_ENCODER flag is set.
- int [uLeftBorder](#)
Left border position in microsteps(used with stepper motor only).
- int [RightBorder](#)
Right border position, used if BORDER_IS_ENCODER flag is set.

- int [uRightBorder](#)
Right border position in microsteps.

6.16.1 Detailed Description

Edges settings.

This structure contains border and limit switches settings. Please load new engine settings when you change positioner etc. Please note that wrong engine settings lead to device malfunction, can lead to irreversible damage of board.

See Also

[set_edges_settings](#)
[get_edges_settings](#)
[get_edges_settings](#), [set_edges_settings](#)

6.16.2 Field Documentation

6.16.2.1 unsigned int BorderFlags

[Border flags](#).

6.16.2.2 unsigned int EnderFlags

[Limit switches flags](#).

6.16.2.3 int LeftBorder

Left border position, used if BORDER_IS_ENCODER flag is set.

6.16.2.4 int RightBorder

Right border position, used if BORDER_IS_ENCODER flag is set.

6.16.2.5 int uLeftBorder

Left border position in microsteps(used with stepper motor only).

Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings).

6.16.2.6 int uRightBorder

Right border position in microsteps.

Used with stepper motor only. Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings).

6.17 emf_settings_t Struct Reference

EMF settings.

Data Fields

- float [L](#)
The inductance of the windings of the motor.
- float [R](#)
The resistance of the windings of the motor.
- float [Km](#)
Electromechanical ratio of the motor.
- unsigned int [BackEMFFlags](#)
Flags of auto-detection of characteristics of windings of the engine.

6.17.1 Detailed Description

EMF settings.

This structure contains the data for Electromechanical characteristics(EMF) of the motor. They determine the inductance, resistance and Electromechanical coefficient of the motor. This data is stored in the flash memory of the controller. Please download the new settings when you change the motor. Remember that improper settings of the EMF may damage the equipment.

See Also

[set_emf_settings](#)
[get_emf_settings](#)
[get_emf_settings](#), [set_emf_settings](#)

6.17.2 Field Documentation

6.17.2.1 unsigned int BackEMFFlags

Flags of auto-detection of characteristics of windings of the engine.

6.17.2.2 float Km

Electromechanical ratio of the motor.

6.17.2.3 float L

The inductance of the windings of the motor.

6.17.2.4 float R

The resistance of the windings of the motor.

6.18 encoder_information_t Struct Reference

Encoder information.

Data Fields

- char [Manufacturer](#) [17]
Manufacturer.
- char [PartNumber](#) [25]
Series and PartNumber.

6.18.1 Detailed Description

Encoder information.

See Also

[set_encoder_information](#)
[get_encoder_information](#)
[get_encoder_information](#), [set_encoder_information](#)

6.18.2 Field Documentation

6.18.2.1 char Manufacturer[17]

Manufacturer.

Max string length: 16 chars.

6.18.2.2 char PartNumber[25]

Series and PartNumber.

Max string length: 24 chars.

6.19 encoder_settings_t Struct Reference

Encoder settings.

Data Fields

- float [MaxOperatingFrequency](#)
Max operation frequency (kHz).
- float [SupplyVoltageMin](#)
Minimum supply voltage (V).
- float [SupplyVoltageMax](#)
Maximum supply voltage (V).
- float [MaxCurrentConsumption](#)
Max current consumption (mA).
- unsigned int [PPR](#)
The number of counts per revolution.
- unsigned int [EncoderSettings](#)
Encoder settings flags.

6.19.1 Detailed Description

Encoder settings.

See Also

[set_encoder_settings](#)
[get_encoder_settings](#)
[get_encoder_settings](#), [set_encoder_settings](#)

6.19.2 Field Documentation

6.19.2.1 unsigned int EncoderSettings

[Encoder settings flags](#).

6.19.2.2 float MaxCurrentConsumption

Max current consumption (mA).

Data type: float.

6.19.2.3 float MaxOperatingFrequency

Max operation frequency (kHz).

Data type: float.

6.19.2.4 float SupplyVoltageMax

Maximum supply voltage (V).

Data type: float.

6.19.2.5 float SupplyVoltageMin

Minimum supply voltage (V).

Data type: float.

6.20 engine_advanced_setup_t Struct Reference

EAS settings.

Data Fields

- unsigned int [stepcloseloop_Kw](#)
Mixing ratio of the actual and set speed, range [0, 100], default value 50.
- unsigned int [stepcloseloop_Kp_low](#)
Position feedback in the low-speed zone, range [0, 65535], default value 1000.
- unsigned int [stepcloseloop_Kp_high](#)
Position feedback in the high-speed zone, range [0, 65535], default value 33.

6.20.1 Detailed Description

EAS settings.

This structure is intended for setting parameters of algorithms that cannot be attributed to standard Kp, Ki, Kd, and L, R, Km.

See Also

[set_engine_advansed_setup](#)
[get_engine_advansed_setup](#)
[get_engine_advansed_setup](#), [set_engine_advansed_setup](#)

6.20.2 Field Documentation

6.20.2.1 unsigned int stepcloseloop_Kp_high

Position feedback in the high-speed zone, range [0, 65535], default value 33.

6.20.2.2 unsigned int stepcloseloop_Kp_low

Position feedback in the low-speed zone, range [0, 65535], default value 1000.

6.20.2.3 unsigned int stepcloseloop_Kw

Mixing ratio of the actual and set speed, range [0, 100], default value 50.

6.21 engine_settings_calb_t Struct Reference

Movement limitations and settings, related to the motor, which use user units.

Data Fields

- unsigned int [NomVoltage](#)
Rated voltage in tens of mV.
- unsigned int [NomCurrent](#)
Rated current (in mA).
- float [NomSpeed](#)
Nominal speed.
- unsigned int [EngineFlags](#)
Flags of engine settings.
- float [Antiplay](#)
Number of pulses or steps for backlash (play) compensation procedure.
- unsigned int [MicrostepMode](#)
Flags of microstep mode.
- unsigned int [StepsPerRev](#)
Number of full steps per revolution(Used with stepper motor only).

6.21.1 Detailed Description

Movement limitations and settings, related to the motor, which use user units.

This structure contains useful motor settings. These settings specify motor shaft movement algorithm, list of limitations and rated characteristics. All boards are supplied with standard set of engine setting on controller's flash memory. Please load new engine settings when you change motor, encoder, positioner etc. Please note that wrong engine settings lead to device malfunction, can lead to irreversible damage of board.

See Also

[set_engine_settings_calb](#)
[get_engine_settings_calb](#)
[get_engine_settings](#), [set_engine_settings](#)

6.21.2 Field Documentation

6.21.2.1 float Antiplay

Number of pulses or steps for backlash (play) compensation procedure.

Used if ENGINE_ANTIPLAY flag is set.

6.21.2.2 unsigned int EngineFlags

[Flags of engine settings.](#)

6.21.2.3 unsigned int MicrostepMode

[Flags of microstep mode.](#)

6.21.2.4 unsigned int NomCurrent

Rated current (in mA).

Controller will keep current consumed by motor below this value if ENGINE_LIMIT_CURR flag is set. Range: 15..8000

6.21.2.5 float NomSpeed

Nominal speed.

Controller will keep motor speed below this value if ENGINE_LIMIT_RPM flag is set.

6.21.2.6 unsigned int NomVoltage

Rated voltage in tens of mV.

Controller will keep the voltage drop on motor below this value if ENGINE_LIMIT_VOLT flag is set (used with DC only).

6.21.2.7 unsigned int StepsPerRev

Number of full steps per revolution(Used with stepper motor only).

Range: 1..65535.

6.22 engine_settings_t Struct Reference

Movement limitations and settings, related to the motor.

Data Fields

- unsigned int [NomVoltage](#)
Rated voltage in tens of mV.
- unsigned int [NomCurrent](#)
Rated current (in mA).
- unsigned int [NomSpeed](#)
Nominal (maximum) speed (in whole steps/s or rpm for DC and stepper motor as a master encoder).
- unsigned int [uNomSpeed](#)
The fractional part of a nominal speed in microsteps (is only used with stepper motor).
- unsigned int [EngineFlags](#)
Flags of engine settings.
- int [Antiplay](#)
Number of pulses or steps for backlash (play) compensation procedure.
- unsigned int [MicrostepMode](#)
Flags of microstep mode.
- unsigned int [StepsPerRev](#)
Number of full steps per revolution(Used with stepper motor only).

6.22.1 Detailed Description

Movement limitations and settings, related to the motor.

This structure contains useful motor settings. These settings specify motor shaft movement algorithm, list of limitations and rated characteristics. All boards are supplied with standard set of engine setting on controller's flash memory. Please load new engine settings when you change motor, encoder, positioner etc. Please note that wrong engine settings lead to device malfunction, can lead to irreversible damage of board.

See Also

[set_engine_settings](#)
[get_engine_settings](#)
[get_engine_settings](#), [set_engine_settings](#)

6.22.2 Field Documentation

6.22.2.1 int Antiplay

Number of pulses or steps for backlash (play) compensation procedure.

Used if ENGINE_ANTIPLAY flag is set.

6.22.2.2 unsigned int EngineFlags

[Flags of engine settings.](#)

6.22.2.3 unsigned int MicrostepMode

[Flags of microstep mode.](#)

6.22.2.4 unsigned int NomCurrent

Rated current (in mA).

Controller will keep current consumed by motor below this value if ENGINE_LIMIT_CURR flag is set. Range: 15..8000

6.22.2.5 unsigned int NomSpeed

Nominal (maximum) speed (in whole steps/s or rpm for DC and stepper motor as a master encoder).

Controller will keep motor shaft RPM below this value if ENGINE_LIMIT_RPM flag is set. Range: 1..100000.

6.22.2.6 unsigned int NomVoltage

Rated voltage in tens of mV.

Controller will keep the voltage drop on motor below this value if ENGINE_LIMIT_VOLT flag is set (used with DC only).

6.22.2.7 unsigned int StepsPerRev

Number of full steps per revolution(Used with stepper motor only).

Range: 1..65535.

6.22.2.8 unsigned int uNomSpeed

The fractional part of a nominal speed in microsteps (is only used with stepper motor).

Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings).

6.23 entype_settings_t Struct Reference

Engine type and driver type settings.

Data Fields

- unsigned int [EngineType](#)
[Flags of engine type.](#)
- unsigned int [DriverType](#)
[Flags of driver type.](#)

6.23.1 Detailed Description

Engine type and driver type settings.

Parameters

<i>id</i>	an identifier of device
<i>EngineType</i>	engine type
<i>DriverType</i>	driver type

See Also

[get_enttype_settings](#), [set_enttype_settings](#)

6.23.2 Field Documentation

6.23.2.1 unsigned int `DriverType`

[Flags of driver type.](#)

6.23.2.2 unsigned int `EngineType`

[Flags of engine type.](#)

6.24 `extended_settings_t` Struct Reference

EST settings.

Data Fields

- unsigned int **Param1**

6.24.1 Detailed Description

EST settings.

This structure EST.

See Also

[set_extended_settings](#)
[get_extended_settings](#)
[get_extended_settings](#), [set_extended_settings](#)

6.25 `extio_settings_t` Struct Reference

EXTIO settings.

Data Fields

- unsigned int [EXTIOSetupFlags](#)
External IO setup flags.
- unsigned int [EXTIOModeFlags](#)
External IO mode flags.

6.25.1 Detailed Description

EXTIO settings.

This structure contains all EXTIO settings. By default input event are signalled through rising front and output states are signalled by high logic state.

See Also

[get_extio_settings](#)
[set_extio_settings](#)
[get_extio_settings](#), [set_extio_settings](#)

6.25.2 Field Documentation

6.25.2.1 unsigned int EXTIOModeFlags

[External IO mode flags.](#)

6.25.2.2 unsigned int EXTIOSetupFlags

[External IO setup flags.](#)

6.26 feedback_settings_t Struct Reference

Feedback settings.

Data Fields

- unsigned int [IPS](#)
The number of encoder counts per shaft revolution.
- unsigned int [FeedbackType](#)
Feedback type.
- unsigned int [FeedbackFlags](#)
Describes feedback flags.
- unsigned int [CountsPerTurn](#)
The number of encoder counts per shaft revolution.

6.26.1 Detailed Description

Feedback settings.

This structure contains feedback settings.

See Also

[get_feedback_settings](#), [set_feedback_settings](#)

6.26.2 Field Documentation

6.26.2.1 unsigned int CountsPerTurn

The number of encoder counts per shaft revolution.

Range: 1..4294967295. To use the CountsPerTurn field, write 0 in the IPS field, otherwise the value from the IPS field will be used.

6.26.2.2 unsigned int FeedbackFlags

[Describes feedback flags.](#)

6.26.2.3 unsigned int FeedbackType

[Feedback type.](#)

6.26.2.4 unsigned int IPS

The number of encoder counts per shaft revolution.

Range: 1..65535. The field is obsolete, it is recommended to write 0 to IPS and use the extended CountsPerTurn field. You may need to update the controller firmware to the latest version.

6.27 gear_information_t Struct Reference

Gear information.

Data Fields

- char [Manufacturer](#) [17]
Manufacturer.
- char [PartNumber](#) [25]
Series and PartNumber.

6.27.1 Detailed Description

Gear information.

See Also

[set_gear_information](#)
[get_gear_information](#)
[get_gear_information](#), [set_gear_information](#)

6.27.2 Field Documentation

6.27.2.1 char Manufacturer[17]

Manufacturer.

Max string length: 16 chars.

6.27.2.2 char PartNumber[25]

Series and PartNumber.

Max string length: 24 chars.

6.28 gear_settings_t Struct Reference

Gear setings.

Data Fields

- float [ReductionIn](#)
Input reduction coefficient.
- float [ReductionOut](#)
Output reduction coefficient.
- float [RatedInputTorque](#)
Max continuous torque (N m).
- float [RatedInputSpeed](#)
Max speed on the input shaft (rpm).
- float [MaxOutputBacklash](#)
Output backlash of the reduction gear(degree).
- float [InputInertia](#)
Equivalent input gear inertia (g cm2).
- float [Efficiency](#)
Reduction gear efficiency (%).

6.28.1 Detailed Description

Gear setings.

See Also

[set_gear_settings](#)
[get_gear_settings](#)
[get_gear_settings](#), [set_gear_settings](#)

6.28.2 Field Documentation

6.28.2.1 float Efficiency

Reduction gear efficiency (%).

Data type: float.

6.28.2.2 float InputInertia

Equivalent input gear inertia (g cm²).

Data type: float.

6.28.2.3 float MaxOutputBacklash

Output backlash of the reduction gear(degree).

Data type: float.

6.28.2.4 float RatedInputSpeed

Max speed on the input shaft (rpm).

Data type: float.

6.28.2.5 float RatedInputTorque

Max continuous torque (N m).

Data type: float.

6.28.2.6 float ReductionIn

Input reduction coefficient.

(Output = (ReductionOut / ReductionIn) * Input) Data type: float.

6.28.2.7 float ReductionOut

Output reduction coefficient.

(Output = (ReductionOut / ReductionIn) * Input) Data type: float.

6.29 get_position_calb_t Struct Reference

Position information.

Data Fields

- float [Position](#)
The position in the engine.
- long_t [EncPosition](#)
Encoder position.

6.29.1 Detailed Description

Position information.

Useful structure that contains position value in user units for stepper motor and encoder steps of all engines.

See Also

[get_position](#)

6.29.2 Field Documentation

6.29.2.1 `long_t` `EncPosition`

Encoder position.

6.29.2.2 `float` `Position`

The position in the engine.

Corrected by the table.

6.30 `get_position_t` Struct Reference

Position information.

Data Fields

- `int` [Position](#)
The position of the whole steps in the engine.
- `int` [uPosition](#)
Microstep position is only used with stepper motors.
- `long_t` [EncPosition](#)
Encoder position.

6.30.1 Detailed Description

Position information.

Useful structure that contains position value in steps and micro for stepper motor and encoder steps of all engines.

See Also

[get_position](#)

6.30.2 Field Documentation

6.30.2.1 `long_t` `EncPosition`

Encoder position.

6.30.2.2 `int` `uPosition`

Microstep position is only used with stepper motors.

Microstep size and the range of valid values for this field depend on selected step division mode (see `MicrostepMode` field in `engine_settings`).

6.31 globally_unique_identifier_t Struct Reference

Globally unique identifier.

Data Fields

- unsigned int [UniqueID0](#)
Unique ID 0.
- unsigned int [UniqueID1](#)
Unique ID 1.
- unsigned int [UniqueID2](#)
Unique ID 2.
- unsigned int [UniqueID3](#)
Unique ID 3.

6.31.1 Detailed Description

Globally unique identifier.

See Also

[get_globally_unique_identifier](#)

6.31.2 Field Documentation

6.31.2.1 unsigned int UniqueID0

Unique ID 0.

6.31.2.2 unsigned int UniqueID1

Unique ID 1.

6.31.2.3 unsigned int UniqueID2

Unique ID 2.

6.31.2.4 unsigned int UniqueID3

Unique ID 3.

6.32 hallsensor_information_t Struct Reference

Hall sensor information.

Data Fields

- char [Manufacturer](#) [17]
Manufacturer.
- char [PartNumber](#) [25]
Series and PartNumber.

6.32.1 Detailed Description

Hall sensor information.

See Also

[set_hallsensor_information](#)
[get_hallsensor_information](#)
[get_hallsensor_information](#), [set_hallsensor_information](#)

6.32.2 Field Documentation

6.32.2.1 char Manufacturer[17]

Manufacturer.

Max string length: 16 chars.

6.32.2.2 char PartNumber[25]

Series and PartNumber.

Max string length: 24 chars.

6.33 hallsensor_settings_t Struct Reference

Hall sensor settings.

Data Fields

- float [MaxOperatingFrequency](#)
Max operation frequency (kHz).
- float [SupplyVoltageMin](#)
Minimum supply voltage (V).
- float [SupplyVoltageMax](#)
Maximum supply voltage (V).
- float [MaxCurrentConsumption](#)
Max current consumption (mA).
- unsigned int [PPR](#)
The number of counts per revolution.

6.33.1 Detailed Description

Hall sensor settings.

See Also

[set_hallsensor_settings](#)
[get_hallsensor_settings](#)
[get_hallsensor_settings](#), [set_hallsensor_settings](#)

6.33.2 Field Documentation

6.33.2.1 float MaxCurrentConsumption

Max current consumption (mA).

Data type: float.

6.33.2.2 float MaxOperatingFrequency

Max operation frequency (kHz).

Data type: float.

6.33.2.3 float SupplyVoltageMax

Maximum supply voltage (V).

Data type: float.

6.33.2.4 float SupplyVoltageMin

Minimum supply voltage (V).

Data type: float.

6.34 home_settings_calb_t Struct Reference

Position calibration settings which use user units.

Data Fields

- float [FastHome](#)
Speed used for first motion.
- float [SlowHome](#)
Speed used for second motion.
- float [HomeDelta](#)
Distance from break point.
- unsigned int [HomeFlags](#)
Home settings flags.

6.34.1 Detailed Description

Position calibration settings which use user units.

This structure contains settings used in position calibrating. It specify behaviour of calibrating position.

See Also

[get_home_settings_calb](#)
[set_home_settings_calb](#)
[command_home](#)
[get_home_settings](#), [set_home_settings](#)

6.34.2 Field Documentation

6.34.2.1 float FastHome

Speed used for first motion.

6.34.2.2 float HomeDelta

Distance from break point.

6.34.2.3 unsigned int HomeFlags

[Home settings flags](#).

6.34.2.4 float SlowHome

Speed used for second motion.

6.35 home_settings_t Struct Reference

Position calibration settings.

Data Fields

- unsigned int [FastHome](#)
Speed used for first motion (full steps).
- unsigned int [uFastHome](#)
Part of the speed for first motion, microsteps.
- unsigned int [SlowHome](#)
Speed used for second motion (full steps).
- unsigned int [uSlowHome](#)
Part of the speed for second motion, microsteps.
- int [HomeDelta](#)
Distance from break point (full steps).
- int [uHomeDelta](#)
Part of the delta distance, microsteps.
- unsigned int [HomeFlags](#)
Home settings flags.

6.35.1 Detailed Description

Position calibration settings.

This structure contains settings used in position calibrating. It specify behaviour of calibrating position.

See Also

[get_home_settings](#)
[set_home_settings](#)
[command_home](#)
[get_home_settings](#), [set_home_settings](#)

6.35.2 Field Documentation

6.35.2.1 unsigned int FastHome

Speed used for first motion (full steps).

Range: 0..100000.

6.35.2.2 int HomeDelta

Distance from break point (full steps).

6.35.2.3 unsigned int HomeFlags

[Home settings flags](#).

6.35.2.4 unsigned int SlowHome

Speed used for second motion (full steps).

Range: 0..100000.

6.35.2.5 unsigned int uFastHome

Part of the speed for first motion, microsteps.

Microstep size and the range of valid values for this field depend on selected step division mode (see `MicrostepMode` field in `engine_settings`).

6.35.2.6 int uHomeDelta

Part of the delta distance, microsteps.

Microstep size and the range of valid values for this field depend on selected step division mode (see `MicrostepMode` field in `engine_settings`).

6.35.2.7 unsigned int uSlowHome

Part of the speed for second motion, microsteps.

Microstep size and the range of valid values for this field depend on selected step division mode (see `MicrostepMode` field in `engine_settings`).

6.36 `init_random_t` Struct Reference

Random key.

Data Fields

- `uint8_t key` [16]
Random key.

6.36.1 Detailed Description

Random key.

Structure that contains random key used in encryption of WKEY and SSER command contents.

See Also

[get_init_random](#)

6.36.2 Field Documentation

6.36.2.1 `uint8_t key`[16]

Random key.

6.37 `joystick_settings_t` Struct Reference

Joystick settings.

Data Fields

- unsigned int `JoyLowEnd`
Joystick lower end position.
- unsigned int `JoyCenter`
Joystick center position.
- unsigned int `JoyHighEnd`
Joystick higher end position.
- unsigned int `ExpFactor`
Exponential nonlinearity factor.
- unsigned int `DeadZone`
Joystick dead zone.
- unsigned int `JoyFlags`
Joystick flags.

6.37.1 Detailed Description

Joystick settings.

This structure contains joystick parameters. If joystick position is outside `DeadZone` limits from the central position a movement with speed, defined by the joystick `DeadZone` edge to 100% deviation, begins. Joystick

positions inside DeadZone limits correspond to zero speed (soft stop of motion) and positions beyond Low and High limits correspond MaxSpeed [i] or -MaxSpeed [i] (see command SCTL), where i = 0 by default and can be changed with left/right buttons (see command SCTL). If next speed in list is zero (both integer and microstep parts), the button press is ignored. First speed in list shouldn't be zero. The relationship between the deviation and the rate is exponential, allowing no switching speed combine high mobility and accuracy.

See Also

[set_joystick_settings](#)
[get_joystick_settings](#)
[get_joystick_settings](#), [set_joystick_settings](#)

6.37.2 Field Documentation

6.37.2.1 unsigned int DeadZone

Joystick dead zone.

6.37.2.2 unsigned int ExpFactor

Exponential nonlinearity factor.

6.37.2.3 unsigned int JoyCenter

Joystick center position.

Range: 0..10000.

6.37.2.4 unsigned int JoyFlags

[Joystick flags](#).

6.37.2.5 unsigned int JoyHighEnd

Joystick higher end position.

Range: 0..10000.

6.37.2.6 unsigned int JoyLowEnd

Joystick lower end position.

Range: 0..10000.

6.38 measurements_t Struct Reference

The buffer holds no more than 25 points.

Data Fields

- int [Speed](#) [25]

Current speed in microsteps per second (whole steps are recalculated taking into account the current step division mode) or encoder counts per second.

- int [Error](#) [25]

Current error in microsteps per second (whole steps are recalculated taking into account the current step division mode) or encoder counts per second.

- unsigned int [Length](#)

Length of actual data in buffer.

6.38.1 Detailed Description

The buffer holds no more than 25 points.

The exact length of the received buffer is reflected in the Length field.

See Also

measurements
[get_measurements](#)

6.38.2 Field Documentation

6.38.2.1 int Error[25]

Current error in microsteps per second (whole steps are recalculated taking into account the current step division mode) or encoder counts per second.

6.38.2.2 unsigned int Length

Length of actual data in buffer.

6.38.2.3 int Speed[25]

Current speed in microsteps per second (whole steps are recalculated taking into account the current step division mode) or encoder counts per second.

6.39 motor_information_t Struct Reference

motor information.

Data Fields

- char [Manufacturer](#) [17]
Manufacturer.
- char [PartNumber](#) [25]
Series and PartNumber.

6.39.1 Detailed Description

motor information.

See Also

[set_motor_information](#)
[get_motor_information](#)
[get_motor_information](#), [set_motor_information](#)

6.39.2 Field Documentation

6.39.2.1 char Manufacturer[17]

Manufacturer.

Max string length: 16 chars.

6.39.2.2 char PartNumber[25]

Series and PartNumber.

Max string length: 24 chars.

6.40 motor_settings_t Struct Reference

Physical characteristics and limitations of the motor.

Data Fields

- unsigned int [MotorType](#)
Motor Type flags.
- unsigned int [ReservedField](#)
Reserved.
- unsigned int [Poles](#)
Number of pole pairs for DC or BLDC motors or number of steps per rotation for stepper motor.
- unsigned int [Phases](#)
Number of phases for BLDC motors.
- float [NominalVoltage](#)
Nominal voltage on winding (B).
- float [NominalCurrent](#)
Maximum direct current in winding for DC and BLDC engines, nominal current in windings for stepper motor (A).
- float [NominalSpeed](#)
Not used.
- float [NominalTorque](#)
Nominal torque(mN m).
- float [NominalPower](#)
Nominal power(W).
- float [WindingResistance](#)
Resistance of windings for DC engine, each of two windings for stepper motor or each of there windings for BLDC engine(Ohm).
- float [WindingInductance](#)
Inductance of windings for DC engine, each of two windings for stepper motor or each of there windings for BLDC engine(mH).

- float [RotorInertia](#)
Rotor inertia(g cm²).
- float [StallTorque](#)
Torque hold position for a stepper motor or torque at a motionless rotor for other types of engines (mN m).
- float [DetentTorque](#)
Holding torque position with un-powered coils (mN m).
- float [TorqueConstant](#)
Torque constant, which determines the aspect ratio of maximum moment of force from the rotor current flowing in the coil (mN m / A).
- float [SpeedConstant](#)
Velocity constant, which determines the value or amplitude of the induced voltage on the motion of DC or BLDC motor (rpm / V) or stepper motor (steps/s / V).
- float [SpeedTorqueGradient](#)
Speed torque gradient (rpm / mN m).
- float [MechanicalTimeConstant](#)
Mechanical time constant (ms).
- float [MaxSpeed](#)
The maximum speed for stepper motors (steps/s) or DC and BLDC motors (rpm).
- float [MaxCurrent](#)
The maximum current in the winding (A).
- float [MaxCurrentTime](#)
Safe duration of overcurrent in the winding (ms).
- float [NoLoadCurrent](#)
The current consumption in idle mode (A).
- float [NoLoadSpeed](#)
Idle speed (rpm).

6.40.1 Detailed Description

Physical characteristics and limitations of the motor.

See Also

[set_motor_settings](#)
[get_motor_settings](#)
[get_motor_settings](#), [set_motor_settings](#)

6.40.2 Field Documentation

6.40.2.1 float DetentTorque

Holding torque position with un-powered coils (mN m).

Data type: float.

6.40.2.2 float MaxCurrent

The maximum current in the winding (A).

Data type: float.

6.40.2.3 float MaxCurrentTime

Safe duration of overcurrent in the winding (ms).

Data type: float.

6.40.2.4 float MaxSpeed

The maximum speed for stepper motors (steps/s) or DC and BLDC motors (rpm).

Data type: float.

6.40.2.5 float MechanicalTimeConstant

Mechanical time constant (ms).

Data type: float.

6.40.2.6 unsigned int MotorType

[Motor Type flags](#).

6.40.2.7 float NoLoadCurrent

The current consumption in idle mode (A).

Used for DC and BLDC motors. Data type: float.

6.40.2.8 float NoLoadSpeed

Idle speed (rpm).

Used for DC and BLDC motors. Data type: float.

6.40.2.9 float NominalCurrent

Maximum direct current in winding for DC and BLDC engines, nominal current in windings for stepper motor (A).

Data type: float.

6.40.2.10 float NominalPower

Nominal power(W).

Used for DC and BLDC engine. Data type: float.

6.40.2.11 float NominalSpeed

Not used.

Nominal speed(rpm). Used for DC and BLDC engine. Data type: float.

6.40.2.12 float NominalTorque

Nominal torque(mN m).

Used for DC and BLDC engine. Data type: float.

6.40.2.13 float NominalVoltage

Nominal voltage on winding (B).

Data type: float

6.40.2.14 unsigned int Phases

Number of phases for BLDC motors.

6.40.2.15 unsigned int Poles

Number of pole pairs for DC or BLDC motors or number of steps per rotation for stepper motor.

6.40.2.16 float RotorInertia

Rotor inertia(g cm²).

Data type: float.

6.40.2.17 float SpeedConstant

Velocity constant, which determines the value or amplitude of the induced voltage on the motion of DC or BLDC motor (rpm / V) or stepper motor (steps/s / V).

Data type: float.

6.40.2.18 float SpeedTorqueGradient

Speed torque gradient (rpm / mN m).

Data type: float.

6.40.2.19 float StallTorque

Torque hold position for a stepper motor or torque at a motionless rotor for other types of engines (mN m).

Data type: float.

6.40.2.20 float TorqueConstant

Torque constant, which determines the aspect ratio of maximum moment of force from the rotor current flowing in the coil (mN m / A).

Used mainly for DC motors. Data type: float.

6.40.2.21 float WindingInductance

Inductance of windings for DC engine, each of two windings for stepper motor or each of there windings for BLDC engine(mH).

Data type: float.

6.40.2.22 float WindingResistance

Resistance of windings for DC engine, each of two windings for stepper motor or each of there windings for BLDC engine(Ohm).

Data type: float.

6.41 move_settings_calb_t Struct Reference

Move settings which use user units.

Data Fields

- float [Speed](#)
Target speed.
- float [Accel](#)
Motor shaft acceleration, steps/s²(stepper motor) or RPM/s(DC).
- float [Decel](#)
Motor shaft deceleration, steps/s²(stepper motor) or RPM/s(DC).
- float [AntiplaySpeed](#)
Speed in antiplay mode.
- unsigned int [MoveFlags](#)
Flags of the motion parameters.

6.41.1 Detailed Description

Move settings which use user units.

See Also

[set_move_settings_calb](#)
[get_move_settings_calb](#)
[get_move_settings](#), [set_move_settings](#)

6.41.2 Field Documentation

6.41.2.1 float Accel

Motor shaft acceleration, steps/s²(stepper motor) or RPM/s(DC).

6.41.2.2 float AntiplaySpeed

Speed in antiplay mode.

6.41.2.3 float Decel

Motor shaft deceleration, steps/s^2 (stepper motor) or RPM/s (DC).

6.41.2.4 unsigned int MoveFlags

[Flags of the motion parameters.](#)

6.41.2.5 float Speed

Target speed.

6.42 move_settings_t Struct Reference

Move settings.

Data Fields

- unsigned int [Speed](#)
Target speed (for stepper motor: steps/s, for DC: rpm).
- unsigned int [uSpeed](#)
Target speed in microstep fractions/s.
- unsigned int [Accel](#)
Motor shaft acceleration, steps/s^2 (stepper motor) or RPM/s (DC).
- unsigned int [Decel](#)
Motor shaft deceleration, steps/s^2 (stepper motor) or RPM/s (DC).
- unsigned int [AntiplaySpeed](#)
Speed in antiplay mode, full steps/s(stepper motor) or RPM (DC).
- unsigned int [uAntiplaySpeed](#)
Speed in antiplay mode, microsteps/s.
- unsigned int [MoveFlags](#)
[Flags of the motion parameters.](#)

6.42.1 Detailed Description

Move settings.

See Also

[set_move_settings](#)
[get_move_settings](#)
[get_move_settings](#), [set_move_settings](#)

6.42.2 Field Documentation

6.42.2.1 unsigned int Accel

Motor shaft acceleration, steps/s^2 (stepper motor) or RPM/s (DC).

Range: 1..65535.

6.42.2.2 unsigned int AntiplaySpeed

Speed in antiplay mode, full steps/s(stepper motor) or RPM(DC).

Range: 0..100000.

6.42.2.3 unsigned int Decel

Motor shaft deceleration, steps/s²(stepper motor) or RPM/s(DC).

Range: 1..65535.

6.42.2.4 unsigned int MoveFlags

[Flags of the motion parameters.](#)

6.42.2.5 unsigned int Speed

Target speed (for stepper motor: steps/s, for DC: rpm).

Range: 0..100000.

6.42.2.6 unsigned int uAntiplaySpeed

Speed in antiplay mode, microsteps/s.

Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings). Used with stepper motor only.

6.42.2.7 unsigned int uSpeed

Target speed in microstep fractions/s.

Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings). Using with stepper motor only.

6.43 nonvolatile_memory_t Struct Reference

Userdata for save into FRAM.

Data Fields

- unsigned int [UserData](#) [7]
User data.

6.43.1 Detailed Description

Userdata for save into FRAM.

See Also

[get_nonvolatile_memory](#), [set_nonvolatile_memory](#)

6.43.2 Field Documentation

6.43.2.1 unsigned int UserData[7]

User data.

Can be set by user for his/her convenience. Each element of the array stores only 32 bits of user data. This is important on systems where an int type contains more than 4 bytes. For example that all amd64 systems.

6.44 pid_settings_t Struct Reference

PID settings.

Data Fields

- unsigned int [KpU](#)
Proportional gain for voltage PID routine.
- unsigned int [KiU](#)
Integral gain for voltage PID routine.
- unsigned int [KdU](#)
Differential gain for voltage PID routine.
- float [Kpf](#)
Proportional gain for BLDC position PID routine.
- float [Kif](#)
Integral gain for BLDC position PID routine.
- float [Kdf](#)
Differential gain for BLDC position PID routine.

6.44.1 Detailed Description

PID settings.

This structure contains factors for PID routine. It specifies behaviour of PID routine for voltage. These factors are slightly different for different positioners. All boards are supplied with standard set of PID settings on controller's flash memory. Please load new PID settings when you change positioner. Please note that wrong PID settings lead to device malfunction.

See Also

[set_pid_settings](#)
[get_pid_settings](#)
[get_pid_settings](#), [set_pid_settings](#)

6.45 power_settings_t Struct Reference

Step motor power settings.

Data Fields

- unsigned int [HoldCurrent](#)
Current in holding regime, percent of nominal.
- unsigned int [CurrReductDelay](#)
Time in ms from going to STOP state to reducing current.
- unsigned int [PowerOffDelay](#)
Time in s from going to STOP state to turning power off.
- unsigned int [CurrentSetTime](#)
Time in ms to reach nominal current.
- unsigned int [PowerFlags](#)
Flags of power settings of stepper motor.

6.45.1 Detailed Description

Step motor power settings.

See Also

[set_move_settings](#)
[get_move_settings](#)
[get_power_settings](#), [set_power_settings](#)

6.45.2 Field Documentation

6.45.2.1 unsigned int `CurrentSetTime`

Time in ms to reach nominal current.

6.45.2.2 unsigned int `CurrReductDelay`

Time in ms from going to STOP state to reducing current.

6.45.2.3 unsigned int `HoldCurrent`

Current in holding regime, percent of nominal.

Range: 0..100.

6.45.2.4 unsigned int `PowerFlags`

[Flags of power settings of stepper motor.](#)

6.45.2.5 unsigned int `PowerOffDelay`

Time in s from going to STOP state to turning power off.

6.46 `secure_settings_t` Struct Reference

This structure contains raw analog data from ADC embedded on board.

Data Fields

- unsigned int [LowUpwrOff](#)
Lower voltage limit to turn off the motor, tens of mV.
- unsigned int [Criticalpwr](#)
Maximum motor current which triggers ALARM state, in mA.
- unsigned int [CriticalUpwr](#)
Maximum motor voltage which triggers ALARM state, tens of mV.
- unsigned int [CriticalT](#)
Maximum temperature, which triggers ALARM state, in tenths of degrees Celcius.
- unsigned int [Criticallusb](#)
Maximum USB current which triggers ALARM state, in mA.
- unsigned int [CriticalUusb](#)
Maximum USB voltage which triggers ALARM state, tens of mV.
- unsigned int [MinimumUusb](#)
Minimum USB voltage which triggers ALARM state, tens of mV.
- unsigned int [Flags](#)
Flags of secure settings.

6.46.1 Detailed Description

This structure contains raw analog data from ADC embedded on board.

These data used for device testing and deep recalibraton by manufacturer only.

See Also

[get_secure_settings](#)
[set_secure_settings](#)
[get_secure_settings](#), [set_secure_settings](#)

6.46.2 Field Documentation

6.46.2.1 unsigned int `Criticalpwr`

Maximum motor current which triggers ALARM state, in mA.

6.46.2.2 unsigned int `Criticallusb`

Maximum USB current which triggers ALARM state, in mA.

6.46.2.3 unsigned int `CriticalT`

Maximum temperature, which triggers ALARM state, in tenths of degrees Celcius.

6.46.2.4 unsigned int `CriticalUpwr`

Maximum motor voltage which triggers ALARM state, tens of mV.

6.46.2.5 unsigned int CriticalUusb

Maximum USB voltage which triggers ALARM state, tens of mV.

6.46.2.6 unsigned int Flags

[Flags of secure settings.](#)

6.46.2.7 unsigned int LowUpwrOff

Lower voltage limit to turn off the motor, tens of mV.

6.46.2.8 unsigned int MinimumUusb

Minimum USB voltage which triggers ALARM state, tens of mV.

6.47 serial_number_t Struct Reference

Serial number structure and hardware version.

Data Fields

- unsigned int [SN](#)
New board serial number.
- uint8_t [Key](#) [32]
Protection key (256 bit).
- unsigned int [Major](#)
The major number of the hardware version.
- unsigned int [Minor](#)
Minor number of the hardware version.
- unsigned int [Release](#)
Number of edits this release of hardware.

6.47.1 Detailed Description

Serial number structure and hardware version.

The structure keep new serial number, hardware version and valid key. The SN and hardware version are changed and saved when transmitted key matches stored key. Can be used by manufacturer only.

See Also

[set_serial_number](#)

6.47.2 Field Documentation

6.47.2.1 uint8_t Key[32]

Protection key (256 bit).

6.47.2.2 unsigned int Major

The major number of the hardware version.

6.47.2.3 unsigned int Minor

Minor number of the hardware version.

6.47.2.4 unsigned int Release

Number of edits this release of hardware.

6.47.2.5 unsigned int SN

New board serial number.

6.48 `set_position_calb_t` Struct Reference

Position information which use user units.

Data Fields

- float [Position](#)
The position in the engine.
- long_t [EncPosition](#)
Encoder position.
- unsigned int [PosFlags](#)
Position setting flags.

6.48.1 Detailed Description

Position information which use user units.

Useful structure that contains position value in steps and micro for stepper motor and encoder steps of all engines.

See Also

[set_position](#)

6.48.2 Field Documentation

6.48.2.1 long_t `EncPosition`

Encoder position.

6.48.2.2 unsigned int `PosFlags`

[Position setting flags.](#)

6.48.2.3 `float` Position

The position in the engine.

6.49 `set_position_t` Struct Reference

Position information.

Data Fields

- `int` [Position](#)
The position of the whole steps in the engine.
- `int` [uPosition](#)
Microstep position is only used with stepper motors.
- `long_t` [EncPosition](#)
Encoder position.
- `unsigned int` [PosFlags](#)
Position setting flags.

6.49.1 Detailed Description

Position information.

Useful structure that contains position value in steps and micro for stepper motor and encoder steps of all engines.

See Also

[set_position](#)

6.49.2 Field Documentation

6.49.2.1 `long_t` EncPosition

Encoder position.

6.49.2.2 `unsigned int` PosFlags

[Position setting flags.](#)

6.49.2.3 `int` uPosition

Microstep position is only used with stepper motors.

Microstep size and the range of valid values for this field depend on selected step division mode (see `MicrostepMode` field in `engine_settings`).

6.50 `stage_information_t` Struct Reference

Stage information.

Data Fields

- char [Manufacturer](#) [17]
Manufacturer.
- char [PartNumber](#) [25]
Series and PartNumber.

6.50.1 Detailed Description

Stage information.

See Also

[set_stage_information](#)
[get_stage_information](#)
[get_stage_information](#), [set_stage_information](#)

6.50.2 Field Documentation

6.50.2.1 char Manufacturer[17]

Manufacturer.

Max string length: 16 chars.

6.50.2.2 char PartNumber[25]

Series and PartNumber.

Max string length: 24 chars.

6.51 stage_name_t Struct Reference

Stage user name.

Data Fields

- char [PositionerName](#) [17]
User positioner name.

6.51.1 Detailed Description

Stage user name.

See Also

[get_stage_name](#), [set_stage_name](#)

6.51.2 Field Documentation

6.51.2.1 char PositionerName[17]

User positioner name.

Can be set by user for his/her convinience. Max string length: 16 chars.

6.52 stage_settings_t Struct Reference

Stage settings.

Data Fields

- float [LeadScrewPitch](#)
Lead screw pitch (mm).
- char [Units](#) [9]
Units for MaxSpeed and TravelRange fields of the structure (steps, degrees, mm, ...).
- float [MaxSpeed](#)
Max speed (Units/c).
- float [TravelRange](#)
Travel range (Units).
- float [SupplyVoltageMin](#)
Supply voltage minimum (V).
- float [SupplyVoltageMax](#)
Supply voltage maximum (V).
- float [MaxCurrentConsumption](#)
Max current consumption (A).
- float [HorizontalLoadCapacity](#)
Horizontal load capacity (kg).
- float [VerticalLoadCapacity](#)
Vertical load capacity (kg).

6.52.1 Detailed Description

Stage settings.

See Also

[set_stage_settings](#)
[get_stage_settings](#)
[get_stage_settings](#), [set_stage_settings](#)

6.52.2 Field Documentation

6.52.2.1 float HorizontalLoadCapacity

Horizontal load capacity (kg).

Data type: float.

6.52.2.2 float LeadScrewPitch

Lead screw pitch (mm).

Data type: float.

6.52.2.3 float MaxCurrentConsumption

Max current consumption (A).

Data type: float.

6.52.2.4 float MaxSpeed

Max speed (Units/c).

Data type: float.

6.52.2.5 float SupplyVoltageMax

Supply voltage maximum (V).

Data type: float.

6.52.2.6 float SupplyVoltageMin

Supply voltage minimum (V).

Data type: float.

6.52.2.7 float TravelRange

Travel range (Units).

Data type: float.

6.52.2.8 char Units[9]

Units for MaxSpeed and TravelRange fields of the structure (steps, degrees, mm, ...).

Max string length: 8 chars.

6.52.2.9 float VerticalLoadCapacity

Vertical load capacity (kg).

Data type: float.

6.53 status_calb_t Struct Reference

Device state which use user units.

Data Fields

- unsigned int [MoveSts](#)
Flags of move state.
- unsigned int [MvCmdSts](#)
Move command state.
- unsigned int [PWRSts](#)
Flags of power state of stepper motor.
- unsigned int [EncSts](#)
Encoder state.
- unsigned int [WindSts](#)
Winding state.
- float [CurPosition](#)
Current position.
- long_t [EncPosition](#)
Current encoder position.
- float [CurSpeed](#)
Motor shaft speed.
- int [Ipwr](#)
Engine current, mA.
- int [Upwr](#)
Power supply voltage, tens of mV.
- int [Iusb](#)
USB current, mA.
- int [Uusb](#)
USB voltage, tens of mV.
- int [CurT](#)
Temperature in tenths of degrees C.
- unsigned int [Flags](#)
Status flags.
- unsigned int [GPIOFlags](#)
Status flags of the GPIO outputs.
- unsigned int [CmdBufFreeSpace](#)
This field is a service field.

6.53.1 Detailed Description

Device state which use user units.

Useful structure that contains current controller state, including speed, position and boolean flags.

See Also

`get_status_impl`

6.53.2 Field Documentation

6.53.2.1 unsigned int CmdBufFreeSpace

This field is a service field.

It shows the amount of free cells buffer synchronization chain.

6.53.2.2 float CurPosition

Current position.

Corrected by the table.

6.53.2.3 float CurSpeed

Motor shaft speed.

6.53.2.4 int CurT

Temperature in tenths of degrees C.

6.53.2.5 long_t EncPosition

Current encoder position.

6.53.2.6 unsigned int EncSts

[Encoder state.](#)

6.53.2.7 unsigned int Flags

[Status flags.](#)

6.53.2.8 unsigned int GPIOFlags

[Status flags of the GPIO outputs.](#)

6.53.2.9 int Ipwr

Engine current, mA.

6.53.2.10 int Iusb

USB current, mA.

6.53.2.11 unsigned int MoveSts

[Flags of move state.](#)

6.53.2.12 unsigned int MvCmdSts

[Move command state.](#)

6.53.2.13 unsigned int PWRSts

[Flags of power state of stepper motor.](#)

6.53.2.14 int Upwr

Power supply voltage, tens of mV.

6.53.2.15 int Uusb

USB voltage, tens of mV.

6.53.2.16 unsigned int WindSts

[Winding state.](#)

6.54 status_t Struct Reference

Device state.

Data Fields

- unsigned int [MoveSts](#)
Flags of move state.
- unsigned int [MvCmdSts](#)
Move command state.
- unsigned int [PWRSts](#)
Flags of power state of stepper motor.
- unsigned int [EncSts](#)
Encoder state.
- unsigned int [WindSts](#)
Winding state.
- int [CurPosition](#)
Current position.
- int [uCurPosition](#)
Step motor shaft position in microsteps.
- long_t [EncPosition](#)
Current encoder position.
- int [CurSpeed](#)
Motor shaft speed in steps/s or rpm.
- int [uCurSpeed](#)
Part of motor shaft speed in microsteps.
- int [Ipwr](#)
Engine current, mA.
- int [Upwr](#)
Power supply voltage, tens of mV.
- int [Iusb](#)
USB current, mA.
- int [Uusb](#)
USB voltage, tens of mV.
- int [CurT](#)
Temperature in tenths of degrees C.

- unsigned int [Flags](#)
Status flags.
- unsigned int [GPIOFlags](#)
Status flags of the GPIO outputs.
- unsigned int [CmdBufFreeSpace](#)
This field is a service field.

6.54.1 Detailed Description

Device state.

Useful structure that contains current controller state, including speed, position and boolean flags.

See Also

`get_status_impl`

6.54.2 Field Documentation

6.54.2.1 unsigned int CmdBufFreeSpace

This field is a service field.

It shows the amount of free cells buffer synchronization chain.

6.54.2.2 int CurPosition

Current position.

6.54.2.3 int CurSpeed

Motor shaft speed in steps/s or rpm.

6.54.2.4 int CurT

Temperature in tenths of degrees C.

6.54.2.5 long_t EncPosition

Current encoder position.

6.54.2.6 unsigned int EncSts

[Encoder state.](#)

6.54.2.7 unsigned int Flags

[Status flags.](#)

6.54.2.8 unsigned int GPIOFlags

[Status flags of the GPIO outputs.](#)

6.54.2.9 int Ipwr

Engine current, mA.

6.54.2.10 int lusb

USB current, mA.

6.54.2.11 unsigned int MoveSts

[Flags of move state.](#)

6.54.2.12 unsigned int MvCmdSts

[Move command state.](#)

6.54.2.13 unsigned int PWRSts

[Flags of power state of stepper motor.](#)

6.54.2.14 int uCurPosition

Step motor shaft position in microsteps.

Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings). Used only with stepper motor.

6.54.2.15 int uCurSpeed

Part of motor shaft speed in microsteps.

Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings). Used only with stepper motor.

6.54.2.16 int Upwr

Power supply voltage, tens of mV.

6.54.2.17 int Uusb

USB voltage, tens of mV.

6.54.2.18 unsigned int WindSts

[Winding state.](#)

6.55 sync_in_settings_calb_t Struct Reference

Synchronization settings which use user units.

Data Fields

- unsigned int [SyncInFlags](#)
Flags for synchronization input setup.
- unsigned int [ClutterTime](#)
Input synchronization pulse dead time (mks).
- float [Position](#)
Desired position or shift.
- float [Speed](#)
Target speed.

6.55.1 Detailed Description

Synchronization settings which use user units.

This structure contains all synchronization settings, modes, periods and flags. It specifies behaviour of input synchronization. All boards are supplied with standard set of these settings.

See Also

[get_sync_in_settings_calb](#)
[set_sync_in_settings_calb](#)
[get_sync_in_settings](#), [set_sync_in_settings](#)

6.55.2 Field Documentation

6.55.2.1 unsigned int ClutterTime

Input synchronization pulse dead time (mks).

6.55.2.2 float Position

Desired position or shift.

6.55.2.3 float Speed

Target speed.

6.55.2.4 unsigned int SyncInFlags

[Flags for synchronization input setup.](#)

6.56 sync_in_settings_t Struct Reference

Synchronization settings.

Data Fields

- unsigned int [SyncInFlags](#)
Flags for synchronization input setup.
- unsigned int [ClutterTime](#)
Input synchronization pulse dead time (mks).
- int [Position](#)
Desired position or shift (full steps)
- int [uPosition](#)
The fractional part of a position or shift in microsteps.
- unsigned int [Speed](#)
Target speed (for stepper motor: steps/s, for DC: rpm).
- unsigned int [uSpeed](#)
Target speed in microsteps/s.

6.56.1 Detailed Description

Synchronization settings.

This structure contains all synchronization settings, modes, periods and flags. It specifies behaviour of input synchronization. All boards are supplied with standard set of these settings.

See Also

[get_sync_in_settings](#)
[set_sync_in_settings](#)
[get_sync_in_settings](#), [set_sync_in_settings](#)

6.56.2 Field Documentation

6.56.2.1 unsigned int ClutterTime

Input synchronization pulse dead time (mks).

6.56.2.2 unsigned int Speed

Target speed (for stepper motor: steps/s, for DC: rpm).

Range: 0..100000.

6.56.2.3 unsigned int SyncInFlags

[Flags for synchronization input setup.](#)

6.56.2.4 int uPosition

The fractional part of a position or shift in microsteps.

Is used with stepper motor. Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings).

6.56.2.5 unsigned int uSpeed

Target speed in microsteps/s.

Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings). Using with stepper motor only.

6.57 sync_out_settings_calb_t Struct Reference

Synchronization settings which use user units.

Data Fields

- unsigned int [SyncOutFlags](#)
Flags of synchronization output.
- unsigned int [SyncOutPulseSteps](#)
This value specifies duration of output pulse.
- unsigned int [SyncOutPeriod](#)
This value specifies number of encoder pulses or steps between two output synchronization pulses when SYNCOUT_ONPERIOD is set.
- float [Accuracy](#)
This is the neighborhood around the target coordinates (in encoder pulses or motor steps), which is getting hit in the target position and the momentum generated by the stop.

6.57.1 Detailed Description

Synchronization settings which use user units.

This structure contains all synchronization settings, modes, periods and flags. It specifies behaviour of output synchronization. All boards are supplied with standard set of these settings.

See Also

[get_sync_out_settings_calb](#)
[set_sync_out_settings_calb](#)
[get_sync_out_settings](#), [set_sync_out_settings](#)

6.57.2 Field Documentation

6.57.2.1 float Accuracy

This is the neighborhood around the target coordinates (in encoder pulses or motor steps), which is getting hit in the target position and the momentum generated by the stop.

6.57.2.2 unsigned int SyncOutFlags

[Flags of synchronization output.](#)

6.57.2.3 unsigned int SyncOutPeriod

This value specifies number of encoder pulses or steps between two output synchronization pulses when SYNCOUT_ONPERIOD is set.

6.57.2.4 unsigned int SyncOutPulseSteps

This value specifies duration of output pulse.

It is measured microseconds when SYNCOUT_IN_STEPS flag is cleared or in encoder pulses or motor steps when SYNCOUT_IN_STEPS is set.

6.58 sync_out_settings_t Struct Reference

Synchronization settings.

Data Fields

- unsigned int [SyncOutFlags](#)
Flags of synchronization output.
- unsigned int [SyncOutPulseSteps](#)
This value specifies duration of output pulse.
- unsigned int [SyncOutPeriod](#)
This value specifies number of encoder pulses or steps between two output synchronization pulses when SYNCOUT_ONPERIOD is set.
- unsigned int [Accuracy](#)
This is the neighborhood around the target coordinates, which is getting hit in the target position and the momentum generated by the stop.
- unsigned int [uAccuracy](#)
This is the neighborhood around the target coordinates in microsteps (only used with stepper motor).

6.58.1 Detailed Description

Synchronization settings.

This structure contains all synchronization settings, modes, periods and flags. It specifies behaviour of output synchronization. All boards are supplied with standard set of these settings.

See Also

[get_sync_out_settings](#)
[set_sync_out_settings](#)
[get_sync_out_settings](#), [set_sync_out_settings](#)

6.58.2 Field Documentation

6.58.2.1 unsigned int Accuracy

This is the neighborhood around the target coordinates, which is getting hit in the target position and the momentum generated by the stop.

6.58.2.2 unsigned int SyncOutFlags

[Flags of synchronization output.](#)

6.58.2.3 unsigned int `SyncOutPeriod`

This value specifies number of encoder pulses or steps between two output synchronization pulses when `SYNCOUT_ONPERIOD` is set.

6.58.2.4 unsigned int `SyncOutPulseSteps`

This value specifies duration of output pulse.

It is measured microseconds when `SYNCOUT_IN_STEPS` flag is cleared or in encoder pulses or motor steps when `SYNCOUT_IN_STEPS` is set.

6.58.2.5 unsigned int `uAccuracy`

This is the neighborhood around the target coordinates in microsteps (only used with stepper motor).

Microstep size and the range of valid values for this field depend on selected step division mode (see `MicrostepMode` field in `engine_settings`).

6.59 `uart_settings_t` Struct Reference

UART settings.

Data Fields

- unsigned int [Speed](#)
UART speed (in bauds)
- unsigned int [UARTSetupFlags](#)
UART parity flags.

6.59.1 Detailed Description

UART settings.

This structure contains UART settings.

See Also

[get_uart_settings](#)
[set_uart_settings](#)
[get_uart_settings](#), [set_uart_settings](#)

6.59.2 Field Documentation

6.59.2.1 unsigned int `UARTSetupFlags`

[UART parity flags.](#)

Chapter 7

File Documentation

7.1 ximc.h File Reference

Header file for libximc library.

Data Structures

- struct [calibration_t](#)
Calibration companion structure.
- struct [device_network_information_t](#)
Device network information structure.
- struct [feedback_settings_t](#)
Feedback settings.
- struct [home_settings_t](#)
Position calibration settings.
- struct [home_settings_calb_t](#)
Position calibration settings which use user units.
- struct [move_settings_t](#)
Move settings.
- struct [move_settings_calb_t](#)
Move settings which use user units.
- struct [engine_settings_t](#)
Movement limitations and settings, related to the motor.
- struct [engine_settings_calb_t](#)
Movement limitations and settings, related to the motor, which use user units.
- struct [entype_settings_t](#)
Engine type and driver type settings.
- struct [power_settings_t](#)
Step motor power settings.
- struct [secure_settings_t](#)
This structure contains raw analog data from ADC embedded on board.
- struct [edges_settings_t](#)
Edges settings.
- struct [edges_settings_calb_t](#)
Edges settings which use user units.
- struct [pid_settings_t](#)

- PID settings.*
 - struct [sync_in_settings_t](#)
 - Synchronization settings.*
 - struct [sync_in_settings_calb_t](#)
 - Synchronization settings which use user units.*
 - struct [sync_out_settings_t](#)
 - Synchronization settings.*
 - struct [sync_out_settings_calb_t](#)
 - Synchronization settings which use user units.*
 - struct [extio_settings_t](#)
 - EXTIO settings.*
 - struct [brake_settings_t](#)
 - Brake settings.*
 - struct [control_settings_t](#)
 - Control settings.*
 - struct [control_settings_calb_t](#)
 - Control settings which use user units.*
 - struct [joystick_settings_t](#)
 - Joystick settings.*
 - struct [ctp_settings_t](#)
 - Control position settings(is only used with stepper motor).*
 - struct [uart_settings_t](#)
 - UART settings.*
 - struct [calibration_settings_t](#)
 - Calibration settings.*
 - struct [controller_name_t](#)
 - Controller user name and flags of setting.*
 - struct [nonvolatile_memory_t](#)
 - Userdata for save into FRAM.*
 - struct [emf_settings_t](#)
 - EMF settings.*
 - struct [engine_advansed_setup_t](#)
 - EAS settings.*
 - struct [extended_settings_t](#)
 - EST settings.*
 - struct [get_position_t](#)
 - Position information.*
 - struct [get_position_calb_t](#)
 - Position information.*
 - struct [set_position_t](#)
 - Position information.*
 - struct [set_position_calb_t](#)
 - Position information which use user units.*
 - struct [status_t](#)
 - Device state.*
 - struct [status_calb_t](#)
 - Device state which use user units.*
 - struct [measurements_t](#)
 - The buffer holds no more than 25 points.*

- struct [chart_data_t](#)
Additional device state.
- struct [device_information_t](#)
Read command controller information.
- struct [serial_number_t](#)
Serial number structure and hardware version.
- struct [analog_data_t](#)
Analog data.
- struct [debug_read_t](#)
Debug data.
- struct [debug_write_t](#)
Debug data.
- struct [stage_name_t](#)
Stage user name.
- struct [stage_information_t](#)
Stage information.
- struct [stage_settings_t](#)
Stage settings.
- struct [motor_information_t](#)
motor information.
- struct [motor_settings_t](#)
Physical characteristics and limitations of the motor.
- struct [encoder_information_t](#)
Encoder information.
- struct [encoder_settings_t](#)
Encoder settings.
- struct [hallsensor_information_t](#)
Hall sensor information.
- struct [hallsensor_settings_t](#)
Hall sensor settings.
- struct [gear_information_t](#)
Gear information.
- struct [gear_settings_t](#)
Gear settings.
- struct [accessories_settings_t](#)
Additional accessories information.
- struct [init_random_t](#)
Random key.
- struct [globally_unique_identifier_t](#)
Globally unique identifier.

Macros

- #define [XIMC_API](#)
Library import macro.
- #define [XIMC_CALLCONV](#)
Library calling convention macros.
- #define [XIMC_RETTYPE](#) void*
Thread return type.

- #define [device_undefined](#) -1
Handle specified undefined device.

Result statuses

- #define [result_ok](#) 0
success
- #define [result_error](#) -1
generic error
- #define [result_not_implemented](#) -2
function is not implemented
- #define [result_value_error](#) -3
value error
- #define [result_noddevice](#) -4
device is lost

Logging level

- #define [LOGLEVEL_ERROR](#) 0x01
Logging level - error.
- #define [LOGLEVEL_WARNING](#) 0x02
Logging level - warning.
- #define [LOGLEVEL_INFO](#) 0x03
Logging level - info.
- #define [LOGLEVEL_DEBUG](#) 0x04
Logging level - debug.

Enumerate devices flags

This is a bit mask for bitwise operations.

- #define [ENUMERATE_PROBE](#) 0x01
Check if a device with OS name name is XIMC device.
- #define [ENUMERATE_ALL_COM](#) 0x02
Check all COM devices.
- #define [ENUMERATE_NETWORK](#) 0x04
Check network devices.

Flags of move state

This is a bit mask for bitwise operations. Specify move states.

See Also

[get_status](#)
[status_t::MoveSts](#), [get_status_impl](#)

- #define [MOVE_STATE_MOVING](#) 0x01
This flag indicates that controller is trying to move the motor.
- #define [MOVE_STATE_TARGET_SPEED](#) 0x02
Target speed is reached, if flag set.
- #define [MOVE_STATE_ANTIPLAY](#) 0x04
Motor is playing compensation, if flag set.

Flags of internal controller settings

This is a bit mask for bitwise operations.

See Also

[set_controller_name](#)
[get_controller_name](#)
[controller_name.t::CtrlFlags](#), [get_controller_name](#), [set_controller_name](#)

- #define [EEPROM_PRECEDENCE](#) 0x01
If the flag is set settings from external EEPROM override controller settings.

Flags of power state of stepper motor

This is a bit mask for bitwise operations. Specify power states.

See Also

[get_status](#)
[status.t::PWRSts](#), [get_status_impl](#)

- #define [PWR_STATE_UNKNOWN](#) 0x00
Unknown state, should never happen.
- #define [PWR_STATE_OFF](#) 0x01
Motor windings are disconnected from the driver.
- #define [PWR_STATE_NORM](#) 0x03
Motor windings are powered by nominal current.
- #define [PWR_STATE_REDUCT](#) 0x04
Motor windings are powered by reduced current to lower power consumption.
- #define [PWR_STATE_MAX](#) 0x05
Motor windings are powered by maximum current driver can provide at this voltage.

Status flags

This is a bit mask for bitwise operations. Controller flags returned by device query. Contains boolean part of controller state. May be combined with bitwise OR.

See Also

[get_status](#)
[status.t::Flags](#), [get_status_impl](#)

- #define [STATE_CONTR](#) 0x000003F
Flags of controller states.
- #define [STATE_ERRC](#) 0x0000001
Command error encountered.
- #define [STATE_ERRD](#) 0x0000002
Data integrity error encountered.
- #define [STATE_ERRV](#) 0x0000004
Value error encountered.
- #define [STATE_EEPROM_CONNECTED](#) 0x0000010
EEPROM with settings is connected.
- #define [STATE_IS_HOMED](#) 0x0000020
Calibration performed.
- #define [STATE_SECUR](#) 0x1B3FFC0
Flags of security.
- #define [STATE_ALARM](#) 0x0000040
Controller is in alarm state indicating that something dangerous had happened.
- #define [STATE_CTP_ERROR](#) 0x0000080
Control position error(is only used with stepper motor).
- #define [STATE_POWER_OVERHEAT](#) 0x0000100
Power driver overheat.
- #define [STATE_CONTROLLER_OVERHEAT](#) 0x0000200
Controller overheat.

- #define [STATE_OVERLOAD_POWER_VOLTAGE](#) 0x0000400
Power voltage exceeds safe limit.
- #define [STATE_OVERLOAD_POWER_CURRENT](#) 0x0000800
Power current exceeds safe limit.
- #define [STATE_OVERLOAD_USB_VOLTAGE](#) 0x0001000
USB voltage exceeds safe limit.
- #define [STATE_LOW_USB_VOLTAGE](#) 0x0002000
USB voltage is insufficient for normal operation.
- #define [STATE_OVERLOAD_USB_CURRENT](#) 0x0004000
USB current exceeds safe limit.
- #define [STATE_BORDERS_SWAP_MISSET](#) 0x0008000
Engine stuck at the wrong edge.
- #define [STATE_LOW_POWER_VOLTAGE](#) 0x0010000
Power voltage is lower than Low Voltage Protection limit.
- #define [STATE_H_BRIDGE_FAULT](#) 0x0020000
Signal from the driver that fault happened.
- #define [STATE_WINDING_RES_MISMATCH](#) 0x0100000
The difference between winding resistances is too large.
- #define [STATE_ENCODER_FAULT](#) 0x0200000
Signal from the encoder that fault happened.
- #define [STATE_ENGINE_RESPONSE_ERROR](#) 0x0800000
Error response of the engine control action.
- #define [STATE_EXTIO_ALARM](#) 0x1000000
The error is caused by the input signal.

Status flags of the GPIO outputs

This is a bit mask for bitwise operations. GPIO state flags returned by device query. Contains boolean part of controller state. May be combined with bitwise OR.

See Also

[get_status](#)

[status_t::GPIOFlags](#), [get_status_impl](#)

- #define [STATE_DIG_SIGNAL](#) 0xFFFF
Flags of digital signals.
- #define [STATE_RIGHT_EDGE](#) 0x0001
Engine stuck at the right edge.
- #define [STATE_LEFT_EDGE](#) 0x0002
Engine stuck at the left edge.
- #define [STATE_BUTTON_RIGHT](#) 0x0004
Button "right" state (1 if pressed).
- #define [STATE_BUTTON_LEFT](#) 0x0008
Button "left" state (1 if pressed).
- #define [STATE_GPIO_PINOUT](#) 0x0010
External GPIO works as Out, if flag set; otherwise works as In.
- #define [STATE_GPIO_LEVEL](#) 0x0020
State of external GPIO pin.
- #define [STATE_BRAKE](#) 0x0200
State of Brake pin.
- #define [STATE_REV_SENSOR](#) 0x0400
State of Revolution sensor pin.
- #define [STATE_SYNC_INPUT](#) 0x0800
State of Sync input pin.
- #define [STATE_SYNC_OUTPUT](#) 0x1000
State of Sync output pin.
- #define [STATE_ENC_A](#) 0x2000

- *State of encoder A pin.*
• #define [STATE_ENC_B](#) 0x4000
State of encoder B pin.

Encoder state

This is a bit mask for bitwise operations. Encoder state returned by device query.

See Also

[get_status](#)
[status_t::EncSts](#), [get_status_impl](#)

- #define [ENC_STATE_ABSENT](#) 0x00
Encoder is absent.
- #define [ENC_STATE_UNKNOWN](#) 0x01
Encoder state is unknown.
- #define [ENC_STATE_MALFUNC](#) 0x02
Encoder is connected and malfunctioning.
- #define [ENC_STATE_REVERS](#) 0x03
Encoder is connected and operational but counts in other direction.
- #define [ENC_STATE_OK](#) 0x04
Encoder is connected and working properly.

Winding state

This is a bit mask for bitwise operations. Motor winding state returned by device query.

See Also

[get_status](#)
[status_t::WindSts](#), [get_status_impl](#)

- #define [WIND_A_STATE_ABSENT](#) 0x00
Winding A is disconnected.
- #define [WIND_A_STATE_UNKNOWN](#) 0x01
Winding A state is unknown.
- #define [WIND_A_STATE_MALFUNC](#) 0x02
Winding A is short-circuited.
- #define [WIND_A_STATE_OK](#) 0x03
Winding A is connected and working properly.
- #define [WIND_B_STATE_ABSENT](#) 0x00
Winding B is disconnected.
- #define [WIND_B_STATE_UNKNOWN](#) 0x10
Winding B state is unknown.
- #define [WIND_B_STATE_MALFUNC](#) 0x20
Winding B is short-circuited.
- #define [WIND_B_STATE_OK](#) 0x30
Winding B is connected and working properly.

Move command state

This is a bit mask for bitwise operations. Move command ([command_move](#), [command_movr](#), [command_left](#), [command_right](#), [command_stop](#), [command_home](#), [command_loft](#), [command_sstp](#)) and its state ([run](#), [finished](#), [error](#)).

See Also

[get_status](#)

[status_t::MvCmdSts](#), [get_status_impl](#)

- #define [MVCMD_NAME_BITS](#) 0x3F
Move command bit mask.
- #define [MVCMD_UKNWN](#) 0x00
Unknown command.
- #define [MVCMD_MOVE](#) 0x01
Command move.
- #define [MVCMD_MOVR](#) 0x02
Command movr.
- #define [MVCMD_LEFT](#) 0x03
Command left.
- #define [MVCMD_RIGHT](#) 0x04
Command rigt.
- #define [MVCMD_STOP](#) 0x05
Command stop.
- #define [MVCMD_HOME](#) 0x06
Command home.
- #define [MVCMD_LOFT](#) 0x07
Command loft.
- #define [MVCMD_SSTP](#) 0x08
Command soft stop.
- #define [MVCMD_ERROR](#) 0x40
Finish state (1 - move command have finished with an error, 0 - move command have finished correctly).
- #define [MVCMD_RUNNING](#) 0x80
Move command state (0 - move command have finished, 1 - move command is being executed).

Flags of the motion parameters

This is a bit mask for bitwise operations. Specify motor shaft movement algorithm and list of limitations. Flags returned by query of [get_move_settings](#).

See Also

[set_move_settings](#)

[get_move_settings](#)

[move_settings_t::MoveFlags](#), [get_move_settings](#), [set_move_settings](#)

- #define [RPM_DIV_1000](#) 0x01
This flag indicates that the operating speed specified in the command is set in milli rpm.

Flags of engine settings

This is a bit mask for bitwise operations. Specify motor shaft movement algorithm and list of limitations. Flags returned by query of engine settings. May be combined with bitwise OR.

See Also

[set_engine_settings](#)

[get_engine_settings](#)

[engine_settings_t::EngineFlags](#), [get_engine_settings](#), [set_engine_settings](#)

- #define [ENGINE_REVERSE](#) 0x01
Reverse flag.
- #define [ENGINE_CURRENT_AS_RMS](#) 0x02
Engine current meaning flag.
- #define [ENGINE_MAX_SPEED](#) 0x04
Max speed flag.

- `#define ENGINE_ANTIPLAY 0x08`
Play compensation flag.
- `#define ENGINE_ACCEL_ON 0x10`
Acceleration enable flag.
- `#define ENGINE_LIMIT_VOLT 0x20`
Maximum motor voltage limit enable flag(is only used with DC motor).
- `#define ENGINE_LIMIT_CURR 0x40`
Maximum motor current limit enable flag(is only used with DC motor).
- `#define ENGINE_LIMIT_RPM 0x80`
Maximum motor speed limit enable flag.

Flags of microstep mode

This is a bit mask for bitwise operations. Specify settings of microstep mode. Using with step motors. Flags returned by query of engine settings. May be combined with bitwise OR

See Also

[engine_settings_t::flags](#)
[set_engine_settings](#)
[get_engine_settings](#)
[engine_settings_t::MicrostepMode](#), [get_engine_settings](#), [set_engine_settings](#)

- `#define MICROSTEP_MODE_FULL 0x01`
Full step mode.
- `#define MICROSTEP_MODE_FRAC_2 0x02`
1/2 step mode.
- `#define MICROSTEP_MODE_FRAC_4 0x03`
1/4 step mode.
- `#define MICROSTEP_MODE_FRAC_8 0x04`
1/8 step mode.
- `#define MICROSTEP_MODE_FRAC_16 0x05`
1/16 step mode.
- `#define MICROSTEP_MODE_FRAC_32 0x06`
1/32 step mode.
- `#define MICROSTEP_MODE_FRAC_64 0x07`
1/64 step mode.
- `#define MICROSTEP_MODE_FRAC_128 0x08`
1/128 step mode.
- `#define MICROSTEP_MODE_FRAC_256 0x09`
1/256 step mode.

Flags of engine type

This is a bit mask for bitwise operations. Specify motor type. Flags returned by query of engine settings.

See Also

[engine_settings_t::flags](#)
[set_entype_settings](#)
[get_entype_settings](#)
[entype_settings_t::EngineType](#), [get_entype_settings](#), [set_entype_settings](#)

- `#define ENGINE_TYPE_NONE 0x00`
A value that shouldn't be used.
- `#define ENGINE_TYPE_DC 0x01`
DC motor.
- `#define ENGINE_TYPE_2DC 0x02`
2 DC motors.
- `#define ENGINE_TYPE_STEP 0x03`

- *Step motor.*
• #define [ENGINE_TYPE_TEST](#) 0x04
- *Duty cycle are fixed.*
• #define [ENGINE_TYPE_BRUSHLESS](#) 0x05
- *Brushless motor.*

Flags of driver type

This is a bit mask for bitwise operations. Specify driver type. Flags returned by query of engine settings.

See Also

[engine_settings_t::flags](#)
[set_entype_settings](#)
[get_entype_settings](#)
[entype_settings_t::DriverType](#), [get_entype_settings](#), [set_entype_settings](#)

- #define [DRIVER_TYPE_DISCRETE_FET](#) 0x01
Driver with discrete FET keys.
- #define [DRIVER_TYPE_INTEGRATE](#) 0x02
Driver with integrated IC.
- #define [DRIVER_TYPE_EXTERNAL](#) 0x03
External driver.

Flags of power settings of stepper motor

This is a bit mask for bitwise operations. Flags returned by query of engine settings. Specify power settings. Flags returned by query of power settings.

See Also

[get_power_settings](#)
[set_power_settings](#)
[power_settings_t::PowerFlags](#), [get_power_settings](#), [set_power_settings](#)

- #define [POWER_REDUCT_ENABLED](#) 0x01
Current reduction enabled after CurrReductDelay, if this flag is set.
- #define [POWER_OFF_ENABLED](#) 0x02
Power off enabled after PowerOffDelay, if this flag is set.
- #define [POWER_SMOOTH_CURRENT](#) 0x04
Current ramp-up/down is performed smoothly during current_set_time, if this flag is set.

Flags of secure settings

This is a bit mask for bitwise operations. Flags returned by query of engine settings. Specify secure settings. Flags returned by query of secure settings.

See Also

[get_secure_settings](#)
[set_secure_settings](#)
[secure_settings_t::Flags](#), [get_secure_settings](#), [set_secure_settings](#)

- #define [ALARM_ON_DRIVER_OVERHEATING](#) 0x01
If this flag is set enter Alarm state on driver overheat signal.
- #define [LOW_UPWR_PROTECTION](#) 0x02
If this flag is set turn off motor when voltage is lower than LowUpwrOff.
- #define [H_BRIDGE_ALERT](#) 0x04
If this flag is set then turn off the power unit with a signal problem in one of the transistor bridge.
- #define [ALARM_ON_BORDERS_SWAP_MISSET](#) 0x08
If this flag is set enter Alarm state on borders swap misset.

- #define [ALARM_FLAGS_STICKING](#) 0x10
If this flag is set only a STOP command can turn all alarms to 0.
- #define [USB_BREAK_RECONNECT](#) 0x20
If this flag is set USB brake reconnect module will be enable.
- #define [ALARM_WINDING_MISMATCH](#) 0x40
If this flag is set enter Alarm state when windings mismatch.
- #define [ALARM_ENGINE_RESPONSE](#) 0x80
If this flag is set enter Alarm state on response of the engine control action.

Position setting flags

This is a bit mask for bitwise operations. Flags used in setting of position.

See Also

[get_position](#)
[set_position](#)
[set_position.t::PosFlags](#), [set_position](#)

- #define [SETPOS_IGNORE_POSITION](#) 0x01
Will not reload position in steps/microsteps if this flag is set.
- #define [SETPOS_IGNORE_ENCODER](#) 0x02
Will not reload encoder state if this flag is set.

Feedback type.

This is a bit mask for bitwise operations.

See Also

[set_feedback_settings](#)
[get_feedback_settings](#)
[feedback_settings.t::FeedbackType](#), [get_feedback_settings](#), [set_feedback_settings](#)

- #define [FEEDBACK_ENCODER](#) 0x01
Feedback by encoder.
- #define [FEEDBACK_EMF](#) 0x04
Feedback by EMF.
- #define [FEEDBACK_NONE](#) 0x05
Feedback is absent.
- #define [FEEDBACK_ENCODER_MEDIATED](#) 0x06
Feedback by encoder mediated by mechanical transmission (for example leadscrew).

Describes feedback flags.

This is a bit mask for bitwise operations.

See Also

[set_feedback_settings](#)
[get_feedback_settings](#)
[feedback_settings.t::FeedbackFlags](#), [get_feedback_settings](#), [set_feedback_settings](#)

- #define [FEEDBACK_ENC_REVERSE](#) 0x01
Reverse count of encoder.
- #define [FEEDBACK_ENC_TYPE_BITS](#) 0xC0
Bits of the encoder type.
- #define [FEEDBACK_ENC_TYPE_AUTO](#) 0x00
Auto detect encoder type.
- #define [FEEDBACK_ENC_TYPE_SINGLE_ENDED](#) 0x40
Single ended encoder.

- #define [FEEDBACK_ENC_TYPE_DIFFERENTIAL](#) 0x80
Differential encoder.

Flags for synchronization input setup

This is a bit mask for bitwise operations.

See Also

[sync_in_settings_t::SyncInFlags](#), [get_sync_in_settings](#), [set_sync_in_settings](#)

- #define [SYNCIN_ENABLED](#) 0x01
Synchronization in mode is enabled, if this flag is set.
- #define [SYNCIN_INVERT](#) 0x02
Trigger on falling edge if flag is set, on rising edge otherwise.
- #define [SYNCIN_GOTOPOSITION](#) 0x04
The engine is go to position specified in Position and uPosition, if this flag is set.

Flags of synchronization output

This is a bit mask for bitwise operations.

See Also

[sync_out_settings_t::SyncOutFlags](#), [get_sync_out_settings](#), [set_sync_out_settings](#)

- #define [SYNCOUT_ENABLED](#) 0x01
Synchronization out pin follows the synchronization logic, if set.
- #define [SYNCOUT_STATE](#) 0x02
When output state is fixed by negative SYNCOUT_ENABLED flag, the pin state is in accordance with this flag state.
- #define [SYNCOUT_INVERT](#) 0x04
Low level is active, if set, and high level is active otherwise.
- #define [SYNCOUT_IN_STEPS](#) 0x08
Use motor steps/encoder pulses instead of milliseconds for output pulse generation if the flag is set.
- #define [SYNCOUT_ONSTART](#) 0x10
Generate synchronization pulse when movement starts.
- #define [SYNCOUT_ONSTOP](#) 0x20
Generate synchronization pulse when movement stops.
- #define [SYNCOUT_ONPERIOD](#) 0x40
Generate synchronization pulse every SyncOutPeriod encoder pulses.

External IO setup flags

This is a bit mask for bitwise operations.

See Also

[get_extio_settings](#)
[set_extio_settings](#)
[extio_settings_t::EXTIOSetupFlags](#), [get_extio_settings](#), [set_extio_settings](#)

- #define [EXTIO_SETUP_OUTPUT](#) 0x01
EXTIO works as output if flag is set, works as input otherwise.
- #define [EXTIO_SETUP_INVERT](#) 0x02
Interpret EXTIO states and fronts inverted if flag is set.

External IO mode flags

This is a bit mask for bitwise operations.

See Also

[extio_settings_t::extio_mode_flags](#)
[get_extio_settings](#)
[set_extio_settings](#)
[extio_settings_t::EXTIOModeFlags](#), [get_extio_settings](#), [set_extio_settings](#)

- #define [EXTIO_SETUP_MODE_IN_BITS](#) 0x0F
Bits of the behaviour selector when the signal on input goes to the active state.
- #define [EXTIO_SETUP_MODE_IN_NOP](#) 0x00
Do nothing.
- #define [EXTIO_SETUP_MODE_IN_STOP](#) 0x01
Issue STOP command, ceasing the engine movement.
- #define [EXTIO_SETUP_MODE_IN_PWOF](#) 0x02
Issue PWOF command, powering off all engine windings.
- #define [EXTIO_SETUP_MODE_IN_MOVR](#) 0x03
Issue MOVR command with last used settings.
- #define [EXTIO_SETUP_MODE_IN_HOME](#) 0x04
Issue HOME command.
- #define [EXTIO_SETUP_MODE_IN_ALARM](#) 0x05
Set Alarm when the signal goes to the active state.
- #define [EXTIO_SETUP_MODE_OUT_BITS](#) 0xF0
Bits of the output behaviour selection.
- #define [EXTIO_SETUP_MODE_OUT_OFF](#) 0x00
EXTIO pin always set in inactive state.
- #define [EXTIO_SETUP_MODE_OUT_ON](#) 0x10
EXTIO pin always set in active state.
- #define [EXTIO_SETUP_MODE_OUT_MOVING](#) 0x20
EXTIO pin stays active during moving state.
- #define [EXTIO_SETUP_MODE_OUT_ALARM](#) 0x30
EXTIO pin stays active during Alarm state.
- #define [EXTIO_SETUP_MODE_OUT_MOTOR_ON](#) 0x40
EXTIO pin stays active when windings are powered.

Border flags

This is a bit mask for bitwise operations. Specify types of borders and motor behaviour on borders. May be combined with bitwise OR.

See Also

[get_edges_settings](#)
[set_edges_settings](#)
[edges_settings_t::BorderFlags](#), [get_edges_settings](#), [set_edges_settings](#)

- #define [BORDER_IS_ENCODER](#) 0x01
Borders are fixed by predetermined encoder values, if set; borders position on limit switches, if not set.
- #define [BORDER_STOP_LEFT](#) 0x02
Motor should stop on left border.
- #define [BORDER_STOP_RIGHT](#) 0x04
Motor should stop on right border.
- #define [BORDERS_SWAP_MISSET_DETECTION](#) 0x08
Motor should stop on both borders.

Limit switches flags

This is a bit mask for bitwise operations. Specify electrical behaviour of limit switches like order and pulled positions. May be combined with bitwise OR.

See Also

[get_edges_settings](#)
[set_edges_settings](#)
[edges_settings_t::EnderFlags](#), [get_edges_settings](#), [set_edges_settings](#)

- #define [ENDER_SWAP](#) 0x01
First limit switch on the right side, if set; otherwise on the left side.
- #define [ENDER_SW1_ACTIVE_LOW](#) 0x02
1 - Limit switch connected to pin SW1 is triggered by a low level on pin.
- #define [ENDER_SW2_ACTIVE_LOW](#) 0x04
1 - Limit switch connected to pin SW2 is triggered by a low level on pin.

Brake settings flags

This is a bit mask for bitwise operations. Specify behaviour of brake. May be combined with bitwise OR.

See Also

[get_brake_settings](#)
[set_brake_settings](#)
[brake_settings_t::BrakeFlags](#), [get_brake_settings](#), [set_brake_settings](#)

- #define [BRAKE_ENABLED](#) 0x01
Brake control is enabled, if this flag is set.
- #define [BRAKE_ENG_PWROFF](#) 0x02
Brake turns off power of step motor, if this flag is set.

Control flags

This is a bit mask for bitwise operations. Specify motor control settings by joystick or buttons. May be combined with bitwise OR.

See Also

[get_control_settings](#)
[set_control_settings](#)
[control_settings_t::Flags](#), [get_control_settings](#), [set_control_settings](#)

- #define [CONTROL_MODE_BITS](#) 0x03
Bits to control engine by joystick or buttons.
- #define [CONTROL_MODE_OFF](#) 0x00
Control is disabled.
- #define [CONTROL_MODE_JOY](#) 0x01
Control by joystick.
- #define [CONTROL_MODE_LR](#) 0x02
Control by left/right buttons.
- #define [CONTROL_BTN_LEFT_PUSHED_OPEN](#) 0x04
Pushed left button corresponds to open contact, if this flag is set.
- #define [CONTROL_BTN_RIGHT_PUSHED_OPEN](#) 0x08
Pushed right button corresponds to open contact, if this flag is set.

Joystick flags

This is a bit mask for bitwise operations. Control joystick states.

See Also

[set_joystick_settings](#)
[get_joystick_settings](#)
[joystick_settings_t::JoyFlags](#), [get_joystick_settings](#), [set_joystick_settings](#)

- #define [JOY_REVERSE](#) 0x01
Joystick action is reversed.

Position control flags

This is a bit mask for bitwise operations. Specify settings of position control. May be combined with bitwise OR.

See Also

[get_ctp_settings](#)
[set_ctp_settings](#)
[ctp_settings_t::CTPFlags](#), [get_ctp_settings](#), [set_ctp_settings](#)

- #define [CTP_ENABLED](#) 0x01
Position control is enabled, if flag set.
- #define [CTP_BASE](#) 0x02
Position control is based on revolution sensor, if this flag is set; otherwise it is based on encoder.
- #define [CTP_ALARM_ON_ERROR](#) 0x04
Set ALARM on mismatch, if flag set.
- #define [REV_SENS_INV](#) 0x08
Sensor is active when it 0 and invert makes active level 1.
- #define [CTP_ERROR_CORRECTION](#) 0x10
Correct errors which appear when slippage if the flag is set.

Home settings flags

This is a bit mask for bitwise operations. Specify behaviour for home command. May be combined with bitwise OR.

See Also

[get_home_settings](#)
[set_home_settings](#)
[command_home](#)
[home_settings_t::HomeFlags](#), [get_home_settings](#), [set_home_settings](#)

- #define [HOME_DIR_FIRST](#) 0x001
Flag defines direction of 1st motion after execution of home command.
- #define [HOME_DIR_SECOND](#) 0x002
Flag defines direction of 2nd motion.
- #define [HOME_MV_SEC_EN](#) 0x004
Use the second phase of calibration to the home position, if set; otherwise the second phase is skipped.
- #define [HOME_HALF_MV](#) 0x008
If the flag is set, the stop signals are ignored in start of second movement the first half-turn.
- #define [HOME_STOP_FIRST_BITS](#) 0x030
Bits of the first stop selector.
- #define [HOME_STOP_FIRST_REV](#) 0x010
First motion stops by revolution sensor.
- #define [HOME_STOP_FIRST_SYN](#) 0x020
First motion stops by synchronization input.
- #define [HOME_STOP_FIRST_LIM](#) 0x030
First motion stops by limit switch.
- #define [HOME_STOP_SECOND_BITS](#) 0x0C0
Bits of the second stop selector.

- #define [HOME_STOP_SECOND_REV](#) 0x040
Second motion stops by revolution sensor.
- #define [HOME_STOP_SECOND_SYN](#) 0x080
Second motion stops by synchronization input.
- #define [HOME_STOP_SECOND_LIM](#) 0x0C0
Second motion stops by limit switch.
- #define [HOME_USE_FAST](#) 0x100
Use the fast algorithm of calibration to the home position, if set; otherwise the traditional algorithm.

UART parity flags

This is a bit mask for bitwise operations.

See Also

[uart_settings_t::UARTSetupFlags](#), [get_uart_settings](#), [set_uart_settings](#)

- #define [UART_PARITY_BITS](#) 0x03
Bits of the parity.
- #define [UART_PARITY_BIT_EVEN](#) 0x00
Parity bit 1, if even.
- #define [UART_PARITY_BIT_ODD](#) 0x01
Parity bit 1, if odd.
- #define [UART_PARITY_BIT_SPACE](#) 0x02
Parity bit always 0.
- #define [UART_PARITY_BIT_MARK](#) 0x03
Parity bit always 1.
- #define [UART_PARITY_BIT_USE](#) 0x04
None parity.
- #define [UART_STOP_BIT](#) 0x08
If set - one stop bit, else two stop bit.

Motor Type flags

This is a bit mask for bitwise operations.

See Also

[motor_settings_t::MotorType](#), [get_motor_settings](#), [set_motor_settings](#)

- #define [MOTOR_TYPE_UNKNOWN](#) 0x00
Unknown type of engine.
- #define [MOTOR_TYPE_STEP](#) 0x01
Step engine.
- #define [MOTOR_TYPE_DC](#) 0x02
DC engine.
- #define [MOTOR_TYPE_BLDC](#) 0x03
BLDC engine.

Encoder settings flags

This is a bit mask for bitwise operations.

See Also

[encoder_settings_t::EncoderSettings](#), [get_encoder_settings](#), [set_encoder_settings](#)

- #define [ENCSET_DIFFERENTIAL_OUTPUT](#) 0x001
If flag is set the encoder has differential output, else single ended output.
- #define [ENCSET_PUSHPULL_OUTPUT](#) 0x004
If flag is set the encoder has push-pull output, else open drain output.
- #define [ENCSET_INDEXCHANNEL_PRESENT](#) 0x010
If flag is set the encoder has index channel, else encoder hasn't it.
- #define [ENCSET_REVOLUTIONSENSOR_PRESENT](#) 0x040
If flag is set the encoder has revolution sensor, else encoder hasn't it.
- #define [ENCSET_REVOLUTIONSENSOR_ACTIVE_HIGH](#) 0x100
If flag is set the revolution sensor active state is high logic state, else active state is low logic state.

Magnetic brake settings flags

This is a bit mask for bitwise operations.

See Also

[accessories_settings_t::MBSettings](#), [get_accessories_settings](#), [set_accessories_settings](#)

- #define [MB_AVAILABLE](#) 0x01
If flag is set the magnetic brake is available.
- #define [MB_POWERED_HOLD](#) 0x02
If this flag is set the magnetic brake is on when powered.

Temperature sensor settings flags

This is a bit mask for bitwise operations.

See Also

[accessories_settings_t::LimitSwitchesSettings](#), [get_accessories_settings](#), [set_accessories_settings](#)

- #define [TS_TYPE_BITS](#) 0x07
Bits of the temperature sensor type.
- #define [TS_TYPE_UNKNOWN](#) 0x00
Unknow type of sensor.
- #define [TS_TYPE_THERMOCOUPLE](#) 0x01
Thermocouple.
- #define [TS_TYPE_SEMICONDUCTOR](#) 0x02
The semiconductor temperature sensor.
- #define [TS_AVAILABLE](#) 0x08
If flag is set the temperature sensor is available.
- #define [LS_ON_SW1_AVAILABLE](#) 0x01
If flag is set the limit switch connnected to pin SW1 is available.
- #define [LS_ON_SW2_AVAILABLE](#) 0x02
If flag is set the limit switch connected to pin SW2 is available.
- #define [LS_SW1_ACTIVE_LOW](#) 0x04
If flag is set the limit switch connected to pin SW1 is triggered by a low level on pin.
- #define [LS_SW2_ACTIVE_LOW](#) 0x08
If flag is set the limit switch connnected to pin SW2 is triggered by a low level on pin.
- #define [LS_SHORTED](#) 0x10
If flag is set the Limit switches is shorted.

Flags of auto-detection of characteristics of windings of the engine.

This is a bit mask for bitwise operations.

See Also

[set_emf_settings](#)
[get_emf_settings](#)
[emf_settings_t::BackEMFFlags](#), [get_emf_settings](#), [set_emf_settings](#)

- #define [BACK_EMF_INDUCTANCE_AUTO](#) 0x01
Flag of auto-detection of inductance of windings of the engine.
- #define [BACK_EMF_RESISTANCE_AUTO](#) 0x02
Flag of auto-detection of resistance of windings of the engine.
- #define [BACK_EMF_KM_AUTO](#) 0x04
Flag of auto-detection of electromechanical coefficient of the engine.

Typedefs

- typedef unsigned long long [ulong_t](#)
- typedef long long [long_t](#)
- typedef int [device_t](#)
Type describes device identifier.
- typedef int [result_t](#)
Type specifies result of any operation.
- typedef uint32_t [device_enumeration_t](#)
Type describes device enumeration structure.
- typedef struct [calibration_t](#) [calibration_t](#)
Calibration companion structure.
- typedef struct [device_network_information_t](#) [device_network_information_t](#)
Device network information structure.

Functions

Controller settings setup

Functions for adjusting engine read/write almost all controller settings.

- [result_t](#) [XIMC_API set_feedback_settings](#) ([device_t](#) id, const [feedback_settings_t](#) *feedback_settings)
Feedback settings.
- [result_t](#) [XIMC_API get_feedback_settings](#) ([device_t](#) id, [feedback_settings_t](#) *feedback_settings)
Feedback settings.
- [result_t](#) [XIMC_API set_home_settings](#) ([device_t](#) id, const [home_settings_t](#) *home_settings)
Set home settings.
- [result_t](#) [XIMC_API set_home_settings_calb](#) ([device_t](#) id, const [home_settings_calb_t](#) *home_settings_calb, const [calibration_t](#) *calibration)
Set home settings which use user units.
- [result_t](#) [XIMC_API get_home_settings](#) ([device_t](#) id, [home_settings_t](#) *home_settings)
Read home settings.
- [result_t](#) [XIMC_API get_home_settings_calb](#) ([device_t](#) id, [home_settings_calb_t](#) *home_settings_calb, const [calibration_t](#) *calibration)
Read home settings which use user units.
- [result_t](#) [XIMC_API set_move_settings](#) ([device_t](#) id, const [move_settings_t](#) *move_settings)
Set command setup movement (speed, acceleration, threshold and etc).
- [result_t](#) [XIMC_API set_move_settings_calb](#) ([device_t](#) id, const [move_settings_calb_t](#) *move_settings_calb, const [calibration_t](#) *calibration)
Set command setup movement which use user units (speed, acceleration, threshold and etc).
- [result_t](#) [XIMC_API get_move_settings](#) ([device_t](#) id, [move_settings_t](#) *move_settings)

- Read command setup movement (speed, acceleration, threshold and etc).*
- [result_t XIMC_API get_move_settings_calb](#) ([device_t](#) id, [move_settings_calb_t](#) *move_settings_calb, const [calibration_t](#) *calibration)
- Read command setup movement which use user units (speed, acceleration, threshold and etc).*
- [result_t XIMC_API set_engine_settings](#) ([device_t](#) id, const [engine_settings_t](#) *engine_settings)
- Set engine settings.*
- [result_t XIMC_API set_engine_settings_calb](#) ([device_t](#) id, const [engine_settings_calb_t](#) *engine_settings_calb, const [calibration_t](#) *calibration)
- Set engine settings which use user units.*
- [result_t XIMC_API get_engine_settings](#) ([device_t](#) id, [engine_settings_t](#) *engine_settings)
- Read engine settings.*
- [result_t XIMC_API get_engine_settings_calb](#) ([device_t](#) id, [engine_settings_calb_t](#) *engine_settings_calb, const [calibration_t](#) *calibration)
- Read engine settings which use user units.*
- [result_t XIMC_API set_entype_settings](#) ([device_t](#) id, const [entype_settings_t](#) *entype_settings)
- Set engine type and driver type.*
- [result_t XIMC_API get_entype_settings](#) ([device_t](#) id, [entype_settings_t](#) *entype_settings)
- Return engine type and driver type.*
- [result_t XIMC_API set_power_settings](#) ([device_t](#) id, const [power_settings_t](#) *power_settings)
- Set settings of step motor power control.*
- [result_t XIMC_API get_power_settings](#) ([device_t](#) id, [power_settings_t](#) *power_settings)
- Read settings of step motor power control.*
- [result_t XIMC_API set_secure_settings](#) ([device_t](#) id, const [secure_settings_t](#) *secure_settings)
- Set protection settings.*
- [result_t XIMC_API get_secure_settings](#) ([device_t](#) id, [secure_settings_t](#) *secure_settings)
- Read protection settings.*
- [result_t XIMC_API set_edges_settings](#) ([device_t](#) id, const [edges_settings_t](#) *edges_settings)
- Set border and limit switches settings.*
- [result_t XIMC_API set_edges_settings_calb](#) ([device_t](#) id, const [edges_settings_calb_t](#) *edges_settings_calb, const [calibration_t](#) *calibration)
- Set border and limit switches settings which use user units.*
- [result_t XIMC_API get_edges_settings](#) ([device_t](#) id, [edges_settings_t](#) *edges_settings)
- Read border and limit switches settings.*
- [result_t XIMC_API get_edges_settings_calb](#) ([device_t](#) id, [edges_settings_calb_t](#) *edges_settings_calb, const [calibration_t](#) *calibration)
- Read border and limit switches settings which use user units.*
- [result_t XIMC_API set_pid_settings](#) ([device_t](#) id, const [pid_settings_t](#) *pid_settings)
- Set PID settings.*
- [result_t XIMC_API get_pid_settings](#) ([device_t](#) id, [pid_settings_t](#) *pid_settings)
- Read PID settings.*
- [result_t XIMC_API set_sync_in_settings](#) ([device_t](#) id, const [sync_in_settings_t](#) *sync_in_settings)
- Set input synchronization settings.*
- [result_t XIMC_API set_sync_in_settings_calb](#) ([device_t](#) id, const [sync_in_settings_calb_t](#) *sync_in_settings_calb, const [calibration_t](#) *calibration)
- Set input synchronization settings which use user units.*
- [result_t XIMC_API get_sync_in_settings](#) ([device_t](#) id, [sync_in_settings_t](#) *sync_in_settings)
- Read input synchronization settings.*
- [result_t XIMC_API get_sync_in_settings_calb](#) ([device_t](#) id, [sync_in_settings_calb_t](#) *sync_in_settings_calb, const [calibration_t](#) *calibration)
- Read input synchronization settings which use user units.*
- [result_t XIMC_API set_sync_out_settings](#) ([device_t](#) id, const [sync_out_settings_t](#) *sync_out_settings)
- Set output synchronization settings.*
- [result_t XIMC_API set_sync_out_settings_calb](#) ([device_t](#) id, const [sync_out_settings_calb_t](#) *sync_out_settings_calb, const [calibration_t](#) *calibration)
- Set output synchronization settings which use user units.*
- [result_t XIMC_API get_sync_out_settings](#) ([device_t](#) id, [sync_out_settings_t](#) *sync_out_settings)

- Read output synchronization settings.*
- [result_t XIMC_API get_sync_out_settings_calb](#) ([device_t](#) id, [sync_out_settings_calb_t](#) *sync_out_settings_calb, const [calibration_t](#) *calibration)
- Read output synchronization settings which use user units.*
- [result_t XIMC_API set_extio_settings](#) ([device_t](#) id, const [extio_settings_t](#) *extio_settings)
- Set EXTIO settings.*
- [result_t XIMC_API get_extio_settings](#) ([device_t](#) id, [extio_settings_t](#) *extio_settings)
- Read EXTIO settings.*
- [result_t XIMC_API set_brake_settings](#) ([device_t](#) id, const [brake_settings_t](#) *brake_settings)
- Set settings of brake control.*
- [result_t XIMC_API get_brake_settings](#) ([device_t](#) id, [brake_settings_t](#) *brake_settings)
- Read settings of brake control.*
- [result_t XIMC_API set_control_settings](#) ([device_t](#) id, const [control_settings_t](#) *control_settings)
- Set settings of motor control.*
- [result_t XIMC_API set_control_settings_calb](#) ([device_t](#) id, const [control_settings_calb_t](#) *control_settings_calb, const [calibration_t](#) *calibration)
- Set settings of motor control which use user units.*
- [result_t XIMC_API get_control_settings](#) ([device_t](#) id, [control_settings_t](#) *control_settings)
- Read settings of motor control.*
- [result_t XIMC_API get_control_settings_calb](#) ([device_t](#) id, [control_settings_calb_t](#) *control_settings_calb, const [calibration_t](#) *calibration)
- Read settings of motor control which use user units.*
- [result_t XIMC_API set_joystick_settings](#) ([device_t](#) id, const [joystick_settings_t](#) *joystick_settings)
- Set settings of joystick.*
- [result_t XIMC_API get_joystick_settings](#) ([device_t](#) id, [joystick_settings_t](#) *joystick_settings)
- Read settings of joystick.*
- [result_t XIMC_API set_ctp_settings](#) ([device_t](#) id, const [ctp_settings_t](#) *ctp_settings)
- Set settings of control position(is only used with stepper motor).*
- [result_t XIMC_API get_ctp_settings](#) ([device_t](#) id, [ctp_settings_t](#) *ctp_settings)
- Read settings of control position(is only used with stepper motor).*
- [result_t XIMC_API set_uart_settings](#) ([device_t](#) id, const [uart_settings_t](#) *uart_settings)
- Set UART settings.*
- [result_t XIMC_API get_uart_settings](#) ([device_t](#) id, [uart_settings_t](#) *uart_settings)
- Read UART settings.*
- [result_t XIMC_API set_calibration_settings](#) ([device_t](#) id, const [calibration_settings_t](#) *calibration_settings)
- Set calibration settings.*
- [result_t XIMC_API get_calibration_settings](#) ([device_t](#) id, [calibration_settings_t](#) *calibration_settings)
- Read calibration settings.*
- [result_t XIMC_API set_controller_name](#) ([device_t](#) id, const [controller_name_t](#) *controller_name)
- Write user controller name and flags of setting from FRAM.*
- [result_t XIMC_API get_controller_name](#) ([device_t](#) id, [controller_name_t](#) *controller_name)
- Read user controller name and flags of setting from FRAM.*
- [result_t XIMC_API set_nonvolatile_memory](#) ([device_t](#) id, const [nonvolatile_memory_t](#) *nonvolatile_memory)
- Write userdata into FRAM.*
- [result_t XIMC_API get_nonvolatile_memory](#) ([device_t](#) id, [nonvolatile_memory_t](#) *nonvolatile_memory)
- Read userdata from FRAM.*
- [result_t XIMC_API set_emf_settings](#) ([device_t](#) id, const [emf_settings_t](#) *emf_settings)
- Set electromechanical coefficients.*
- [result_t XIMC_API get_emf_settings](#) ([device_t](#) id, [emf_settings_t](#) *emf_settings)
- Read electromechanical settings.*
- [result_t XIMC_API set_engine_advanced_setup](#) ([device_t](#) id, const [engine_advanced_setup_t](#) *engine_advanced_setup)
- Set engine advanced settings.*

- `result_t XIMC_API get_engine_advanced_setup` (`device_t id`, `engine_advanced_setup_t *engine_advanced_setup`)
Read engine advanced settings.
- `result_t XIMC_API set_extended_settings` (`device_t id`, `const extended_settings_t *extended_settings`)
Set extended settings.
- `result_t XIMC_API get_extended_settings` (`device_t id`, `extended_settings_t *extended_settings`)
Read extended settings.

Group of commands movement control

- `result_t XIMC_API command_stop` (`device_t id`)
Immediately stop the engine, the transition to the STOP, mode key BREAK (winding short-circuited), the regime "retention" is deactivated for DC motors, keeping current in the windings for stepper motors (with Power management settings).
- `result_t XIMC_API command_power_off` (`device_t id`)
Immediately power off motor regardless its state.
- `result_t XIMC_API command_move` (`device_t id`, `int Position`, `int uPosition`)
Upon receiving the command "move" the engine starts to move with pre-set parameters (speed, acceleration, retention), to the point specified to the Position, uPosition.
- `result_t XIMC_API command_move_calb` (`device_t id`, `float Position`, `const calibration_t *calibration`)
Move to position which use user units.
- `result_t XIMC_API command_movr` (`device_t id`, `int DeltaPosition`, `int uDeltaPosition`)
Move to offset.
- `result_t XIMC_API command_movr_calb` (`device_t id`, `float DeltaPosition`, `const calibration_t *calibration`)
Move to offset using user units.
- `result_t XIMC_API command_home` (`device_t id`)
The positive direction is to the right.
- `result_t XIMC_API command_left` (`device_t id`)
Start continuous moving to the left.
- `result_t XIMC_API command_right` (`device_t id`)
Start continuous moving to the right.
- `result_t XIMC_API command_loft` (`device_t id`)
Upon receiving the command "loft" the engine is shifted from the current point to a distance GENG :: Antiplay, then move to the same point.
- `result_t XIMC_API command_sstp` (`device_t id`)
Soft stop engine.
- `result_t XIMC_API get_position` (`device_t id`, `get_position_t *the_get_position`)
Reads the value position in steps and micro for stepper motor and encoder steps all engines.
- `result_t XIMC_API get_position_calb` (`device_t id`, `get_position_calb_t *the_get_position_calb`, `const calibration_t *calibration`)
Reads position value in user units for stepper motor and encoder steps all engines.
- `result_t XIMC_API set_position` (`device_t id`, `const set_position_t *the_set_position`)
Sets any position value in steps and micro for stepper motor and encoder steps of all engines.
- `result_t XIMC_API set_position_calb` (`device_t id`, `const set_position_calb_t *the_set_position_calb`, `const calibration_t *calibration`)
Sets any position value and encoder value of all engines which use user units.
- `result_t XIMC_API command_zero` (`device_t id`)
Sets the current position and the position in which the traffic moves by the move command and movr zero for all cases, except for movement to the target position.

Group of commands to save and load settings

- `result_t XIMC_API command_save_settings` (`device_t id`)
Save all settings from controller's RAM to controller's flash memory, replacing previous data in controller's flash memory.

- [result_t XIMC_API command_read_settings \(device_t id\)](#)
Read all settings from controller's flash memory to controller's RAM, replacing previous data in controller's RAM.
- [result_t XIMC_API command_save_robust_settings \(device_t id\)](#)
Save important settings (calibration coefficients and etc.) from controller's RAM to controller's flash memory, replacing previous data in controller's flash memory.
- [result_t XIMC_API command_read_robust_settings \(device_t id\)](#)
Read important settings (calibration coefficients and etc.) from controller's flash memory to controller's RAM, replacing previous data in controller's RAM.
- [result_t XIMC_API command_eesave_settings \(device_t id\)](#)
Save settings from controller's RAM to stage's EEPROM memory, which spontaneity connected to stage and it isn't change without it mechanical reconstruction.
- [result_t XIMC_API command_eeread_settings \(device_t id\)](#)
Read settings from controller's RAM to stage's EEPROM memory, which spontaneity connected to stage and it isn't change without it mechanical reconstruction.
- [result_t XIMC_API command_start_measurements \(device_t id\)](#)
Start measurements and buffering of speed, following error.
- [result_t XIMC_API get_measurements \(device_t id, measurements_t *measurements\)](#)
A command to read the data buffer to build a speed graph and a sequence error.
- [result_t XIMC_API get_chart_data \(device_t id, chart_data_t *chart_data\)](#)
Return device electrical parameters, useful for charts.
- [result_t XIMC_API get_serial_number \(device_t id, unsigned int *SerialNumber\)](#)
Read device serial number.
- [result_t XIMC_API get_firmware_version \(device_t id, unsigned int *Major, unsigned int *Minor, unsigned int *Release\)](#)
Read controller's firmware version.
- [result_t XIMC_API service_command_updf \(device_t id\)](#)
Command puts the controller to update the firmware.

Service commands

- [result_t XIMC_API set_serial_number \(device_t id, const serial_number_t *serial_number\)](#)
Write device serial number and hardware version to controller's flash memory.
- [result_t XIMC_API get_analog_data \(device_t id, analog_data_t *analog_data\)](#)
Read analog data structure that contains raw analog data from ADC embedded on board.
- [result_t XIMC_API get_debug_read \(device_t id, debug_read_t *debug_read\)](#)
Read data from firmware for debug purpose.
- [result_t XIMC_API set_debug_write \(device_t id, const debug_write_t *debug_write\)](#)
Write data to firmware for debug purpose.

Group of commands to work with EEPROM

- [result_t XIMC_API set_stage_name \(device_t id, const stage_name_t *stage_name\)](#)
Write user stage name from EEPROM.
- [result_t XIMC_API get_stage_name \(device_t id, stage_name_t *stage_name\)](#)
Read user stage name from EEPROM.
- [result_t XIMC_API set_stage_information \(device_t id, const stage_information_t *stage_information\)](#)
Set stage information to EEPROM.
- [result_t XIMC_API get_stage_information \(device_t id, stage_information_t *stage_information\)](#)
Read stage information from EEPROM.
- [result_t XIMC_API set_stage_settings \(device_t id, const stage_settings_t *stage_settings\)](#)
Set stage settings to EEPROM.
- [result_t XIMC_API get_stage_settings \(device_t id, stage_settings_t *stage_settings\)](#)
Read stage settings from EEPROM.
- [result_t XIMC_API set_motor_information \(device_t id, const motor_information_t *motor_information\)](#)

- Set motor information to EEPROM.*

 - [result_t XIMC_API get_motor_information](#) ([device_t](#) id, [motor_information_t](#) *motor_information)

Read motor information from EEPROM.
- [result_t XIMC_API set_motor_settings](#) ([device_t](#) id, const [motor_settings_t](#) *motor_settings)

Set motor settings to EEPROM.
- [result_t XIMC_API get_motor_settings](#) ([device_t](#) id, [motor_settings_t](#) *motor_settings)

Read motor settings from EEPROM.
- [result_t XIMC_API set_encoder_information](#) ([device_t](#) id, const [encoder_information_t](#) *encoder_information)

Set encoder information to EEPROM.
- [result_t XIMC_API get_encoder_information](#) ([device_t](#) id, [encoder_information_t](#) *encoder_information)

Read encoder information from EEPROM.
- [result_t XIMC_API set_encoder_settings](#) ([device_t](#) id, const [encoder_settings_t](#) *encoder_settings)

Set encoder settings to EEPROM.
- [result_t XIMC_API get_encoder_settings](#) ([device_t](#) id, [encoder_settings_t](#) *encoder_settings)

Read encoder settings from EEPROM.
- [result_t XIMC_API set_hallsensor_information](#) ([device_t](#) id, const [hallsensor_information_t](#) *hallsensor_information)

Set hall sensor information to EEPROM.
- [result_t XIMC_API get_hallsensor_information](#) ([device_t](#) id, [hallsensor_information_t](#) *hallsensor_information)

Read hall sensor information from EEPROM.
- [result_t XIMC_API set_hallsensor_settings](#) ([device_t](#) id, const [hallsensor_settings_t](#) *hallsensor_settings)

Set hall sensor settings to EEPROM.
- [result_t XIMC_API get_hallsensor_settings](#) ([device_t](#) id, [hallsensor_settings_t](#) *hallsensor_settings)

Read hall sensor settings from EEPROM.
- [result_t XIMC_API set_gear_information](#) ([device_t](#) id, const [gear_information_t](#) *gear_information)

Set gear information to EEPROM.
- [result_t XIMC_API get_gear_information](#) ([device_t](#) id, [gear_information_t](#) *gear_information)

Read gear information from EEPROM.
- [result_t XIMC_API set_gear_settings](#) ([device_t](#) id, const [gear_settings_t](#) *gear_settings)

Set gear settings to EEPROM.
- [result_t XIMC_API get_gear_settings](#) ([device_t](#) id, [gear_settings_t](#) *gear_settings)

Read gear settings from EEPROM.
- [result_t XIMC_API set_accessories_settings](#) ([device_t](#) id, const [accessories_settings_t](#) *accessories_settings)

Set additional accessories information to EEPROM.
- [result_t XIMC_API get_accessories_settings](#) ([device_t](#) id, [accessories_settings_t](#) *accessories_settings)

Read additional accessories information from EEPROM.
- [result_t XIMC_API get_bootloader_version](#) ([device_t](#) id, unsigned int *Major, unsigned int *Minor, unsigned int *Release)

Read controller's firmware version.
- [result_t XIMC_API get_init_random](#) ([device_t](#) id, [init_random_t](#) *init_random)

Read random number from controller.
- [result_t XIMC_API get_globally_unique_identifier](#) ([device_t](#) id, [globally_unique_identifier_t](#) *globally_unique_identifier)

This value is unique to each individual die but is not a random value.
- [result_t XIMC_API goto_firmware](#) ([device_t](#) id, uint8_t *ret)

Reboot to firmware.
- [result_t XIMC_API has_firmware](#) (const char *uri, uint8_t *ret)

Check for firmware on device.
- [result_t XIMC_API command_update_firmware](#) (const char *uri, const uint8_t *data, uint32_t data_size)

Update firmware.

- [result_t XIMC_API write_key](#) (const char *uri, uint8_t *key)
Write controller key.
- [result_t XIMC_API command_reset](#) (device_t id)
Reset controller.
- [result_t XIMC_API command_clear_fram](#) (device_t id)
Clear controller FRAM.

Boards and drivers control

Functions for searching and opening/closing devices

- typedef char * [pchar](#)
Nevermind.
- typedef void([XIMC_CALLCONV](#) * [logging_callback_t](#))(int loglevel, const wchar_t *message, void *user_data)
Logging callback prototype.
- [device_t XIMC_API open_device](#) (const char *uri)
Open a device with OS uri uri and return identifier of the device which can be used in calls.
- [result_t XIMC_API close_device](#) (device_t *id)
Close specified device.
- [result_t XIMC_API load_correction_table](#) (device_t *id, const char *namefile)
Command of loading a correction table from a text file (this function is deprecated).
- [result_t XIMC_API set_correction_table](#) (device_t id, const char *namefile)
Command of loading a correction table from a text file.
- [result_t XIMC_API probe_device](#) (const char *uri)
Check if a device with OS uri uri is XIMC device.
- [result_t XIMC_API set_bindy_key](#) (const char *keyfilepath)
Set network encryption layer (bindy) key.
- [device_enumeration_t XIMC_API enumerate_devices](#) (int enumerate_flags, const char *hints)
Enumerate all devices that looks like valid.
- [result_t XIMC_API free_enumerate_devices](#) (device_enumeration_t device_enumeration)
Free memory returned by enumerate_devices.
- int [XIMC_API get_device_count](#) (device_enumeration_t device_enumeration)
Get device count.
- [pchar XIMC_API get_device_name](#) (device_enumeration_t device_enumeration, int device_index)
Get device name from the device enumeration.
- [result_t XIMC_API get_enumerate_device_serial](#) (device_enumeration_t device_enumeration, int device_index, uint32_t *serial)
Get device serial number from the device enumeration.
- [result_t XIMC_API get_enumerate_device_information](#) (device_enumeration_t device_enumeration, int device_index, [device_information_t](#) *device_information)
Get device information from the device enumeration.
- [result_t XIMC_API get_enumerate_device_controller_name](#) (device_enumeration_t device_enumeration, int device_index, [controller_name_t](#) *controller_name)
Get controller name from the device enumeration.
- [result_t XIMC_API get_enumerate_device_stage_name](#) (device_enumeration_t device_enumeration, int device_index, [stage_name_t](#) *stage_name)
Get stage name from the device enumeration.
- [result_t XIMC_API get_enumerate_device_network_information](#) (device_enumeration_t device_enumeration, int device_index, [device_network_information_t](#) *device_network_information)

- Get device network information from the device enumeration.*

 - [result_t XIMC_API reset_locks](#) ()

Resets the error of incorrect data transmission.

- [result_t XIMC_API ximc_fix_usbser_sys](#) (const char *device_uri)

Fixing a USB driver error in Windows.

- void [XIMC_API msec_sleep](#) (unsigned int msec)

Sleeps for a specified amount of time.

- void [XIMC_API ximc_version](#) (char *version)

Returns a library version.

- void [XIMC_API logging_callback_stderr_wide](#) (int loglevel, const wchar_t *message, void *user_data)

Simple callback for logging to stderr in wide chars.

- void [XIMC_API logging_callback_stderr_narrow](#) (int loglevel, const wchar_t *message, void *user_data)

Simple callback for logging to stderr in narrow (single byte) chars.

- void [XIMC_API set_logging_callback](#) ([logging_callback_t](#) logging_callback, void *user_data)

Sets a logging callback.

- [result_t XIMC_API get_status](#) ([device_t](#) id, [status_t](#) *status)

Return device state.

- [result_t XIMC_API get_status_calb](#) ([device_t](#) id, [status_calb_t](#) *status, const [calibration_t](#) *calibration)

Return device state.

- [result_t XIMC_API get_device_information](#) ([device_t](#) id, [device_information_t](#) *device_information)

Return device information.

- [result_t XIMC_API command_wait_for_stop](#) ([device_t](#) id, uint32_t refresh_interval_ms)

Wait for stop.

- [result_t XIMC_API command_homezero](#) ([device_t](#) id)

Make home command, wait until it is finished and make zero command.

7.1.1 Detailed Description

Header file for libximc library.

7.1.2 Macro Definition Documentation

7.1.2.1 `#define ALARM_ON_DRIVER_OVERHEATING 0x01`

If this flag is set enter Alarm state on driver overheat signal.

7.1.2.2 `#define BACK_EMF_INDUCTANCE_AUTO 0x01`

Flag of auto-detection of inductance of windings of the engine.

7.1.2.3 `#define BACK_EMF_KM_AUTO 0x04`

Flag of auto-detection of electromechanical coefficient of the engine.

7.1.2.4 `#define BACK_EMF_RESISTANCE_AUTO 0x02`

Flag of auto-detection of resistance of windings of the engine.

7.1.2.5 `#define BORDER_IS_ENCODER 0x01`

Borders are fixed by predetermined encoder values, if set; borders position on limit switches, if not set.

7.1.2.6 `#define BORDER_STOP_LEFT 0x02`

Motor should stop on left border.

7.1.2.7 `#define BORDER_STOP_RIGHT 0x04`

Motor should stop on right border.

7.1.2.8 `#define BORDERS_SWAP_MISSET_DETECTION 0x08`

Motor should stop on both borders.

Need to save motor then wrong border settings is set

7.1.2.9 `#define BRAKE_ENABLED 0x01`

Brake control is enabled, if this flag is set.

7.1.2.10 `#define BRAKE_ENG_PWROFF 0x02`

Brake turns off power of step motor, if this flag is set.

7.1.2.11 `#define CONTROL_BTN_LEFT_PUSHED_OPEN 0x04`

Pushed left button corresponds to open contact, if this flag is set.

7.1.2.12 `#define CONTROL_BTN_RIGHT_PUSHED_OPEN 0x08`

Pushed right button corresponds to open contact, if this flag is set.

7.1.2.13 `#define CONTROL_MODE_BITS 0x03`

Bits to control engine by joystick or buttons.

7.1.2.14 `#define CONTROL_MODE_JOY 0x01`

Control by joystick.

7.1.2.15 `#define CONTROL_MODE_LR 0x02`

Control by left/right buttons.

7.1.2.16 `#define CONTROL_MODE_OFF 0x00`

Control is disabled.

7.1.2.17 `#define CTP_ALARM_ON_ERROR 0x04`

Set ALARM on mismatch, if flag set.

7.1.2.18 `#define CTP_BASE 0x02`

Position control is based on revolution sensor, if this flag is set; otherwise it is based on encoder.

7.1.2.19 `#define CTP_ENABLED 0x01`

Position control is enabled, if flag set.

7.1.2.20 `#define CTP_ERROR_CORRECTION 0x10`

Correct errors which appear when slippage if the flag is set.

It works only with the encoder. Incompatible with flag CTP_ALARM_ON_ERROR.

7.1.2.21 `#define DRIVER_TYPE_DISCRETE_FET 0x01`

Driver with discrete FET keys.

Default option.

7.1.2.22 `#define DRIVER_TYPE_EXTERNAL 0x03`

External driver.

7.1.2.23 `#define DRIVER_TYPE_INTEGRATE 0x02`

Driver with integrated IC.

7.1.2.24 `#define EEPROM_PRECEDENCE 0x01`

If the flag is set settings from external EEPROM override controller settings.

7.1.2.25 `#define ENC_STATE_ABSENT 0x00`

Encoder is absent.

7.1.2.26 `#define ENC_STATE_MALFUNC 0x02`

Encoder is connected and malfunctioning.

7.1.2.27 `#define ENC_STATE_OK 0x04`

Encoder is connected and working properly.

7.1.2.28 `#define ENC_STATE_REVERS 0x03`

Encoder is connected and operational but counts in other direction.

7.1.2.29 `#define ENC_STATE_UNKNOWN 0x01`

Encoder state is unknown.

7.1.2.30 `#define ENDER_SW1_ACTIVE_LOW 0x02`

1 - Limit switch connected to pin SW1 is triggered by a low level on pin.

7.1.2.31 `#define ENDER_SW2_ACTIVE_LOW 0x04`

1 - Limit switch connected to pin SW2 is triggered by a low level on pin.

7.1.2.32 `#define ENDER_SWAP 0x01`

First limit switch on the right side, if set; otherwise on the left side.

7.1.2.33 `#define ENGINE_ACCEL_ON 0x10`

Acceleration enable flag.

If it set, motion begins with acceleration and ends with deceleration.

7.1.2.34 `#define ENGINE_ANTIPLAY 0x08`

Play compensation flag.

If it set, engine makes backlash (play) compensation procedure and reach the predetermined position accurately on low speed.

7.1.2.35 `#define ENGINE_CURRENT_AS_RMS 0x02`

Engine current meaning flag.

If the flag is unset, then engine current value is interpreted as maximum amplitude value. If the flag is set, then engine current value is interpreted as root mean square current value (for stepper) or as the current value calculated from the maximum heat dissipation (bldc).

7.1.2.36 `#define ENGINE_LIMIT_CURR 0x40`

Maximum motor current limit enable flag(is only used with DC motor).

7.1.2.37 `#define ENGINE_LIMIT_RPM 0x80`

Maximum motor speed limit enable flag.

7.1.2.38 `#define ENGINE_LIMIT_VOLT 0x20`

Maximum motor voltage limit enable flag(is only used with DC motor).

7.1.2.39 `#define ENGINE_MAX_SPEED 0x04`

Max speed flag.

If it is set, engine uses maximum speed achievable with the present engine settings as nominal speed.

7.1.2.40 `#define ENGINE_REVERSE 0x01`

Reverse flag.

It determines motor shaft rotation direction that corresponds to feedback counts increasing. If not set (default), motor shaft rotation direction under positive voltage corresponds to feedback counts increasing and vice versa. Change it if you see that positive directions on motor and feedback are opposite.

7.1.2.41 `#define ENGINE_TYPE_2DC 0x02`

2 DC motors.

7.1.2.42 `#define ENGINE_TYPE_BRUSHLESS 0x05`

Brushless motor.

7.1.2.43 `#define ENGINE_TYPE_DC 0x01`

DC motor.

7.1.2.44 `#define ENGINE_TYPE_NONE 0x00`

A value that shouldn't be used.

7.1.2.45 `#define ENGINE_TYPE_STEP 0x03`

Step motor.

7.1.2.46 `#define ENGINE_TYPE_TEST 0x04`

Duty cycle are fixed.

Used only manufacturer.

7.1.2.47 `#define ENUMERATE_PROBE 0x01`

Check if a device with OS name name is XIMC device.

Be carefully with this flag because it sends some data to the device.

7.1.2.48 `#define EXTIO_SETUP_INVERT 0x02`

Interpret EXTIO states and fronts inverted if flag is set.
Falling front as input event and low logic level as active state.

7.1.2.49 `#define EXTIO_SETUP_MODE_IN_ALARM 0x05`

Set Alarm when the signal goes to the active state.

7.1.2.50 `#define EXTIO_SETUP_MODE_IN_BITS 0x0F`

Bits of the behaviour selector when the signal on input goes to the active state.

7.1.2.51 `#define EXTIO_SETUP_MODE_IN_HOME 0x04`

Issue HOME command.

7.1.2.52 `#define EXTIO_SETUP_MODE_IN_MOVR 0x03`

Issue MOVR command with last used settings.

7.1.2.53 `#define EXTIO_SETUP_MODE_IN_NOP 0x00`

Do nothing.

7.1.2.54 `#define EXTIO_SETUP_MODE_IN_PWOF 0x02`

Issue PWOF command, powering off all engine windings.

7.1.2.55 `#define EXTIO_SETUP_MODE_IN_STOP 0x01`

Issue STOP command, ceasing the engine movement.

7.1.2.56 `#define EXTIO_SETUP_MODE_OUT_ALARM 0x30`

EXTIO pin stays active during Alarm state.

7.1.2.57 `#define EXTIO_SETUP_MODE_OUT_BITS 0xF0`

Bits of the output behaviour selection.

7.1.2.58 `#define EXTIO_SETUP_MODE_OUT_MOTOR_ON 0x40`

EXTIO pin stays active when windings are powered.

7.1.2.59 `#define EXTIO_SETUP_MODE_OUT_MOVING 0x20`

EXTIO pin stays active during moving state.

7.1.2.60 `#define EXTIO_SETUP_MODE_OUT_OFF 0x00`

EXTIO pin always set in inactive state.

7.1.2.61 `#define EXTIO_SETUP_MODE_OUT_ON 0x10`

EXTIO pin always set in active state.

7.1.2.62 `#define EXTIO_SETUP_OUTPUT 0x01`

EXTIO works as output if flag is set, works as input otherwise.

7.1.2.63 `#define FEEDBACK_EMF 0x04`

Feedback by EMF.

7.1.2.64 `#define FEEDBACK_ENC_REVERSE 0x01`

Reverse count of encoder.

7.1.2.65 `#define FEEDBACK_ENC_TYPE_AUTO 0x00`

Auto detect encoder type.

7.1.2.66 `#define FEEDBACK_ENC_TYPE_BITS 0xC0`

Bits of the encoder type.

7.1.2.67 `#define FEEDBACK_ENC_TYPE_DIFFERENTIAL 0x80`

Differential encoder.

7.1.2.68 `#define FEEDBACK_ENC_TYPE_SINGLE_ENDED 0x40`

Single ended encoder.

7.1.2.69 `#define FEEDBACK_ENCODER 0x01`

Feedback by encoder.

7.1.2.70 `#define FEEDBACK_ENCODER_MEDIATED 0x06`

Feedback by encoder mediated by mechanical transmission (for example leadscrew).

7.1.2.71 `#define FEEDBACK_NONE 0x05`

Feedback is absent.

7.1.2.72 `#define H_BRIDGE_ALERT 0x04`

If this flag is set then turn off the power unit with a signal problem in one of the transistor bridge.

7.1.2.73 `#define HOME_DIR_FIRST 0x001`

Flag defines direction of 1st motion after execution of home command.

Direction is right, if set; otherwise left.

7.1.2.74 `#define HOME_DIR_SECOND 0x002`

Flag defines direction of 2nd motion.

Direction is right, if set; otherwise left.

7.1.2.75 `#define HOME_HALF_MV 0x008`

If the flag is set, the stop signals are ignored in start of second movement the first half-turn.

7.1.2.76 `#define HOME_MV_SEC_EN 0x004`

Use the second phase of calibration to the home position, if set; otherwise the second phase is skipped.

7.1.2.77 `#define HOME_STOP_FIRST_BITS 0x030`

Bits of the first stop selector.

7.1.2.78 `#define HOME_STOP_FIRST_LIM 0x030`

First motion stops by limit switch.

7.1.2.79 `#define HOME_STOP_FIRST_REV 0x010`

First motion stops by revolution sensor.

7.1.2.80 `#define HOME_STOP_FIRST_SYN 0x020`

First motion stops by synchronization input.

7.1.2.81 `#define HOME_STOP_SECOND_BITS 0x0C0`

Bits of the second stop selector.

7.1.2.82 `#define HOME_STOP_SECOND_LIM 0x0C0`

Second motion stops by limit switch.

7.1.2.83 `#define HOME_STOP_SECOND_REV 0x040`

Second motion stops by revolution sensor.

7.1.2.84 `#define HOME_STOP_SECOND_SYN 0x080`

Second motion stops by synchronization input.

7.1.2.85 `#define HOME_USE_FAST 0x100`

Use the fast algorithm of calibration to the home position, if set; otherwise the traditional algorithm.

7.1.2.86 `#define JOY_REVERSE 0x01`

Joystick action is reversed.

Joystick deviation to the upper values correspond to negative speeds and vice versa.

7.1.2.87 `#define LOW_UPWR_PROTECTION 0x02`

If this flag is set turn off motor when voltage is lower than LowUpwrOff.

7.1.2.88 `#define MICROSTEP_MODE_FRAC_128 0x08`

1/128 step mode.

7.1.2.89 `#define MICROSTEP_MODE_FRAC_16 0x05`

1/16 step mode.

7.1.2.90 `#define MICROSTEP_MODE_FRAC_2 0x02`

1/2 step mode.

7.1.2.91 `#define MICROSTEP_MODE_FRAC_256 0x09`

1/256 step mode.

7.1.2.92 `#define MICROSTEP_MODE_FRAC_32 0x06`

1/32 step mode.

7.1.2.93 `#define MICROSTEP_MODE_FRAC_4 0x03`

1/4 step mode.

7.1.2.94 `#define MICROSTEP_MODE_FRAC_64 0x07`

1/64 step mode.

7.1.2.95 `#define MICROSTEP_MODE_FRAC_8 0x04`

1/8 step mode.

7.1.2.96 `#define MICROSTEP_MODE_FULL 0x01`

Full step mode.

7.1.2.97 `#define MOVE_STATE_ANTIPLAY 0x04`

Motor is playing compensation, if flag set.

7.1.2.98 `#define MOVE_STATE_MOVING 0x01`

This flag indicates that controller is trying to move the motor.

Don't use this flag for waiting of completion of the movement command. Use `MVCMD_RUNNING` flag from the `MvCmdSts` field instead.

7.1.2.99 `#define MOVE_STATE_TARGET_SPEED 0x02`

Target speed is reached, if flag set.

7.1.2.100 `#define MVCMD_ERROR 0x40`

Finish state (1 - move command have finished with an error, 0 - move command have finished correctly).

This flags is actual when `MVCMD_RUNNING` signals movement finish.

7.1.2.101 `#define MVCMD_HOME 0x06`

Command home.

7.1.2.102 `#define MVCMD_LEFT 0x03`

Command left.

7.1.2.103 `#define MVCMD_LOFT 0x07`

Command loft.

7.1.2.104 `#define MVCMD_MOVE 0x01`

Command move.

7.1.2.105 `#define MVCMD_MOVR 0x02`

Command movr.

7.1.2.106 `#define MVCMD_NAME_BITS 0x3F`

Move command bit mask.

7.1.2.107 `#define MVCMD_RIGHT 0x04`

Command right.

7.1.2.108 `#define MVCMD_RUNNING 0x80`

Move command state (0 - move command have finished, 1 - move command is being executed).

7.1.2.109 `#define MVCMD_SSTP 0x08`

Command soft stop.

7.1.2.110 `#define MVCMD_STOP 0x05`

Command stop.

7.1.2.111 `#define MVCMD_UKNWN 0x00`

Unknown command.

7.1.2.112 `#define POWER_OFF_ENABLED 0x02`

Power off enabled after PowerOffDelay, if this flag is set.

7.1.2.113 `#define POWER_REDUCT_ENABLED 0x01`

Current reduction enabled after CurrReductDelay, if this flag is set.

7.1.2.114 `#define POWER_SMOOTH_CURRENT 0x04`

Current ramp-up/down is performed smoothly during current_set_time, if this flag is set.

7.1.2.115 `#define PWR_STATE_MAX 0x05`

Motor windings are powered by maximum current driver can provide at this voltage.

7.1.2.116 `#define PWR_STATE_NORM 0x03`

Motor windings are powered by nominal current.

7.1.2.117 `#define PWR_STATE_OFF 0x01`

Motor windings are disconnected from the driver.

7.1.2.118 `#define PWR.STATE.REDUCT 0x04`

Motor windings are powered by reduced current to lower power consumption.

7.1.2.119 `#define PWR.STATE.UNKNOWN 0x00`

Unknown state, should never happen.

7.1.2.120 `#define REV_SENS_INV 0x08`

Sensor is active when it 0 and invert makes active level 1.

That is, if you do not invert, it is normal logic - 0 is the activation.

7.1.2.121 `#define RPM_DIV_1000 0x01`

This flag indicates that the operating speed specified in the command is set in milli rpm.

Applicable only for ENCODER feedback mode and only for BLDC motors.

7.1.2.122 `#define SETPOS_IGNORE_ENCODER 0x02`

Will not reload encoder state if this flag is set.

7.1.2.123 `#define SETPOS_IGNORE_POSITION 0x01`

Will not reload position in steps/microsteps if this flag is set.

7.1.2.124 `#define STATE_ALARM 0x0000040`

Controller is in alarm state indicating that something dangerous had happened.

Most commands are ignored in this state. To reset the flag a STOP command must be issued.

7.1.2.125 `#define STATE_BORDERS_SWAP_MISSET 0x0008000`

Engine stuck at the wrong edge.

7.1.2.126 `#define STATE_BRAKE 0x0200`

State of Brake pin.

Flag "1" - if the pin state brake is not powered(brake is clamped), "0" - if the pin state brake is powered(brake is unclamped).

7.1.2.127 `#define STATE_BUTTON_LEFT 0x0008`

Button "left" state (1 if pressed).

7.1.2.128 `#define STATE_BUTTON_RIGHT 0x0004`

Button "right" state (1 if pressed).

7.1.2.129 `#define STATE_CONTR 0x000003F`

Flags of controller states.

7.1.2.130 `#define STATE_CONTROLLER_OVERHEAT 0x0000200`

Controller overheat.

7.1.2.131 `#define STATE_CTP_ERROR 0x0000080`

Control position error(is only used with stepper motor).

7.1.2.132 `#define STATE_DIG_SIGNAL 0xFFFF`

Flags of digital signals.

7.1.2.133 `#define STATE_EEPROM_CONNECTED 0x0000010`

EEPROM with settings is connected.

7.1.2.134 `#define STATE_ENC_A 0x2000`

State of encoder A pin.

7.1.2.135 `#define STATE_ENC_B 0x4000`

State of encoder B pin.

7.1.2.136 `#define STATE_ENGINE_RESPONSE_ERROR 0x0800000`

Error response of the engine control action.

7.1.2.137 `#define STATE_ERRC 0x0000001`

Command error encountered.

7.1.2.138 `#define STATE_ERRD 0x0000002`

Data integrity error encountered.

7.1.2.139 `#define STATE_ERRV 0x0000004`

Value error encountered.

7.1.2.140 `#define STATE_EXTIO_ALARM 0x1000000`

The error is caused by the input signal.

7.1.2.141 `#define STATE_GPIO_LEVEL 0x0020`

State of external GPIO pin.

7.1.2.142 `#define STATE_GPIO_PINOUT 0x0010`

External GPIO works as Out, if flag set; otherwise works as In.

7.1.2.143 `#define STATE_LEFT_EDGE 0x0002`

Engine stuck at the left edge.

7.1.2.144 `#define STATE_LOW_USB_VOLTAGE 0x0002000`

USB voltage is insufficient for normal operation.

7.1.2.145 `#define STATE_OVERLOAD_POWER_CURRENT 0x0000800`

Power current exceeds safe limit.

7.1.2.146 `#define STATE_OVERLOAD_POWER_VOLTAGE 0x0000400`

Power voltage exceeds safe limit.

7.1.2.147 `#define STATE_OVERLOAD_USB_CURRENT 0x0004000`

USB current exceeds safe limit.

7.1.2.148 `#define STATE_OVERLOAD_USB_VOLTAGE 0x0001000`

USB voltage exceeds safe limit.

7.1.2.149 `#define STATE_POWER_OVERHEAT 0x0000100`

Power driver overheat.

7.1.2.150 `#define STATE_REV_SENSOR 0x0400`

State of Revolution sensor pin.

7.1.2.151 `#define STATE_RIGHT_EDGE 0x0001`

Engine stuck at the right edge.

7.1.2.152 `#define STATE_SECUR 0x1B3FFC0`

Flags of security.

7.1.2.153 `#define STATE_SYNC_INPUT 0x0800`

State of Sync input pin.

7.1.2.154 `#define STATE_SYNC_OUTPUT 0x1000`

State of Sync output pin.

7.1.2.155 `#define SYNCIN_ENABLED 0x01`

Synchronization in mode is enabled, if this flag is set.

7.1.2.156 `#define SYNCIN_GOTOPOSITION 0x04`

The engine is go to position specified in Position and uPosition, if this flag is set.

And it is shift on the Position and uPosition, if this flag is unset

7.1.2.157 `#define SYNCIN_INVERT 0x02`

Trigger on falling edge if flag is set, on rising edge otherwise.

7.1.2.158 `#define SYNCOUT_ENABLED 0x01`

Synchronization out pin follows the synchronization logic, if set.

It governed by SYNCOUT_STATE flag otherwise.

7.1.2.159 `#define SYNCOUT_IN_STEPS 0x08`

Use motor steps/encoder pulses instead of milliseconds for output pulse generation if the flag is set.

7.1.2.160 `#define SYNCOUT_INVERT 0x04`

Low level is active, if set, and high level is active otherwise.

7.1.2.161 `#define SYNCOUT_ONPERIOD 0x40`

Generate synchronization pulse every SyncOutPeriod encoder pulses.

7.1.2.162 `#define SYNCOUT_ONSTART 0x10`

Generate synchronization pulse when movement starts.

7.1.2.163 `#define SYNCOUT_ONSTOP 0x20`

Generate synchronization pulse when movement stops.

7.1.2.164 `#define SYNCOUT_STATE 0x02`

When output state is fixed by negative `SYNCOUT_ENABLED` flag, the pin state is in accordance with this flag state.

7.1.2.165 `#define UART_PARITY_BITS 0x03`

Bits of the parity.

7.1.2.166 `#define WIND_A_STATE_ABSENT 0x00`

Winding A is disconnected.

7.1.2.167 `#define WIND_A_STATE_MALFUNC 0x02`

Winding A is short-circuited.

7.1.2.168 `#define WIND_A_STATE_OK 0x03`

Winding A is connected and working properly.

7.1.2.169 `#define WIND_A_STATE_UNKNOWN 0x01`

Winding A state is unknown.

7.1.2.170 `#define WIND_B_STATE_ABSENT 0x00`

Winding B is disconnected.

7.1.2.171 `#define WIND_B_STATE_MALFUNC 0x20`

Winding B is short-circuited.

7.1.2.172 `#define WIND_B_STATE_OK 0x30`

Winding B is connected and working properly.

7.1.2.173 `#define WIND_B_STATE_UNKNOWN 0x10`

Winding B state is unknown.

7.1.2.174 `#define XIMC_API`

Library import macro.

Macros allows to automatically import function from shared library. It automatically expands to `dllimport` on `msvc` when including header file.

7.1.3 Typedef Documentation

7.1.3.1 typedef void(**XIMC_CALLCONV** * logging_callback_t)(int loglevel, const wchar_t *message, void *user_data)

Logging callback prototype.

Parameters

<i>loglevel</i>	a loglevel
<i>message</i>	a message

7.1.4 Function Documentation

7.1.4.1 **result_t XIMC_API** close_device (**device_t** * id)

Close specified device.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

Note

The id parameter in this function is a C pointer, unlike most library functions that use this parameter

7.1.4.2 **result_t XIMC_API** command_clear_fram (**device_t** id)

Clear controller FRAM.

Can be used by manufacturer only

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.3 **result_t XIMC_API** command_eeread_settings (**device_t** id)

Read settings from controller's RAM to stage's EEPROM memory, which spontaneity connected to stage and it isn't change without it mechanical reconstruction.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.4 **result_t XIMC_API** command_eesave_settings (**device_t** id)

Save settings from controller's RAM to stage's EEPROM memory, which spontaneity connected to stage and it isn't change without it mechanical reconstruction.

Can be used by manufacturer only.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.5 **result_t XIMC_API** command_home (**device_t** id)

The positive direction is to the right.

A value of zero reverses the direction of the direction of the flag, the set speed. Restriction imposed by the trailer, act the same, except that the limit switch contact does not stop. Limit the maximum speed, acceleration and deceleration function. 1) moves the motor according to the speed FastHome, uFastHome and flag HOME_DIR_FAST until limit switch, if the flag is set HOME_STOP_ENDS, until the signal from the input synchronization if the flag HOME_STOP_SYNC (as accurately as possible is important to catch the moment of operation limit switch) or until the signal is received from the speed sensor, if the flag HOME_STOP_REV_SN 2) then moves according to the speed SlowHome, uSlowHome and flag HOME_DIR_SLOW until signal from the clock input, if the flag HOME_MV_SEC. If the flag HOME_MV_SEC reset skip this paragraph. 3) then move the motor according to the speed FastHome, uFastHome and flag HOME_DIR_SLOW a distance HomeDelta, uHomeDelta. description of flags and variable see in description for commands GHOM/SHOM

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

See Also

[home_settings_t](#)
[get_home_settings](#)
[set_home_settings](#)

7.1.4.6 **result_t XIMC_API** command_homezero (**device_t** id)

Make home command, wait until it is finished and make zero command.

This is a convinient way to calibrate zero position.

Parameters

	<i>id</i>	an identifier of device
out	<i>ret</i>	RESULT_OK if controller has finished home & zero correctly or result of first controller query that returned anything other than RESULT_OK.

7.1.4.7 **result_t XIMC_API** command_left (**device_t** id)

Start continous moving to the left.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.8 **result_t XIMC_API** command_loft (**device_t** id)

Upon receiving the command "loft" the engine is shifted from the current point to a distance GENG :: Antiplay, then move to the same point.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.9 **result_t XIMC_API** command_move (**device_t** id, int Position, int uPosition)

Upon receiving the command "move" the engine starts to move with pre-set parameters (speed, acceleration, retention), to the point specified to the Position, uPosition.

For stepper motor uPosition sets the microstep, for DC motor this field is not used.

Parameters

<i>id</i>	an identifier of device
<i>Position</i>	position to move.
<i>uPosition</i>	part of the position to move, microsteps. Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings).

7.1.4.10 **result_t XIMC_API** command_move_calb (**device_t** id, float Position, const **calibration_t** * calibration)

Move to position which use user units.

Upon receiving the command "move" the engine starts to move with pre-set parameters (speed, acceleration, retention), to the point specified to the Position.

Parameters

<i>id</i>	an identifier of device
<i>Position</i>	position to move.
<i>calibration</i>	user unit settings

Note

The parameter Position is adjusted by the correction table.

7.1.4.11 **result_t XIMC_API** command_movr (**device_t** id, int DeltaPosition, int uDeltaPosition)

Move to offset.

Upon receiving the command "movr" engine starts to move with pre-set parameters (speed, acceleration, hold), left or right (depending on the sign of DeltaPosition) by the number of pulses specified in the fields DeltaPosition, uDeltaPosition. For stepper motor uDeltaPosition sets the microstep, for DC motor this field is not used.

Parameters

<i>DeltaPosition</i>	shift from initial position.
<i>uDeltaPosition</i>	part of the offset shift, microsteps. Microstep size and the range of valid values for this field depend on selected step division mode (see MicrostepMode field in engine_settings).
<i>id</i>	an identifier of device

7.1.4.12 **result_t XIMC_API** command_movr_calb (**device_t** id, float DeltaPosition, const **calibration_t** * calibration)

Move to offset using user units.

Upon receiving the command "movr" engine starts to move with pre-set parameters (speed, acceleration, hold), left or right (depending on the sign of DeltaPosition) the distance specified in the field DeltaPosition.

Parameters

<i>DeltaPosition</i>	shift from initial position.
<i>id</i>	an identifier of device
<i>calibration</i>	user unit settings

Note

The end coordinate is calculated using DeltaPosition, is adjusted by the correction table. To calculate coordinates correctly, when using a correction table, you do not need to execute movr commands in batches.

7.1.4.13 **result_t XIMC_API** command_power_off (**device_t** id)

Immediately power off motor regardless its state.

Shouldn't be used during motion as the motor could be power on again automatically to continue movement. The command is designed for manual motor power off. When automatic power off after stop is required, use power management system.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

See Also

[get_power_settings](#)
[set_power_settings](#)

7.1.4.14 **result_t XIMC_API** command_read_robust_settings (**device_t** id)

Read important settings (calibration coefficients and etc.) from controller's flash memory to controller's RAM, replacing previous data in controller's RAM.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.15 **result_t XIMC_API** command_read_settings (**device_t** id)

Read all settings from controller's flash memory to controller's RAM, replacing previous data in controller's RAM.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.16 **result_t XIMC_API** command_reset (**device_t** id)

Reset controller.

Can be used by manufacturer only

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.17 **result_t XIMC_API** command_right (**device_t** id)

Start continuous moving to the right.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.18 **result_t XIMC_API** command_save_robust_settings (**device_t** id)

Save important settings (calibration coefficients and etc.) from controller's RAM to controller's flash memory, replacing previous data in controller's flash memory.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.19 **result_t XIMC_API** command_save_settings (**device_t** id)

Save all settings from controller's RAM to controller's flash memory, replacing previous data in controller's flash memory.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.20 **result_t XIMC_API** command_sstp (**device_t** id)

Soft stop engine.

The motor stops with deceleration speed.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.21 **result_t XIMC_API** command_start_measurements (**device_t** id)

Start measurements and buffering of speed, following error.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.22 **result_t XIMC_API** command_stop (**device_t** id)

Immediately stop the engine, the transition to the STOP, mode key BREAK (winding short-circuited), the regime "retention" is deactivated for DC motors, keeping current in the windings for stepper motors (with Power management settings).

When this command is called, the ALARM flag is reset.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.23 **result_t XIMC_API** command_update_firmware (const char * uri, const uint8_t * data, uint32_t data_size)

Update firmware.

Service command

Parameters

<i>uri</i>	a uri of device
<i>data</i>	firmware byte stream
<i>data_size</i>	size of byte stream

7.1.4.24 **result_t XIMC_API** command_wait_for_stop (**device_t** id, uint32_t refresh_interval_ms)

Wait for stop.

Parameters

	<i>id</i>	an identifier of device
	<i>refresh_interval_ms</i>	Status refresh interval. The function waits this number of milliseconds between get_status requests to the controller. Recommended value of this parameter is 10 ms. Use values of less than 3 ms only when necessary - small refresh interval values do not significantly increase response time of the function, but they create substantially more traffic in controller-computer data channel.
<i>out</i>	<i>ret</i>	RESULT_OK if controller has stopped and result of the first get_status command which returned anything other than RESULT_OK otherwise.

7.1.4.25 **result_t XIMC_API** command_zero (**device_t** id)

Sets the current position and the position in which the traffic moves by the move command and movr zero for all cases, except for movement to the target position.

In the latter case, set the zero current position and the target position counted so that the absolute position of the destination is the same. That is, if we were at 400 and moved to 500, then the command Zero makes the current position of 0, and the position of the destination - 100. Does not change the mode of movement that is if the motion is carried, it continues, and if the engine is in the "hold", the type of retention remains.

Parameters

<i>id</i>	an identifier of device
-----------	-------------------------

7.1.4.26 **device_enumeration_t XIMC_API** enumerate_devices (int enumerate_flags, const char * hints)

Enumerate all devices that looks like valid.

Parameters

in	<i>enumerate_flags</i>	enumerate devices flags
in	<i>hints</i>	extended information hints is a string of form "key=value \n key2=value2". Unrecognized key-value pairs are ignored. Key list: addr - used together with ENUMERATE_NETWORK flag. Non-null value is a remote host name or a comma-separated list of host names which contain the devices to be found, absent value means broadcast discovery. adapter_-addr - used together with ENUMERATE_NETWORK flag. Non-null value is a IP address of network adapter. Remote ximc device must be on the same local network as the adapter. When using the adapter_addr key, you must install the addr key. Example: "addr= \n adapter_addr=192.-168.0.100". To enumerate network devices you must call set_bindy_key first.

7.1.4.27 **result_t XIMC_API** free_enumerate_devices (**device_enumeration_t** device_enumeration)

Free memory returned by *enumerate_devices*.

Parameters

in	<i>device_enumeration</i>	opaque pointer to an enumeration device data
----	---------------------------	----------------------------------------------

7.1.4.28 **result_t XIMC_API** get_accessories_settings (**device_t** id, **accessories_settings_t** * accessories_settings)

Read additional accessories information from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>accessories_settings</i>	structure contains information about additional accessories

7.1.4.29 **result_t XIMC_API** get_analog_data (**device_t** id, **analog_data_t** * analog_data)

Read analog data structure that contains raw analog data from ADC embedded on board.

This function used for device testing and deep recalibration by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
out	<i>analog_data</i>	analog data coefficients

7.1.4.30 **result_t XIMC_API** get_bootloader_version (**device_t** id, unsigned int * Major, unsigned int * Minor, unsigned int * Release)

Read controller's firmware version.

Parameters

	<i>id</i>	an identifier of device
out	<i>Major</i>	major version
out	<i>Minor</i>	minor version
out	<i>Release</i>	release version

7.1.4.31 **result_t XIMC_API** get_brake_settings (**device_t** id, **brake_settings_t** * brake_settings)

Read settings of brake control.

Parameters

	<i>id</i>	an identifier of device
out	<i>brake_settings</i>	structure contains settings of brake control

7.1.4.32 **result_t XIMC_API** get_calibration_settings (**device_t** id, **calibration_settings_t** * calibration_settings)

Read calibration settings.

This function fill structure with calibration settings.

See Also

[calibration_settings_t](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>calibration_settings</i>	calibration settings

7.1.4.33 **result_t XIMC_API** get_chart_data (**device_t** id, **chart_data_t** * chart_data)

Return device electrical parameters, useful for charts.

Useful function that fill structure with snapshot of controller voltages and currents.

See Also

[chart_data_t](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>chart_data</i>	structure with snapshot of controller parameters.

7.1.4.34 **result_t XIMC_API** get_control_settings (**device_t** id, **control_settings_t** * control_settings)

Read settings of motor control.

When choosing CTL_MODE = 1 switches motor control with the joystick. In this mode, the joystick to the maximum engine tends Move at MaxSpeed [i], where i = 0 if the previous use This mode is not selected another i. Buttons switch the room rate i. When CTL_MODE = 2 is switched on motor control using the Left / right. When you click on the button motor starts to move in the appropriate direction at a speed MaxSpeed [0], at the end of time Timeout [i] motor move at a speed MaxSpeed [i+1]. at Transition from MaxSpeed [i] on MaxSpeed [i +1] to acceleration, as usual.

Parameters

	<i>id</i>	an identifier of device
out	<i>control_settings</i>	structure contains settings motor control by joystick or buttons left/right.

7.1.4.35 **result_t XIMC_API** get_control_settings_calb (**device_t** id, **control_settings_calb_t** * control_settings_calb, const **calibration_t** * calibration)

Read settings of motor control which use user units.

When choosing CTL_MODE = 1 switches motor control with the joystick. In this mode, the joystick to the maximum engine tends Move at MaxSpeed [i], where i = 0 if the previous use This mode is not selected another i. Buttons switch the room rate i. When CTL_MODE = 2 is switched on motor control using the Left / right. When you click on the button motor starts to move in the appropriate direction at a speed MaxSpeed [0], at the end of time Timeout [i] motor move at a speed MaxSpeed [i+1]. at Transition from MaxSpeed [i] on MaxSpeed [i +1] to acceleration, as usual.

Parameters

	<i>id</i>	an identifier of device
out	<i>control_settings_calb</i>	structure contains settings motor control by joystick or buttons left/right.
	<i>calibration</i>	user unit settings

7.1.4.36 **result_t XIMC_API** get_controller_name (**device_t** id, **controller_name_t** * controller_name)

Read user controller name and flags of setting from FRAM.

Parameters

	<i>id</i>	an identifier of device
out	<i>controller_name</i>	structure contains previously set user controller name

7.1.4.37 **result_t XIMC_API** get_ctp_settings (**device_t** id, **ctp_settings_t** * ctp_settings)

Read settings of control position(is only used with stepper motor).

When controlling the step motor with encoder (CTP_BASE 0) it is possible to detect the loss of steps. The controller knows the number of steps per revolution (GENG :: StepsPerRev) and the encoder resolution (GFBS :: IPT). When the control (flag CTP_ENABLED), the controller stores the current position in the footsteps of SM and the current position of the encoder. Further, at each step of the position encoder is converted into steps and if the difference is greater CTPMinError, a flag STATE_CTP_ERROR. When controlling the step motor with speed sensor (CTP_BASE 1), the position is controlled by him. The active edge of input clock controller stores the current value of steps. Further, at each turn checks how many steps shifted. When a mismatch CTPMinError a flag STATE_CTP_ERROR.

Parameters

	<i>id</i>	an identifier of device
out	<i>ctp_settings</i>	structure contains settings of control position

7.1.4.38 **result_t XIMC_API** get_debug_read (**device_t** id, **debug_read_t** * debug_read)

Read data from firmware for debug purpose.

Its use depends on context, firmware version and previous history.

Parameters

	<i>id</i>	an identifier of device
out	<i>debug_read</i>	Debug data.

7.1.4.39 **int XIMC_API** get_device_count (**device_enumeration_t** device_enumeration)

Get device count.

Parameters

in	<i>device_enumeration</i>	opaque pointer to an enumeration device data
----	---------------------------	----------------------------------------------

7.1.4.40 **result_t XIMC_API** get_device_information (**device_t** id, **device_information_t** * device_information)

Return device information.

All fields must point to allocated string buffers with at least 10 bytes. Works with both raw or initialized device.

Parameters

	<i>id</i>	an identifier of device
out	<i>device_information</i>	device information Device information.

See Also

[get_device_information](#)

7.1.4.41 **pchar XIMC_API** get_device_name (**device_enumeration_t** device_enumeration, int device_index)

Get device name from the device enumeration.

Returns *device_index* device name.

Parameters

in	<i>device_enumeration</i>	opaque pointer to an enumeration device data
in	<i>device_index</i>	device index

7.1.4.42 **result_t XIMC_API** get_edges_settings (**device_t** id, **edges_settings_t** * edges_settings)

Read border and limit switches settings.

See Also

[set_edges_settings](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>edges_settings</i>	edges settings, specify types of borders, motor behaviour and electrical behaviour of limit switches

7.1.4.43 **result_t XIMC_API** get_edges_settings_calb (**device_t** id, **edges_settings_calb_t** * edges_settings_calb, const **calibration_t** * calibration)

Read border and limit switches settings which use user units.

See Also

[set_edges_settings_calb](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>edges_settings_calb</i>	edges settings, specify types of borders, motor behaviour and electrical behaviour of limit switches
	<i>calibration</i>	user unit settings

Note

Attention! Some parameters of the *edges_settings_calb* structure are corrected by the coordinate correction table.

7.1.4.44 **result_t XIMC_API** get_emf_settings (**device_t** id, **emf_settings_t** * emf_settings)

Read electromechanical settings.

The settings are different for different stepper motors.

See Also

[set_emf_settings](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>emf_settings</i>	EMF settings

7.1.4.45 **result_t XIMC_API** get_encoder_information (**device_t** id, **encoder_information_t** * encoder_information)

Read encoder information from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>encoder_information</i>	structure contains information about encoder

7.1.4.46 **result_t XIMC_API** get_encoder_settings (**device_t** id, **encoder_settings_t** * encoder_settings)

Read encoder settings from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>encoder_settings</i>	structure contains encoder settings

7.1.4.47 **result_t XIMC_API** get_engine_advanced_setup (**device_t** id, **engine_advanced_setup_t** * engine_advanced_setup)

Read engine advanced settings.

See Also

[set_engine_advanced_setup](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>engine_advanced_setup</i>	EAS settings

7.1.4.48 **result_t XIMC_API** get_engine_settings (**device_t** id, **engine_settings_t** * engine_settings)

Read engine settings.

This function fill structure with set of useful motor settings stored in controller's memory. These settings specify motor shaft movement algorithm, list of limitations and rated characteristics.

See Also

[set_engine_settings](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>engine_settings</i>	engine settings

7.1.4.49 **result_t XIMC_API** get_engine_settings_calb (**device_t** id, **engine_settings_calb_t** * engine_settings_calb, const **calibration_t** * calibration)

Read engine settings which use user units.

This function fill structure with set of useful motor settings stored in controller's memory. These settings specify motor shaft movement algorithm, list of limitations and rated characteristics.

See Also

[set_engine_settings](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>engine_settings_calb</i>	engine settings
	<i>calibration</i>	user unit settings

7.1.4.50 **result_t XIMC_API** get_entype_settings (**device_t** id, **entype_settings_t** * entype_settings)

Return engine type and driver type.

Parameters

	<i>id</i>	an identifier of device
out	<i>entype_settings</i>	structure contains settings motor type and power driver type

7.1.4.51 **result_t XIMC_API** get_enumerate_device_controller_name (**device_enumeration_t** device_enumeration, int device_index, **controller_name_t** * controller_name)

Get controller name from the device enumeration.

Returns *device_index* device controller name.

Parameters

in	<i>device_--enumeration</i>	opaque pointer to an enumeration device data
in	<i>device_index</i>	device index
out	<i>controller_name</i>	controller name

7.1.4.52 **result_t XIMC_API** get_enumerate_device_information (**device_enumeration_t** device_enumeration, int device_index, **device_information_t** * device_information)

Get device information from the device enumeration.

Returns *device_index* device information.

Parameters

in	<i>device_--enumeration</i>	opaque pointer to an enumeration device data
in	<i>device_index</i>	device index
out	<i>device_--information</i>	device information data

7.1.4.53 **result_t XIMC_API** get_enumerate_device_network_information (**device_enumeration_t** device_enumeration, int device_index, **device_network_information_t** * device_network_information)

Get device network information from the device enumeration.

Returns *device_index* device network information.

Parameters

in	<i>device_--enumeration</i>	opaque pointer to an enumeration device data
in	<i>device_index</i>	device index
out	<i>device_network_--information</i>	device network information data

7.1.4.54 **result_t XIMC_API** get_enumerate_device_serial (**device_enumeration_t** device_enumeration, int device_index, uint32_t * serial)

Get device serial number from the device enumeration.

Returns *device_index* device serial number.

Parameters

in	<i>device_--enumeration</i>	opaque pointer to an enumeration device data
in	<i>device_index</i>	device index
out	<i>serial</i>	device serial number

7.1.4.55 **result_t XIMC_API** get_enumerate_device_stage_name (**device_enumeration_t** device_enumeration, int device_index, **stage_name_t** * stage_name)

Get stage name from the device enumeration.

Returns *device_index* device stage name.

Parameters

in	<i>device_enumeration</i>	opaque pointer to an enumeration device data
in	<i>device_index</i>	device index
out	<i>stage_name</i>	stage name

7.1.4.56 **result_t XIMC_API** get_extended_settings (**device_t** id, **extended_settings_t** * extended_settings)

Read extended settings.

See Also

[set_extended_settings](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>extended_settings</i>	EST settings

7.1.4.57 **result_t XIMC_API** get_extio_settings (**device_t** id, **extio_settings_t** * extio_settings)

Read EXTIO settings.

This function reads a structure with a set of EXTIO settings from controller's memory.

See Also

[set_extio_settings](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>extio_settings</i>	EXTIO settings

7.1.4.58 **result_t XIMC_API** get_feedback_settings (**device_t** id, **feedback_settings_t** * feedback_settings)

Feedback settings.

Parameters

	<i>id</i>	an identifier of device
out	<i>IPS</i>	number of encoder counts per shaft revolution. Range: 1..65535. The field is obsolete, it is recommended to write 0 to IPS and use the extended CountsPerTurn field. You may need to update the controller firmware to the latest version.
out	<i>FeedbackType</i>	type of feedback
out	<i>FeedbackFlags</i>	flags of feedback
out	<i>CountsPerTurn</i>	number of encoder counts per shaft revolution. Range: 1..4294967295. To use the CountsPerTurn field, write 0 in the IPS field, otherwise the value from the IPS field will be used.

7.1.4.59 **result_t XIMC_API** get_firmware_version (**device_t** id, unsigned int * Major, unsigned int * Minor, unsigned int * Release)

Read controller's firmware version.

Parameters

	<i>id</i>	an identifier of device
out	<i>Major</i>	major version
out	<i>Minor</i>	minor version
out	<i>Release</i>	release version

7.1.4.60 **result_t XIMC_API** get_gear_information (**device_t** id, **gear_information_t** * gear_information)

Read gear information from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>gear-information</i>	structure contains information about step gearhead

7.1.4.61 **result_t XIMC_API** get_gear_settings (**device_t** id, **gear_settings_t** * gear_settings)

Read gear settings from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>gear_settings</i>	structure contains step gearhead settings

7.1.4.62 **result_t XIMC_API** get_globally_unique_identifier (**device_t** id, **globally_unique_identifier_t** * globally_unique_identifier)

This value is unique to each individual die but is not a random value.

This unique device identifier can be used to initiate secure boot processes or as a serial number for USB or other end applications.

Parameters

	<i>id</i>	an identifier of device
out	<i>globally_unique_identifier</i>	the result of fields 0-3 concatenated defines the unique 128-bit device identifier.

7.1.4.63 **result_t XIMC_API** get_hallsensor_information (**device_t** id, **hallsensor_information_t** * hallsensor_information)

Read hall sensor information from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>hallsensor_information</i>	structure contains information about hall sensor

7.1.4.64 **result_t XIMC_API** get_hallsensor_settings (**device_t** id, **hallsensor_settings_t** * hallsensor_settings)

Read hall sensor settings from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>hallsensor_settings</i>	structure contains hall sensor settings

7.1.4.65 **result_t XIMC_API** get_home_settings (**device_t** id, **home_settings_t** * home_settings)

Read home settings.

This function fill structure with settings of calibrating position.

See Also

[home_settings_t](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>home_settings</i>	calibrating position settings

7.1.4.66 **result_t XIMC_API** get_home_settings_calb (**device_t** id, **home_settings_calb_t** * home_settings_calb, const **calibration_t** * calibration)

Read home settings which use user units.

This function fill structure with settings of calibrating position.

See Also

[home_settings_calb_t](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>home_settings_calb</i>	calibrating position settings
	<i>calibration</i>	user unit settings

7.1.4.67 **result_t XIMC_API** get_init_random (**device_t** id, **init_random_t** * init_random)

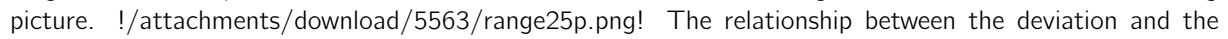

Read random number from controller.

Parameters

	<i>id</i>	an identifier of device
out	<i>init_random</i>	random sequence generated by the controller

7.1.4.68 **result_t XIMC_API** get_joystick_settings (**device_t** id, **joystick_settings_t** * joystick_settings)

Read settings of joystick.

If joystick position is outside DeadZone limits from the central position a movement with speed, defined by the joystick DeadZone edge to 100% deviation, begins. Joystick positions inside DeadZone limits correspond to zero speed (soft stop of motion) and positions beyond Low and High limits correspond MaxSpeed [i] or -MaxSpeed [i] (see command SCTL), where $i = 0$ by default and can be changed with left/right buttons (see command SCTL). If next speed in list is zero (both integer and microstep parts), the button press is ignored. First speed in list shouldn't be zero. The DeadZone ranges are illustrated on the following picture.  The relationship between the deviation and the rate is exponential, allowing no switching speed combine high mobility and accuracy. The following picture illustrates this:  The nonlinearity parameter is adjustable. Setting it to zero makes deviation/speed relation linear.

Parameters

	<i>id</i>	an identifier of device
out	<i>joystick_settings</i>	structure contains joystick settings

7.1.4.69 **result_t XIMC_API** get_measurements (**device_t** id, **measurements_t** * measurements)

A command to read the data buffer to build a speed graph and a sequence error.

Filling the buffer starts with the command "start_measurements". The buffer holds 25 points, the points are taken with a period of 1 ms. To create a robust system, read data every 20 ms, if the buffer is completely full, then it is recommended to repeat the readings every 5 ms until the buffer again becomes filled with 20 points.

See Also

[measurements_t](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>measurements</i>	structure with buffer and its length.

7.1.4.70 **result_t XIMC_API** get_motor_information (**device_t** id, **motor_information_t** * motor_information)

Read motor information from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>motor_information</i>	structure contains motor information

7.1.4.71 **result_t XIMC_API** get_motor_settings (**device_t** id, **motor_settings_t** * motor_settings)

Read motor settings from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>motor_settings</i>	structure contains motor settings

7.1.4.72 **result_t XIMC_API** get_move_settings (**device_t** id, **move_settings_t** * move_settings)

Read command setup movement (speed, acceleration, threshold and etc).

Parameters

	<i>id</i>	an identifier of device
out	<i>move_settings</i>	structure contains move settings: speed, acceleration, deceleration etc.

7.1.4.73 **result_t XIMC_API** get_move_settings_calb (**device_t** id, **move_settings_calb_t** * move_settings_calb, const **calibration_t** * calibration)

Read command setup movement which use user units (speed, acceleration, threshold and etc).

Parameters

	<i>id</i>	an identifier of device
out	<i>move_settings_calb</i>	structure contains move settings: speed, acceleration, deceleration etc.
	<i>calibration</i>	user unit settings

7.1.4.74 **result_t XIMC_API** get_nonvolatile_memory (**device_t** id, **nonvolatile_memory_t** * nonvolatile_memory)

Read userdata from FRAM.

Parameters

	<i>id</i>	an identifier of device
out	<i>nonvolatile_memory</i>	structure contains previously set userdata

7.1.4.75 **result_t XIMC_API** get_pid_settings (**device_t** id, **pid_settings_t** * pid_settings)

Read PID settings.

This function fill structure with set of motor PID settings stored in controller's memory. These settings specify behaviour of PID routine for positioner. These factors are slightly different for different positioners. All boards are supplied with standard set of PID setting on controller's flash memory.

See Also

[set_pid_settings](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>pid_settings</i>	pid settings

7.1.4.76 **result_t XIMC_API** get_position (**device_t** id, **get_position_t** * the_get_position)

Reads the value position in steps and micro for stepper motor and encoder steps all engines.

Parameters

	<i>id</i>	an identifier of device
out	<i>the_get_position</i>	structure contains move settings: speed, acceleration, deceleration etc.

7.1.4.77 **result_t XIMC_API** get_position_calb (**device_t** id, **get_position_calb_t** * the_get_position_calb, const **calibration_t** * calibration)

Reads position value in user units for stepper motor and encoder steps all engines.

Parameters

	<i>id</i>	an identifier of device
out	<i>the_get_position_calb</i>	structure contains move settings: speed, acceleration, deceleration etc.
	<i>calibration</i>	user unit settings

Note

Attention! Some parameters of the the_get_position_calb structure are corrected by the coordinate correction table.

7.1.4.78 **result_t XIMC_API** get_power_settings (**device_t** id, **power_settings_t** * power_settings)

Read settings of step motor power control.

Used with stepper motor only.

Parameters

	<i>id</i>	an identifier of device
out	<i>power_settings</i>	structure contains settings of step motor power control

7.1.4.79 **result_t XIMC_API** get_secure_settings (**device_t** id, **secure_settings_t** * secure_settings)

Read protection settings.

Parameters

	<i>id</i>	an identifier of device
out	<i>secure_settings</i>	critical parameter settings to protect the hardware

See Also

status_t::flags

7.1.4.80 **result_t XIMC_API** get_serial_number (**device_t** id, unsigned int * SerialNumber)

Read device serial number.

Parameters

	<i>id</i>	an identifier of device
out	<i>SerialNumber</i>	serial number

7.1.4.81 **result_t XIMC_API** get_stage_information (**device_t** id, **stage_information_t** * stage_information)

Read stage information from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>stage-information</i>	structure contains stage information

7.1.4.82 **result_t XIMC_API** get_stage_name (**device_t** id, **stage_name_t** * stage_name)

Read user stage name from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>stage_name</i>	structure contains previously set user stage name

7.1.4.83 **result_t XIMC_API** get_stage_settings (**device_t** id, **stage_settings_t** * stage_settings)

Read stage settings from EEPROM.

Parameters

	<i>id</i>	an identifier of device
out	<i>stage_settings</i>	structure contains stage settings

7.1.4.84 **result_t XIMC_API** get_status (**device_t** id, **status_t** * status)

Return device state.

Parameters

	<i>id</i>	an identifier of device
out	<i>status</i>	structure with snapshot of controller status Device state. Useful structure that contains current controller status, including speed, position and boolean flags.

See Also

[get_status](#)

7.1.4.85 **result_t XIMC_API** get_status_calb (**device_t** id, **status_calb_t** * status, const **calibration_t** * calibration)

Return device state.

Parameters

	<i>id</i>	an identifier of device
out	<i>status</i>	structure with snapshot of controller status
	<i>calibration</i>	user unit settings Calibrated device state. Useful structure that contains current controller status, including speed, position and boolean flags.

See Also

[get_status](#)

7.1.4.86 **result_t XIMC_API** get_sync_in_settings (**device_t** id, **sync_in_settings_t** * sync_in_settings)

Read input synchronization settings.

This function fill structure with set of input synchronization settings, modes, periods and flags, that specify behaviour of input synchronization. All boards are supplied with standard set of these settings.

See Also

[set_sync_in_settings](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>sync_in_settings</i>	synchronization settings

7.1.4.87 **result_t XIMC_API** get_sync_in_settings_calb (**device_t** id, **sync_in_settings_calb_t** * sync_in_settings_calb, const **calibration_t** * calibration)

Read input synchronization settings which use user units.

This function fill structure with set of input synchronization settings, modes, periods and flags, that specify behaviour of input synchronization. All boards are supplied with standard set of these settings.

See Also

[set_sync_in_settings_calb](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>sync_in_settings_calb</i>	synchronization settings
	<i>calibration</i>	user unit settings

7.1.4.88 **result_t XIMC_API** get_sync_out_settings (**device_t** id, **sync_out_settings_t** * sync_out_settings)

Read output synchronization settings.

This function fill structure with set of output synchronization settings, modes, periods and flags, that specify behaviour of output synchronization. All boards are supplied with standard set of these settings.

See Also

[set_sync_out_settings](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>sync_out_settings</i>	synchronization settings

7.1.4.89 **result_t XIMC_API** get_sync_out_settings_calb (**device_t** id, **sync_out_settings_calb_t** * sync_out_settings_calb, const **calibration_t** * calibration)

Read output synchronization settings which use user units.

This function fill structure with set of output synchronization settings, modes, periods and flags, that specify behaviour of output synchronization. All boards are supplied with standard set of these settings.

See Also

[set_sync_in_settings_calb](#)

Parameters

	<i>id</i>	an identifier of device
out	<i>sync_out_settings_calb</i>	synchronization settings
	<i>calibration</i>	user unit settings

7.1.4.90 **result_t XIMC_API** get_uart_settings (**device_t** id, **uart_settings_t** * uart_settings)

Read UART settings.

This function fill structure with UART settings.

See Also

[uart_settings_t](#)

Parameters

	<i>Speed</i>	UART speed
out	<i>uart_settings</i>	UART settings

7.1.4.91 **result_t XIMC_API** goto_firmware (**device_t** id, uint8_t * ret)

Reboot to firmware.

Parameters

	<i>id</i>	an identifier of device
out	<i>ret</i>	RESULT_OK, if reboot to firmware is possible. Reboot is done after reply to this command. RESULT_NO_FIRMWARE, if firmware is not found. RESULT_ALREADY_IN_FIRMWARE, if this command was sent when controller is already in firmware.

7.1.4.92 **result_t XIMC_API** has_firmware (const char * uri, uint8_t * ret)

Check for firmware on device.

Parameters

	<i>uri</i>	a uri of device
out	<i>ret</i>	non-zero if firmware existed

7.1.4.93 **result_t XIMC_API** load_correction_table (**device_t** * id, const char * namefile)

Command of loading a correction table from a text file (this function is deprecated).

Use the function [set_correction_table\(device_t id, const char* namefile\)](#). The correction table is used for position correction in case of mechanical inaccuracies. It works for some parameters in _calb commands.

Parameters

	<i>id</i>	an identifier the device
in	<i>namefile</i>	- the file name must be fully qualified. If the short name is used, the file must be located in the application directory. If the file name is set to NULL, the correction table will be cleared. File format: two tab-separated columns. Column headers are string. Data is real, the point is a determiner. The first column is a coordinate. The second one is the deviation caused by a mechanical error. The maximum length of a table is 100 rows.

Note

The id parameter in this function is a C pointer, unlike most library functions that use this parameter

See Also

[command_move](#)
[get_position_calb](#)
[get_position_calb_t](#)
[get_status_calb](#)
[status_calb_t](#)
[get_edges_settings_calb](#)
[set_edges_settings_calb](#)
[edges_settings_calb_t](#)

7.1.4.94 void **XIMC_API** logging_callback_stderr_narrow (int loglevel, const wchar_t * message, void * user_data)

Simple callback for logging to stderr in narrow (single byte) chars.

Parameters

<i>loglevel</i>	a loglevel
<i>message</i>	a message

7.1.4.95 void **XIMC_API** logging_callback_stderr_wide (int loglevel, const wchar_t * message, void * user_data)

Simple callback for logging to stderr in wide chars.

Parameters

<i>loglevel</i>	a loglevel
<i>message</i>	a message

7.1.4.96 void **XIMC_API** msec_sleep (unsigned int msec)

Sleeps for a specified amount of time.

Parameters

<i>msec</i>	time in milliseconds
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7.1.4.97 **device_t** **XIMC_API** open_device (const char * uri)

Open a device with OS uri *uri* and return identifier of the device which can be used in calls.

Parameters

in	<i>uri</i>	- a device uri. Device uri has form "xi-com:port" or "xi-net://host/serial" or "xi-emu:///file". In case of USB-COM port the "port" is the OS device uri. For example "xi-com:\\\\.COM3" in Windows or "xi-com:/dev/tty.s123" in Linux/Mac. In case of network device the "host" is an IPv4 address or fully qualified domain uri (FQDN), "serial" is the device serial number in hexadecimal system. For example "xi-net://192.168.0.-1/00001234" or "xi-net://hostname.com/89ABCDEF". Note: to open network device you must call set_bindy_key first. In case of virtual device the "file" is the full filename with device memory state, if it doesn't exist then it is initialized with default values. For example "xi-emu:///C:/dir/file.bin" in Windows or "xi-emu:///home/user/file.bin" in Linux/-Mac.
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7.1.4.98 **result_t XIMC_API** probe_device (const char * uri)

Check if a device with OS uri *uri* is XIMC device.

Be carefully with this call because it sends some data to the device.

Parameters

in	<i>uri</i>	- a device uri
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7.1.4.99 **result_t XIMC_API** reset_locks ()

Resets the error of incorrect data transmission.

This function returns only 0 (OK). For example, sending the libximc command ends with an incorrect data transfer (error), any subsequent command always returns -1 (relevant for Windows).

7.1.4.100 **result_t XIMC_API** service_command_updf (**device_t** id)

Command puts the controller to update the firmware.

After receiving this command, the firmware board sets a flag (for loader), sends echo reply and restarts the controller.

7.1.4.101 **result_t XIMC_API** set_accessories_settings (**device_t** id, const **accessories_settings_t** * accessories_settings)

Set additional accessories information to EEPROM.

Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
in	<i>accessories_settings</i>	structure contains information about additional accessories

7.1.4.102 **result_t XIMC_API** set_bindy_key (const char * keyfilepath)

Set network encryption layer (bindy) key.

Parameters

in	<i>keyfilepath</i>	full path to the bindy keyfile When using network-attached devices this function must be called before enumerate_devices and open_device functions.
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7.1.4.103 **result_t XIMC_API** set_brake_settings (device_t id, const brake_settings_t * brake_settings)

Set settings of brake control.

Parameters

	<i>id</i>	an identifier of device
in	<i>brake_settings</i>	structure contains settings of brake control

7.1.4.104 **result_t XIMC_API** set_calibration_settings (device_t id, const calibration_settings_t * calibration_settings)

Set calibration settings.

This function send structure with calibration settings to controller's memory.

See Also

[calibration_settings_t](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>calibration_settings</i>	calibration settings

7.1.4.105 **result_t XIMC_API** set_control_settings (device_t id, const control_settings_t * control_settings)

Set settings of motor control.

When choosing CTL_MODE = 1 switches motor control with the joystick. In this mode, the joystick to the maximum engine tends Move at MaxSpeed [i], where i = 0 if the previous use This mode is not selected another i. Buttons switch the room rate i. When CTL_MODE = 2 is switched on motor control using the Left / right. When you click on the button motor starts to move in the appropriate direction at a speed MaxSpeed [0], at the end of time Timeout [i] motor move at a speed MaxSpeed [i+1]. at Transition from MaxSpeed [i] on MaxSpeed [i +1] to acceleration, as usual.

Parameters

	<i>id</i>	an identifier of device
in	<i>control_settings</i>	structure contains settings motor control by joystick or buttons left/right.

7.1.4.106 **result_t XIMC_API** set_control_settings_calb (**device_t** id, const **control_settings_calb_t** * control_settings_calb, const **calibration_t** * calibration)

Set settings of motor control which use user units.

When choosing CTL_MODE = 1 switches motor control with the joystick. In this mode, the joystick to the maximum engine tends Move at MaxSpeed [i], where i = 0 if the previous use This mode is not selected another i. Buttons switch the room rate i. When CTL_MODE = 2 is switched on motor control using the Left / right. When you click on the button motor starts to move in the appropriate direction at a speed MaxSpeed [0], at the end of time Timeout [i] motor move at a speed MaxSpeed [i+1]. at Transition from MaxSpeed [i] on MaxSpeed [i +1] to acceleration, as usual.

Parameters

	<i>id</i>	an identifier of device
<i>in</i>	<i>control_settings_calb</i>	structure contains settings motor control by joystick or buttons left/right.
	<i>calibration</i>	user unit settings

7.1.4.107 **result_t XIMC_API** set_controller_name (**device_t** id, const **controller_name_t** * controller_name)

Write user controller name and flags of setting from FRAM.

Parameters

	<i>id</i>	an identifier of device
<i>in</i>	<i>controller_name</i>	structure contains previously set user controller name

7.1.4.108 **result_t XIMC_API** set_correction_table (**device_t** id, const char * namefile)

Command of loading a correction table from a text file.

The correction table is used for position correction in case of mechanical inaccuracies. It works for some parameters in _calb commands.

Parameters

	<i>id</i>	an identifier the device
<i>in</i>	<i>namefile</i>	- the file name must be fully qualified. If the short name is used, the file must be located in the application directory. If the file name is set to NULL, the correction table will be cleared. File format: two tab-separated columns. Column headers are string. Data is real, the point is a determiner. The first column is a coordinate. The second one is the deviation caused by a mechanical error. The maximum length of a table is 100 rows.

See Also

[command_move](#)
[get_position_calb](#)
[get_position_calb_t](#)
[get_status_calb](#)
[status_calb_t](#)
[get_edges_settings_calb](#)
[set_edges_settings_calb](#)
[edges_settings_calb_t](#)

7.1.4.109 **result_t XIMC_API** set_ctp_settings (**device_t** id, const **ctp_settings_t** * ctp_settings)

Set settings of control position(is only used with stepper motor).

When controlling the step motor with encoder (CTP_BASE 0) it is possible to detect the loss of steps. The controller knows the number of steps per revolution (GENG :: StepsPerRev) and the encoder resolution (GFBS :: IPT). When the control (flag CTP_ENABLED), the controller stores the current position in the footsteps of SM and the current position of the encoder. Further, at each step of the position encoder is converted into steps and if the difference is greater CTPMinError, a flag STATE_CTP_ERROR. When controlling the step motor with speed sensor (CTP_BASE 1), the position is controlled by him. The active edge of input clock controller stores the current value of steps. Further, at each turn checks how many steps shifted. When a mismatch CTPMinError a flag STATE_CTP_ERROR.

Parameters

	<i>id</i>	an identifier of device
in	<i>ctp_settings</i>	structure contains settings of control position

7.1.4.110 **result_t XIMC_API** set_debug_write (**device_t** id, const **debug_write_t** * debug_write)

Write data to firmware for debug purpose.

Parameters

	<i>id</i>	an identifier of device
in	<i>debug_write</i>	Debug data.

7.1.4.111 **result_t XIMC_API** set_edges_settings (**device_t** id, const **edges_settings_t** * edges_settings)

Set border and limit switches settings.

See Also

[get_edges_settings](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>edges_settings</i>	edges settings, specify types of borders, motor behaviour and electrical behaviour of limit switches

7.1.4.112 **result_t XIMC_API** set_edges_settings_calb (**device_t** id, const **edges_settings_calb_t** * edges_settings_calb, const **calibration_t** * calibration)

Set border and limit switches settings which use user units.

See Also

[get_edges_settings_calb](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>edges_settings_calb</i>	edges settings, specify types of borders, motor behaviour and electrical behaviour of limit switches
	<i>calibration</i>	user unit settings

Note

Attention! Some parameters of the `edges_settings_calb` structure are corrected by the coordinate correction table.

7.1.4.113 **result_t XIMC_API** `set_emf_settings (device_t id, const emf_settings_t * emf_settings)`

Set electromechanical coefficients.

The settings are different for different stepper motors. Please download the new settings when you change the motor.

See Also

[get_emf_settings](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>emf_settings</i>	EMF settings

7.1.4.114 **result_t XIMC_API** `set_encoder_information (device_t id, const encoder_information_t * encoder_information)`

Set encoder information to EEPROM.

Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
in	<i>encoder_information</i>	structure contains information about encoder

7.1.4.115 **result_t XIMC_API** `set_encoder_settings (device_t id, const encoder_settings_t * encoder_settings)`

Set encoder settings to EEPROM.

Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
in	<i>encoder_settings</i>	structure contains encoder settings

7.1.4.116 **result_t XIMC_API** set_engine_advanded_setup (**device_t** id, const **engine_advanded_setup_t** * engine_advanded_setup)

Set engine advanded settings.

See Also

[get_engine_advanded_setup](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>engine- advanded_setup</i>	EAS settings

7.1.4.117 **result_t XIMC_API** set_engine_settings (**device_t** id, const **engine_settings_t** * engine_settings)

Set engine settings.

This function send structure with set of engine settings to controller's memory. These settings specify motor shaft movement algorithm, list of limitations and rated characteristics. Use it when you change motor, encoder, positioner etc. Please note that wrong engine settings lead to device malfunction, can lead to irreversible damage of board.

See Also

[get_engine_settings](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>engine_settings</i>	engine settings

7.1.4.118 **result_t XIMC_API** set_engine_settings_calb (**device_t** id, const **engine_settings_calb_t** * engine_settings_calb, const **calibration_t** * calibration)

Set engine settings which use user units.

This function send structure with set of engine settings to controller's memory. These settings specify motor shaft movement algorithm, list of limitations and rated characteristics. Use it when you change motor, encoder, positioner etc. Please note that wrong engine settings lead to device malfunction, can lead to irreversible damage of board.

See Also

[get_engine_settings](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>engine_settings- _calb</i>	engine settings
	<i>calibration</i>	user unit settings

7.1.4.119 **result_t XIMC_API** set_entype_settings (**device_t** id, const **entype_settings_t** * entype_settings)

Set engine type and driver type.

Parameters

	<i>id</i>	an identifier of device
in	<i>entype_settings</i>	structure contains settings motor type and power driver type

7.1.4.120 **result_t XIMC_API** set_extended_settings (**device_t** id, const **extended_settings_t** * extended_settings)

Set extended settings.

See Also

[get_extended_settings](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>extended_settings</i>	EST settings

7.1.4.121 **result_t XIMC_API** set_extio_settings (**device_t** id, const **extio_settings_t** * extio_settings)

Set EXTIO settings.

This function writes a structure with a set of EXTIO settings to controller's memory. By default input event are signalled through rising front and output states are signalled by high logic state.

See Also

[get_extio_settings](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>extio_settings</i>	EXTIO settings

7.1.4.122 **result_t XIMC_API** set_feedback_settings (**device_t** id, const **feedback_settings_t** * feedback_settings)

Feedback settings.

Parameters

	<i>id</i>	an identifier of device
in	<i>IPS</i>	number of encoder counts per shaft revolution. Range: 1..65535. The field is obsolete, it is recommended to write 0 to IPS and use the extended CountsPerTurn field. You may need to update the controller firmware to the latest version.

<code>in</code>	<i>FeedbackType</i>	type of feedback
<code>in</code>	<i>FeedbackFlags</i>	flags of feedback
<code>in</code>	<i>CountsPerTurn</i>	number of encoder counts per shaft revolution. Range: 1..4294967295. To use the CountsPerTurn field, write 0 in the IPS field, otherwise the value from the IPS field will be used.

7.1.4.123 **result_t XIMC_API** set_gear_information (**device_t** id, const **gear_information_t** * gear_information)

Set gear information to EEPROM.

Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
<code>in</code>	<i>gear_information</i>	structure contains information about step gearhead

7.1.4.124 **result_t XIMC_API** set_gear_settings (**device_t** id, const **gear_settings_t** * gear_settings)

Set gear settings to EEPROM.

Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
<code>in</code>	<i>gear_settings</i>	structure contains step gearhead settings

7.1.4.125 **result_t XIMC_API** set_hallsensor_information (**device_t** id, const **hallsensor_information_t** * hallsensor_information)

Set hall sensor information to EEPROM.

Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
<code>in</code>	<i>hallsensor_information</i>	structure contains information about hall sensor

7.1.4.126 **result_t XIMC_API** set_hallsensor_settings (**device_t** id, const **hallsensor_settings_t** * hallsensor_settings)

Set hall sensor settings to EEPROM.

Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
in	<i>hallsensor_settings</i>	structure contains hall sensor settings

7.1.4.127 **result_t XIMC_API** set_home_settings (**device_t** id, const **home_settings_t** * home_settings)

Set home settings.

This function send structure with calibrating position settings to controller's memory.

See Also

[home_settings_t](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>home_settings</i>	calibrating position settings

7.1.4.128 **result_t XIMC_API** set_home_settings_calb (**device_t** id, const **home_settings_calb_t** * home_settings_calb, const **calibration_t** * calibration)

Set home settings which use user units.

This function send structure with calibrating position settings to controller's memory.

See Also


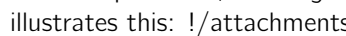
[home_settings_calb_t](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>home_settings_calb</i>	calibrating position settings
	<i>calibration</i>	user unit settings

7.1.4.129 **result_t XIMC_API** set_joystick_settings (**device_t** id, const **joystick_settings_t** * joystick_settings)

Set settings of joystick.

If joystick position is outside DeadZone limits from the central position a movement with speed, defined by the joystick DeadZone edge to 100% deviation, begins. Joystick positions inside DeadZone limits correspond to zero speed (soft stop of motion) and positions beyond Low and High limits correspond MaxSpeed [i] or -MaxSpeed [i] (see command SCTL), where i = 0 by default and can be changed with left/right buttons (see command SCTL). If next speed in list is zero (both integer and microstep parts), the button press is ignored. First speed in list shouldn't be zero. The DeadZone ranges are illustrated on the following picture.  The relationship between the deviation and the rate is exponential, allowing no switching speed combine high mobility and accuracy. The following picture illustrates this:  The nonlinearity parameter is adjustable. Setting it to zero makes deviation/speed relation linear.

Parameters

	<i>id</i>	an identifier of device
in	<i>joystick_settings</i>	structure contains joystick settings

7.1.4.130 void **XIMC_API** set_logging_callback (**logging_callback_t** logging_callback, void * user_data)

Sets a logging callback.

Call resets a callback to default (stderr, syslog) if NULL passed.

Parameters

<i>logging_callback</i>	a callback for log messages
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7.1.4.131 **result_t XIMC_API** set_motor_information (**device_t** id, const **motor_information_t** * motor_information)

Set motor information to EEPROM.

Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
in	<i>motor_information</i>	structure contains motor information

7.1.4.132 **result_t XIMC_API** set_motor_settings (**device_t** id, const **motor_settings_t** * motor_settings)

Set motor settings to EEPROM.

Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
in	<i>motor_settings</i>	structure contains motor information

7.1.4.133 **result_t XIMC_API** set_move_settings (**device_t** id, const **move_settings_t** * move_settings)

Set command setup movement (speed, acceleration, threshold and etc).

Parameters

	<i>id</i>	an identifier of device
in	<i>move_settings</i>	structure contains move settings: speed, acceleration, deceleration etc.

7.1.4.134 **result_t XIMC_API** set_move_settings_calb (**device_t** id, const **move_settings_calb_t** * move_settings_calb, const **calibration_t** * calibration)

Set command setup movement which use user units (speed, acceleration, threshold and etc).

Parameters

	<i>id</i>	an identifier of device
in	<i>move_settings_calb</i>	structure contains move settings: speed, acceleration, deceleration etc.
	<i>calibration</i>	user unit settings

7.1.4.135 **result_t XIMC_API** set_nonvolatile_memory (**device_t** id, const **nonvolatile_memory_t** * nonvolatile_memory)

Write userdata into FRAM.

Parameters

	<i>id</i>	an identifier of device
in	<i>nonvolatile_memory</i>	structure contains previously set userdata

7.1.4.136 **result_t XIMC_API** set_pid_settings (**device_t** id, const **pid_settings_t** * pid_settings)

Set PID settings.

This function send structure with set of PID factors to controller's memory. These settings specify behaviour of PID routine for positioner. These factors are slightly different for different positioners. All boards are supplied with standard set of PID setting on controller's flash memory. Please use it for loading new PID settings when you change positioner. Please note that wrong PID settings lead to device malfunction.

See Also

[get_pid_settings](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>pid_settings</i>	pid settings

7.1.4.137 **result_t XIMC_API** set_position (**device_t** id, const **set_position_t** * the_set_position)

Sets any position value in steps and micro for stepper motor and encoder steps of all engines.

It means, that changing main indicator of position.

Parameters

	<i>id</i>	an identifier of device
out	<i>the_set_position</i>	structure contains move settings: speed, acceleration, deceleration etc.

7.1.4.138 **result_t XIMC_API** set_position_calb (**device_t** id, const **set_position_calb_t** * the_set_position_calb, const **calibration_t** * calibration)

Sets any position value and encoder value of all engines which use user units.

It means, that changing main indicator of position.

Parameters

	<i>id</i>	an identifier of device
out	<i>the_set_position_calb</i>	structure contains move settings: speed, acceleration, deceleration etc.
	<i>calibration</i>	user unit settings

7.1.4.139 **result_t XIMC_API** set_power_settings (**device_t** id, const **power_settings_t** * power_settings)

Set settings of step motor power control.

Used with stepper motor only.

Parameters

	<i>id</i>	an identifier of device
in	<i>power_settings</i>	structure contains settings of step motor power control

7.1.4.140 **result_t XIMC_API** set_secure_settings (**device_t** id, const **secure_settings_t** * secure_settings)

Set protection settings.

Parameters

	<i>id</i>	an identifier of device
	<i>secure_settings</i>	structure with secure data

See Also

status_t::flags

7.1.4.141 **result_t XIMC_API** set_serial_number (**device_t** id, const **serial_number_t** * serial_number)

Write device serial number and hardware version to controller's flash memory.

Along with the new serial number and hardware version a "Key" is transmitted. The SN and hardware version are changed and saved when keys match. Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
in	<i>serial_number</i>	structure contains new serial number and secret key.

7.1.4.142 **result_t XIMC_API** set_stage_information (**device_t** id, const **stage_information_t** * stage_information)

Set stage information to EEPROM.

Can be used by manufacturer only.

Parameters

	<i>id</i>	an identifier of device
in	<i>stage-information</i>	structure contains stage information

7.1.4.143 **result_t XIMC_API** set_stage_name (**device_t** id, const **stage_name_t** * stage_name)

Write user stage name from EEPROM.

Parameters

	<i>id</i>	an identifier of device
in	<i>stage_name</i>	structure contains previously set user stage name

7.1.4.144 **result_t XIMC_API** set_stage_settings (**device_t** id, const **stage_settings_t** * stage_settings)

Set stage settings to EEPROM.

Can be used by manufacturer only

Parameters

	<i>id</i>	an identifier of device
in	<i>stage_settings</i>	structure contains stage settings

7.1.4.145 **result_t XIMC_API** set_sync_in_settings (**device_t** id, const **sync_in_settings_t** * sync_in_settings)

Set input synchronization settings.

This function send structure with set of input synchronization settings, that specify behaviour of input synchronization, to controller's memory. All boards are supplied with standard set of these settings.

See Also

[get_sync_in_settings](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>sync_in_settings</i>	synchronization settings

7.1.4.146 **result_t XIMC_API** set_sync_in_settings_calb (**device_t** id, const **sync_in_settings_calb_t** * sync_in_settings_calb, const **calibration_t** * calibration)

Set input synchronization settings which use user units.

This function send structure with set of input synchronization settings, that specify behaviour of input synchronization, to controller's memory. All boards are supplied with standard set of these settings.

See Also

[get_sync_in_settings_calb](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>sync_in_settings_calb</i>	synchronization settings
	<i>calibration</i>	user unit settings

7.1.4.147 **result_t XIMC_API** set_sync_out_settings (**device_t** id, const **sync_out_settings_t** * sync_out_settings)

Set output synchronization settings.

This function send structure with set of output synchronization settings, that specify behaviour of output synchronization, to controller's memory. All boards are supplied with standard set of these settings.

See Also

[get_sync_out_settings](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>sync_out_settings</i>	synchronization settings

7.1.4.148 **result_t XIMC_API** set_sync_out_settings_calb (**device_t** id, const **sync_out_settings_calb_t** * sync_out_settings_calb, const **calibration_t** * calibration)

Set output synchronization settings which use user units.

This function send structure with set of output synchronization settings, that specify behaviour of output synchronization, to controller's memory. All boards are supplied with standard set of these settings.

See Also

[get_sync_in_settings_calb](#)

Parameters

	<i>id</i>	an identifier of device
in	<i>sync_out_settings_calb</i>	synchronization settings
	<i>calibration</i>	user unit settings

7.1.4.149 **result_t XIMC_API** set_uart_settings (**device_t** id, const **uart_settings_t** * uart_settings)

Set UART settings.

This function send structure with UART settings to controller's memory.

See Also

[uart_settings_t](#)

Parameters

	<i>Speed</i>	UART speed
<i>in</i>	<i>uart_settings</i>	UART settings

7.1.4.150 **result_t XIMC_API** write_key (const char * uri, uint8_t * key)

Write controller key.

Can be used by manufacturer only

Parameters

	<i>uri</i>	a uri of device
<i>in</i>	<i>key</i>	protection key. Range: 0..4294967295

7.1.4.151 **result_t XIMC_API** ximc_fix_usbser_sys (const char * device_uri)

Fixing a USB driver error in Windows.

The USB-COM subsystem in the Windows OS does not always work correctly. During operation, the following malfunctions are possible: All attempts to open the device fail. The device can be opened and data can be sent to it, but the response data is not received. These problems are fixed by reconnecting the device or reinitializing it in the Device Manager. The [ximc_fix_usbser_sys\(\)](#) function automates the deletion detection process.

7.1.4.152 **void XIMC_API** ximc_version (char * version)

Returns a library version.

Parameters

<i>version</i>	a buffer to hold a version string, 32 bytes is enough
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Index

- A1Voltage
 - [analog_data.t, 17](#)
- A1Voltage_ADC
 - [analog_data.t, 17](#)
- A2Voltage
 - [analog_data.t, 17](#)
- A2Voltage_ADC
 - [analog_data.t, 17](#)
- ACurrent
 - [analog_data.t, 18](#)
- ACurrent_ADC
 - [analog_data.t, 18](#)
- Accel
 - [move_settings_calb.t, 58](#)
 - [move_settings.t, 59](#)
- accessories_settings.t, [14](#)
 - [LimitSwitchesSettings, 15](#)
 - [MBRatedCurrent, 15](#)
 - [MBRatedVoltage, 15](#)
 - [MBSettings, 15](#)
 - [MBTorque, 15](#)
 - [MagneticBrakeInfo, 15](#)
 - [TSGrad, 15](#)
 - [TSMaх, 15](#)
 - [TSMin, 15](#)
 - [TSSettings, 16](#)
 - [TemperatureSensorInfo, 15](#)
- Accuracy
 - [sync_out_settings_calb.t, 77](#)
 - [sync_out_settings.t, 78](#)
- [analog_data.t, 16](#)
 - [A1Voltage, 17](#)
 - [A1Voltage_ADC, 17](#)
 - [A2Voltage, 17](#)
 - [A2Voltage_ADC, 17](#)
 - [ACurrent, 18](#)
 - [ACurrent_ADC, 18](#)
 - [B1Voltage, 18](#)
 - [B1Voltage_ADC, 18](#)
 - [B2Voltage, 18](#)
 - [B2Voltage_ADC, 18](#)
 - [BCurrent, 18](#)
 - [BCurrent_ADC, 18](#)
 - [FullCurrent, 18](#)
 - [FullCurrent_ADC, 18](#)
 - [H5, 18](#)
 - [Joy, 18](#)
 - [Joy_ADC, 19](#)
 - [L, 19](#)
 - [L5, 19](#)
 - [L5_ADC, 19](#)
 - [Pot, 19](#)
 - [R, 19](#)
 - [SupVoltage, 19](#)
 - [SupVoltage_ADC, 19](#)
 - [Temp, 19](#)
 - [Temp_ADC, 19](#)
- Antiplay
 - [engine_settings_calb.t, 37](#)
 - [engine_settings.t, 38](#)
- AntiplaySpeed
 - [move_settings_calb.t, 58](#)
 - [move_settings.t, 59](#)
- B1Voltage
 - [analog_data.t, 18](#)
- B1Voltage_ADC
 - [analog_data.t, 18](#)
- B2Voltage
 - [analog_data.t, 18](#)
- B2Voltage_ADC
 - [analog_data.t, 18](#)
- BACK_EMF_KM_AUTO
 - [ximc.h, 104](#)
- BCurrent
 - [analog_data.t, 18](#)
- BCurrent_ADC
 - [analog_data.t, 18](#)
- BORDER_IS_ENCODER
 - [ximc.h, 104](#)
- BORDER_STOP_LEFT
 - [ximc.h, 105](#)
- BORDER_STOP_RIGHT
 - [ximc.h, 105](#)
- BRAKE_ENABLED
 - [ximc.h, 105](#)
- BRAKE_ENG_PWROFF
 - [ximc.h, 105](#)
- BackEMFFlags
 - [emf_settings.t, 33](#)
- BorderFlags
 - [edges_settings_calb.t, 31](#)
 - [edges_settings.t, 32](#)
- [brake_settings.t, 20](#)
 - [BrakeFlags, 20](#)

- t1, [20](#)
- t2, [20](#)
- t3, [20](#)
- t4, [20](#)
- BrakeFlags
 - brake_settings_t, [20](#)
- CONTROL_MODE_BITS
 - ximc.h, [105](#)
- CONTROL_MODE_JOY
 - ximc.h, [105](#)
- CONTROL_MODE_LR
 - ximc.h, [105](#)
- CONTROL_MODE_OFF
 - ximc.h, [105](#)
- CSS1_A
 - calibration_settings_t, [21](#)
- CSS1_B
 - calibration_settings_t, [21](#)
- CSS2_A
 - calibration_settings_t, [21](#)
- CSS2_B
 - calibration_settings_t, [21](#)
- CTP_ALARM_ON_ERROR
 - ximc.h, [105](#)
- CTP_BASE
 - ximc.h, [106](#)
- CTP_ENABLED
 - ximc.h, [106](#)
- CTP_ERROR_CORRECTION
 - ximc.h, [106](#)
- CTPFlags
 - ctp_settings_t, [28](#)
- CTPMinError
 - ctp_settings_t, [28](#)
- calibration_settings_t, [21](#)
 - CSS1_A, [21](#)
 - CSS1_B, [21](#)
 - CSS2_A, [21](#)
 - CSS2_B, [21](#)
 - FullCurrent_A, [21](#)
 - FullCurrent_B, [22](#)
- calibration_t, [22](#)
- chart_data_t, [22](#)
 - DutyCycle, [23](#)
 - Joy, [23](#)
 - Pot, [23](#)
 - WindingCurrentA, [23](#)
 - WindingCurrentB, [23](#)
 - WindingCurrentC, [23](#)
 - WindingVoltageA, [23](#)
 - WindingVoltageB, [24](#)
 - WindingVoltageC, [24](#)
- close_device
 - ximc.h, [120](#)
- ClutterTime
 - sync_in_settings_calb_t, [75](#)
 - sync_in_settings_t, [76](#)
- CmdBufFreeSpace
 - status_calb_t, [70](#)
 - status_t, [73](#)
- command_clear_fram
 - ximc.h, [120](#)
- command_eeread_settings
 - ximc.h, [120](#)
- command_eesave_settings
 - ximc.h, [120](#)
- command_home
 - ximc.h, [121](#)
- command_homezero
 - ximc.h, [121](#)
- command_left
 - ximc.h, [121](#)
- command_loft
 - ximc.h, [121](#)
- command_move
 - ximc.h, [122](#)
- command_move_calb
 - ximc.h, [122](#)
- command_movr
 - ximc.h, [122](#)
- command_movr_calb
 - ximc.h, [123](#)
- command_power_off
 - ximc.h, [123](#)
- command_read_robust_settings
 - ximc.h, [123](#)
- command_read_settings
 - ximc.h, [123](#)
- command_reset
 - ximc.h, [124](#)
- command_right
 - ximc.h, [124](#)
- command_save_robust_settings
 - ximc.h, [124](#)
- command_save_settings
 - ximc.h, [124](#)
- command_sstp
 - ximc.h, [124](#)
- command_start_measurements
 - ximc.h, [125](#)
- command_stop
 - ximc.h, [125](#)
- command_update_firmware
 - ximc.h, [125](#)
- command_wait_for_stop
 - ximc.h, [125](#)
- command_zero
 - ximc.h, [125](#)
- control_settings_calb_t, [24](#)
 - Flags, [25](#)
 - MaxClickTime, [25](#)

- MaxSpeed, [25](#)
- Timeout, [25](#)
- control_settings_t, [25](#)
 - Flags, [26](#)
 - MaxClickTime, [26](#)
 - MaxSpeed, [26](#)
 - Timeout, [26](#)
 - uDeltaPosition, [26](#)
 - uMaxSpeed, [26](#)
- controller_name_t, [26](#)
 - ControllerName, [27](#)
 - CtrlFlags, [27](#)
- ControllerName
 - controller_name_t, [27](#)
- CountsPerTurn
 - feedback_settings_t, [42](#)
- CriticalIpwr
 - secure_settings_t, [63](#)
- CriticalIusb
 - secure_settings_t, [63](#)
- CriticalT
 - secure_settings_t, [63](#)
- CriticalUpwr
 - secure_settings_t, [63](#)
- CriticalUusb
 - secure_settings_t, [63](#)
- ctp_settings_t, [27](#)
 - CTPFlags, [28](#)
 - CTPMinError, [28](#)
- CtrlFlags
 - controller_name_t, [27](#)
- CurPosition
 - status_calb_t, [70](#)
 - status_t, [73](#)
- CurSpeed
 - status_calb_t, [71](#)
 - status_t, [73](#)
- CurT
 - status_calb_t, [71](#)
 - status_t, [73](#)
- CurrReductDelay
 - power_settings_t, [62](#)
- CurrentSetTime
 - power_settings_t, [62](#)
- DRIVER_TYPE_EXTERNAL
 - ximc.h, [106](#)
- DeadZone
 - joystick_settings_t, [52](#)
- debug_read_t, [28](#)
 - DebugData, [28](#)
- debug_write_t, [28](#)
 - DebugData, [29](#)
- DebugData
 - debug_read_t, [28](#)
 - debug_write_t, [29](#)
- Decel
 - move_settings_calb_t, [58](#)
 - move_settings_t, [60](#)
- DetentTorque
 - motor_settings_t, [55](#)
- device_information_t, [29](#)
 - Major, [29](#)
 - Minor, [29](#)
 - Release, [30](#)
- device_network_information_t, [30](#)
- DriverType
 - entype_settings_t, [40](#)
- DutyCycle
 - chart_data_t, [23](#)
- EEPROM_PRECEDENCE
 - ximc.h, [106](#)
- ENC_STATE_ABSENT
 - ximc.h, [106](#)
- ENC_STATE_MALFUNC
 - ximc.h, [106](#)
- ENC_STATE_OK
 - ximc.h, [106](#)
- ENC_STATE_REVERS
 - ximc.h, [106](#)
- ENC_STATE_UNKNOWN
 - ximc.h, [107](#)
- ENDER_SW1_ACTIVE_LOW
 - ximc.h, [107](#)
- ENDER_SW2_ACTIVE_LOW
 - ximc.h, [107](#)
- ENDER_SWAP
 - ximc.h, [107](#)
- ENGINE_ACCEL_ON
 - ximc.h, [107](#)
- ENGINE_ANTIPLAY
 - ximc.h, [107](#)
- ENGINE_LIMIT_CURR
 - ximc.h, [107](#)
- ENGINE_LIMIT_RPM
 - ximc.h, [107](#)
- ENGINE_LIMIT_VOLT
 - ximc.h, [107](#)
- ENGINE_MAX_SPEED
 - ximc.h, [108](#)
- ENGINE_REVERSE
 - ximc.h, [108](#)
- ENGINE_TYPE_2DC
 - ximc.h, [108](#)
- ENGINE_TYPE_DC
 - ximc.h, [108](#)
- ENGINE_TYPE_NONE
 - ximc.h, [108](#)
- ENGINE_TYPE_STEP
 - ximc.h, [108](#)
- ENGINE_TYPE_TEST

- ximc.h, [108](#)
- ENUMERATE_PROBE
 - ximc.h, [108](#)
- EXTIO_SETUP_INVERT
 - ximc.h, [108](#)
- EXTIO_SETUP_OUTPUT
 - ximc.h, [110](#)
- EXTIOModeFlags
 - extio_settings.t, [41](#)
- EXTIOSetupFlags
 - extio_settings.t, [41](#)
- edges_settings_calb.t, [30](#)
 - BorderFlags, [31](#)
 - EnderFlags, [31](#)
 - LeftBorder, [31](#)
 - RightBorder, [31](#)
- edges_settings.t, [31](#)
 - BorderFlags, [32](#)
 - EnderFlags, [32](#)
 - LeftBorder, [32](#)
 - RightBorder, [32](#)
 - uLeftBorder, [32](#)
 - uRightBorder, [32](#)
- Efficiency
 - gear_settings.t, [43](#)
- emf_settings.t, [32](#)
 - BackEMFFlags, [33](#)
 - Km, [33](#)
 - L, [33](#)
 - R, [33](#)
- EncPosition
 - get_position_calb.t, [45](#)
 - get_position.t, [45](#)
 - set_position_calb.t, [65](#)
 - set_position.t, [66](#)
 - status_calb.t, [71](#)
 - status.t, [73](#)
- EncSts
 - status_calb.t, [71](#)
 - status.t, [73](#)
- encoder_information.t, [33](#)
 - Manufacturer, [34](#)
 - PartNumber, [34](#)
- encoder_settings.t, [34](#)
 - EncoderSettings, [35](#)
 - MaxCurrentConsumption, [35](#)
 - MaxOperatingFrequency, [35](#)
 - SupplyVoltageMax, [35](#)
 - SupplyVoltageMin, [35](#)
- EncoderSettings
 - encoder_settings.t, [35](#)
- EnderFlags
 - edges_settings_calb.t, [31](#)
 - edges_settings.t, [32](#)
- engine_advanced_setup.t, [35](#)
 - stepcloseloop_Kp_high, [36](#)
 - stepcloseloop_Kp_low, [36](#)
 - stepcloseloop_Kw, [36](#)
- engine_settings_calb.t, [36](#)
 - Antiplay, [37](#)
 - EngineFlags, [37](#)
 - MicrostepMode, [37](#)
 - NomCurrent, [37](#)
 - NomSpeed, [37](#)
 - NomVoltage, [37](#)
 - StepsPerRev, [37](#)
- engine_settings.t, [38](#)
 - Antiplay, [38](#)
 - EngineFlags, [38](#)
 - MicrostepMode, [38](#)
 - NomCurrent, [39](#)
 - NomSpeed, [39](#)
 - NomVoltage, [39](#)
 - StepsPerRev, [39](#)
 - uNomSpeed, [39](#)
- EngineFlags
 - engine_settings_calb.t, [37](#)
 - engine_settings.t, [38](#)
- EngineType
 - entype_settings.t, [40](#)
- entype_settings.t, [39](#)
 - DriverType, [40](#)
 - EngineType, [40](#)
- enumerate_devices
 - ximc.h, [126](#)
- Error
 - measurements.t, [53](#)
- ExpFactor
 - joystick_settings.t, [52](#)
- extended_settings.t, [40](#)
- extio_settings.t, [40](#)
 - EXTIOModeFlags, [41](#)
 - EXTIOSetupFlags, [41](#)
- FEEDBACK_EMF
 - ximc.h, [110](#)
- FEEDBACK_ENC_REVERSE
 - ximc.h, [110](#)
- FEEDBACK_ENCODER
 - ximc.h, [110](#)
- FEEDBACK_NONE
 - ximc.h, [110](#)
- FastHome
 - home_settings_calb.t, [49](#)
 - home_settings.t, [50](#)
- feedback_settings.t, [41](#)
 - CountsPerTurn, [42](#)
 - FeedbackFlags, [42](#)
 - FeedbackType, [42](#)
 - IPS, [42](#)
- FeedbackFlags
 - feedback_settings.t, [42](#)

- FeedbackType
 - feedback_settings_t, [42](#)
- Flags
 - control_settings_calb_t, [25](#)
 - control_settings_t, [26](#)
 - secure_settings_t, [64](#)
 - status_calb_t, [71](#)
 - status_t, [73](#)
- free_enumerate_devices
 - ximc.h, [126](#)
- FullCurrent
 - analog_data_t, [18](#)
- FullCurrent_A
 - calibration_settings_t, [21](#)
- FullCurrent_ADC
 - analog_data_t, [18](#)
- FullCurrent_B
 - calibration_settings_t, [22](#)
- GPIOFlags
 - status_calb_t, [71](#)
 - status_t, [73](#)
- gear_information_t, [42](#)
 - Manufacturer, [43](#)
 - PartNumber, [43](#)
- gear_settings_t, [43](#)
 - Efficiency, [43](#)
 - InputInertia, [43](#)
 - MaxOutputBacklash, [44](#)
 - RatedInputSpeed, [44](#)
 - RatedInputTorque, [44](#)
 - ReductionIn, [44](#)
 - ReductionOut, [44](#)
- get_accessories_settings
 - ximc.h, [126](#)
- get_analog_data
 - ximc.h, [126](#)
- get_bootloader_version
 - ximc.h, [127](#)
- get_brake_settings
 - ximc.h, [127](#)
- get_calibration_settings
 - ximc.h, [127](#)
- get_chart_data
 - ximc.h, [127](#)
- get_control_settings
 - ximc.h, [128](#)
- get_control_settings_calb
 - ximc.h, [128](#)
- get_controller_name
 - ximc.h, [128](#)
- get_ctp_settings
 - ximc.h, [129](#)
- get_debug_read
 - ximc.h, [129](#)
- get_device_count
 - ximc.h, [129](#)
- get_device_information
 - ximc.h, [129](#)
- get_device_name
 - ximc.h, [130](#)
- get_edges_settings
 - ximc.h, [130](#)
- get_edges_settings_calb
 - ximc.h, [130](#)
- get_emf_settings
 - ximc.h, [130](#)
- get_encoder_information
 - ximc.h, [131](#)
- get_encoder_settings
 - ximc.h, [131](#)
- get_engine_advanced_setup
 - ximc.h, [131](#)
- get_engine_settings
 - ximc.h, [131](#)
- get_engine_settings_calb
 - ximc.h, [132](#)
- get_entype_settings
 - ximc.h, [132](#)
- get_enumerate_device_controller_name
 - ximc.h, [132](#)
- get_enumerate_device_information
 - ximc.h, [133](#)
- get_enumerate_device_network_information
 - ximc.h, [133](#)
- get_enumerate_device_serial
 - ximc.h, [133](#)
- get_enumerate_device_stage_name
 - ximc.h, [133](#)
- get_extended_settings
 - ximc.h, [134](#)
- get_extio_settings
 - ximc.h, [134](#)
- get_feedback_settings
 - ximc.h, [134](#)
- get_firmware_version
 - ximc.h, [135](#)
- get_gear_information
 - ximc.h, [135](#)
- get_gear_settings
 - ximc.h, [135](#)
- get_globally_unique_identifier
 - ximc.h, [135](#)
- get_hallsensor_information
 - ximc.h, [136](#)
- get_hallsensor_settings
 - ximc.h, [136](#)
- get_home_settings
 - ximc.h, [136](#)
- get_home_settings_calb
 - ximc.h, [136](#)
- get_init_random

- ximc.h, [137](#)
- get_joystick_settings
 - ximc.h, [137](#)
- get_measurements
 - ximc.h, [137](#)
- get_motor_information
 - ximc.h, [137](#)
- get_motor_settings
 - ximc.h, [138](#)
- get_move_settings
 - ximc.h, [138](#)
- get_move_settings_calb
 - ximc.h, [138](#)
- get_nonvolatile_memory
 - ximc.h, [138](#)
- get_pid_settings
 - ximc.h, [138](#)
- get_position
 - ximc.h, [139](#)
- get_position_calb
 - ximc.h, [139](#)
- get_position_calb_t, [44](#)
 - EncPosition, [45](#)
 - Position, [45](#)
- get_position_t, [45](#)
 - EncPosition, [45](#)
 - uPosition, [45](#)
- get_power_settings
 - ximc.h, [139](#)
- get_secure_settings
 - ximc.h, [139](#)
- get_serial_number
 - ximc.h, [140](#)
- get_stage_information
 - ximc.h, [140](#)
- get_stage_name
 - ximc.h, [140](#)
- get_stage_settings
 - ximc.h, [140](#)
- get_status
 - ximc.h, [140](#)
- get_status_calb
 - ximc.h, [141](#)
- get_sync_in_settings
 - ximc.h, [141](#)
- get_sync_in_settings_calb
 - ximc.h, [141](#)
- get_sync_out_settings
 - ximc.h, [142](#)
- get_sync_out_settings_calb
 - ximc.h, [142](#)
- get_uart_settings
 - ximc.h, [142](#)
- globally_unique_identifier_t, [46](#)
 - UniqueID0, [46](#)
 - UniqueID1, [46](#)
 - UniqueID2, [46](#)
 - UniqueID3, [46](#)
- goto_firmware
 - ximc.h, [143](#)
- H5
 - analog_data_t, [18](#)
- H_BRIDGE_ALERT
 - ximc.h, [110](#)
- HOME_DIR_FIRST
 - ximc.h, [111](#)
- HOME_DIR_SECOND
 - ximc.h, [111](#)
- HOME_HALF_MV
 - ximc.h, [111](#)
- HOME_MV_SEC_EN
 - ximc.h, [111](#)
- HOME_STOP_FIRST_LIM
 - ximc.h, [111](#)
- HOME_STOP_FIRST_REV
 - ximc.h, [111](#)
- HOME_STOP_FIRST_SYN
 - ximc.h, [111](#)
- HOME_USE_FAST
 - ximc.h, [112](#)
- hallsensor_information_t, [46](#)
 - Manufacturer, [47](#)
 - PartNumber, [47](#)
- hallsensor_settings_t, [47](#)
 - MaxCurrentConsumption, [48](#)
 - MaxOperatingFrequency, [48](#)
 - SupplyVoltageMax, [48](#)
 - SupplyVoltageMin, [48](#)
- has_firmware
 - ximc.h, [143](#)
- HoldCurrent
 - power_settings_t, [62](#)
- home_settings_calb_t, [48](#)
 - FastHome, [49](#)
 - HomeDelta, [49](#)
 - HomeFlags, [49](#)
 - SlowHome, [49](#)
- home_settings_t, [49](#)
 - FastHome, [50](#)
 - HomeDelta, [50](#)
 - HomeFlags, [50](#)
 - SlowHome, [50](#)
 - uFastHome, [50](#)
 - uHomeDelta, [50](#)
 - uSlowHome, [50](#)
- HomeDelta
 - home_settings_calb_t, [49](#)
 - home_settings_t, [50](#)
- HomeFlags
 - home_settings_calb_t, [49](#)
 - home_settings_t, [50](#)

- HorizontalLoadCapacity
 - stage_settings_t, [68](#)
- IPS
 - feedback_settings_t, [42](#)
- init_random_t, [51](#)
 - key, [51](#)
- InputInertia
 - gear_settings_t, [43](#)
- lpwr
 - status_calb_t, [71](#)
 - status_t, [74](#)
- lusb
 - status_calb_t, [71](#)
 - status_t, [74](#)
- JOY_REVERSE
 - ximc.h, [112](#)
- Joy
 - analog_data_t, [18](#)
 - chart_data_t, [23](#)
- Joy_ADC
 - analog_data_t, [19](#)
- JoyCenter
 - joystick_settings_t, [52](#)
- JoyFlags
 - joystick_settings_t, [52](#)
- JoyHighEnd
 - joystick_settings_t, [52](#)
- JoyLowEnd
 - joystick_settings_t, [52](#)
- joystick_settings_t, [51](#)
 - DeadZone, [52](#)
 - ExpFactor, [52](#)
 - JoyCenter, [52](#)
 - JoyFlags, [52](#)
 - JoyHighEnd, [52](#)
 - JoyLowEnd, [52](#)
- Key
 - serial_number_t, [64](#)
- key
 - init_random_t, [51](#)
- Km
 - emf_settings_t, [33](#)
- L
 - analog_data_t, [19](#)
 - emf_settings_t, [33](#)
- L5
 - analog_data_t, [19](#)
- L5_ADC
 - analog_data_t, [19](#)
- LOW_UPWR_PROTECTION
 - ximc.h, [112](#)
- LeadScrewPitch
 - stage_settings_t, [68](#)
- LeftBorder
 - edges_settings_calb_t, [31](#)
 - edges_settings_t, [32](#)
- Length
 - measurements_t, [53](#)
- LimitSwitchesSettings
 - accessories_settings_t, [15](#)
- load_correction_table
 - ximc.h, [143](#)
- logging_callback_stderr_narrow
 - ximc.h, [144](#)
- logging_callback_stderr_wide
 - ximc.h, [144](#)
- logging_callback_t
 - ximc.h, [120](#)
- LowUpwrOff
 - secure_settings_t, [64](#)
- MBRatedCurrent
 - accessories_settings_t, [15](#)
- MBRatedVoltage
 - accessories_settings_t, [15](#)
- MBSettings
 - accessories_settings_t, [15](#)
- MBTorque
 - accessories_settings_t, [15](#)
- MICROSTEP_MODE_FULL
 - ximc.h, [113](#)
- MOVE_STATE_ANTIPLAY
 - ximc.h, [113](#)
- MOVE_STATE_MOVING
 - ximc.h, [113](#)
- MVCMD_ERROR
 - ximc.h, [113](#)
- MVCMD_HOME
 - ximc.h, [113](#)
- MVCMD_LEFT
 - ximc.h, [113](#)
- MVCMD_LOFT
 - ximc.h, [113](#)
- MVCMD_MOVE
 - ximc.h, [113](#)
- MVCMD_MOVR
 - ximc.h, [113](#)
- MVCMD_NAME_BITS
 - ximc.h, [113](#)
- MVCMD_RIGHT
 - ximc.h, [114](#)
- MVCMD_RUNNING
 - ximc.h, [114](#)
- MVCMD_SSTP
 - ximc.h, [114](#)
- MVCMD_STOP
 - ximc.h, [114](#)
- MVCMD_UKNWN
 - ximc.h, [114](#)

- MagneticBrakeInfo
 - accessories_settings_t, [15](#)
- Major
 - device_information_t, [29](#)
 - serial_number_t, [64](#)
- Manufacturer
 - encoder_information_t, [34](#)
 - gear_information_t, [43](#)
 - hallsensor_information_t, [47](#)
 - motor_information_t, [54](#)
 - stage_information_t, [67](#)
- MaxClickTime
 - control_settings_calb_t, [25](#)
 - control_settings_t, [26](#)
- MaxCurrent
 - motor_settings_t, [55](#)
- MaxCurrentConsumption
 - encoder_settings_t, [35](#)
 - hallsensor_settings_t, [48](#)
 - stage_settings_t, [69](#)
- MaxCurrentTime
 - motor_settings_t, [55](#)
- MaxOperatingFrequency
 - encoder_settings_t, [35](#)
 - hallsensor_settings_t, [48](#)
- MaxOutputBacklash
 - gear_settings_t, [44](#)
- MaxSpeed
 - control_settings_calb_t, [25](#)
 - control_settings_t, [26](#)
 - motor_settings_t, [56](#)
 - stage_settings_t, [69](#)
- measurements_t, [52](#)
 - Error, [53](#)
 - Length, [53](#)
 - Speed, [53](#)
- MechanicalTimeConstant
 - motor_settings_t, [56](#)
- MicrostepMode
 - engine_settings_calb_t, [37](#)
 - engine_settings_t, [38](#)
- MinimumUusb
 - secure_settings_t, [64](#)
- Minor
 - device_information_t, [29](#)
 - serial_number_t, [65](#)
- motor_information_t, [53](#)
 - Manufacturer, [54](#)
 - PartNumber, [54](#)
- motor_settings_t, [54](#)
 - DetentTorque, [55](#)
 - MaxCurrent, [55](#)
 - MaxCurrentTime, [55](#)
 - MaxSpeed, [56](#)
 - MechanicalTimeConstant, [56](#)
 - MotorType, [56](#)
 - NoLoadCurrent, [56](#)
 - NoLoadSpeed, [56](#)
 - NominalCurrent, [56](#)
 - NominalPower, [56](#)
 - NominalSpeed, [56](#)
 - NominalTorque, [56](#)
 - NominalVoltage, [57](#)
 - Phases, [57](#)
 - Poles, [57](#)
 - RotorInertia, [57](#)
 - SpeedConstant, [57](#)
 - SpeedTorqueGradient, [57](#)
 - StallTorque, [57](#)
 - TorqueConstant, [57](#)
 - WindingInductance, [57](#)
 - WindingResistance, [58](#)
- MotorType
 - motor_settings_t, [56](#)
- move_settings_calb_t, [58](#)
 - Accel, [58](#)
 - AntiplaySpeed, [58](#)
 - Decel, [58](#)
 - MoveFlags, [59](#)
 - Speed, [59](#)
- move_settings_t, [59](#)
 - Accel, [59](#)
 - AntiplaySpeed, [59](#)
 - Decel, [60](#)
 - MoveFlags, [60](#)
 - Speed, [60](#)
 - uAntiplaySpeed, [60](#)
 - uSpeed, [60](#)
- MoveFlags
 - move_settings_calb_t, [59](#)
 - move_settings_t, [60](#)
- MoveSts
 - status_calb_t, [71](#)
 - status_t, [74](#)
- msec_sleep
 - ximc.h, [144](#)
- MvCmdSts
 - status_calb_t, [71](#)
 - status_t, [74](#)
- NoLoadCurrent
 - motor_settings_t, [56](#)
- NoLoadSpeed
 - motor_settings_t, [56](#)
- NomCurrent
 - engine_settings_calb_t, [37](#)
 - engine_settings_t, [39](#)
- NomSpeed
 - engine_settings_calb_t, [37](#)
 - engine_settings_t, [39](#)
- NomVoltage
 - engine_settings_calb_t, [37](#)

- engine_settings_t, [39](#)
- NominalCurrent
 - motor_settings_t, [56](#)
- NominalPower
 - motor_settings_t, [56](#)
- NominalSpeed
 - motor_settings_t, [56](#)
- NominalTorque
 - motor_settings_t, [56](#)
- NominalVoltage
 - motor_settings_t, [57](#)
- nonvolatile_memory_t, [60](#)
 - UserData, [61](#)
- open_device
 - ximc.h, [144](#)
- POWER_OFF_ENABLED
 - ximc.h, [114](#)
- POWER_REDUCT_ENABLED
 - ximc.h, [114](#)
- POWER_SMOOTH_CURRENT
 - ximc.h, [114](#)
- PWR_STATE_MAX
 - ximc.h, [114](#)
- PWR_STATE_NORM
 - ximc.h, [114](#)
- PWR_STATE_OFF
 - ximc.h, [114](#)
- PWR_STATE_REDUCT
 - ximc.h, [114](#)
- PWR_STATE_UNKNOWN
 - ximc.h, [115](#)
- PWRSts
 - status_calb_t, [71](#)
 - status_t, [74](#)
- PartNumber
 - encoder_information_t, [34](#)
 - gear_information_t, [43](#)
 - hallsensor_information_t, [47](#)
 - motor_information_t, [54](#)
 - stage_information_t, [67](#)
- Phases
 - motor_settings_t, [57](#)
- pid_settings_t, [61](#)
- Poles
 - motor_settings_t, [57](#)
- PosFlags
 - set_position_calb_t, [65](#)
 - set_position_t, [66](#)
- Position
 - get_position_calb_t, [45](#)
 - set_position_calb_t, [65](#)
 - sync_in_settings_calb_t, [75](#)
- PositionerName
 - stage_name_t, [68](#)
- Pot
 - analog_data_t, [19](#)
 - chart_data_t, [23](#)
- power_settings_t, [61](#)
 - CurrReductDelay, [62](#)
 - CurrentSetTime, [62](#)
 - HoldCurrent, [62](#)
 - PowerFlags, [62](#)
 - PowerOffDelay, [62](#)
- PowerFlags
 - power_settings_t, [62](#)
- PowerOffDelay
 - power_settings_t, [62](#)
- probe_device
 - ximc.h, [145](#)
- R
 - analog_data_t, [19](#)
 - emf_settings_t, [33](#)
- REV_SENS_INV
 - ximc.h, [115](#)
- RPM_DIV_1000
 - ximc.h, [115](#)
- RatedInputSpeed
 - gear_settings_t, [44](#)
- RatedInputTorque
 - gear_settings_t, [44](#)
- ReductionIn
 - gear_settings_t, [44](#)
- ReductionOut
 - gear_settings_t, [44](#)
- Release
 - device_information_t, [30](#)
 - serial_number_t, [65](#)
- reset_locks
 - ximc.h, [145](#)
- RightBorder
 - edges_settings_calb_t, [31](#)
 - edges_settings_t, [32](#)
- RotorInertia
 - motor_settings_t, [57](#)
- SN
 - serial_number_t, [65](#)
- STATE_ALARM
 - ximc.h, [115](#)
- STATE_BRAKE
 - ximc.h, [115](#)
- STATE_BUTTON_LEFT
 - ximc.h, [115](#)
- STATE_BUTTON_RIGHT
 - ximc.h, [115](#)
- STATE_CONTR
 - ximc.h, [115](#)
- STATE_CTP_ERROR
 - ximc.h, [116](#)
- STATE_DIG_SIGNAL
 - ximc.h, [116](#)

STATE_ENC_A
ximc.h, [116](#)

STATE_ENC_B
ximc.h, [116](#)

STATE_ERRC
ximc.h, [116](#)

STATE_ERRD
ximc.h, [116](#)

STATE_ERRV
ximc.h, [116](#)

STATE_EXTIO_ALARM
ximc.h, [116](#)

STATE_GPIO_LEVEL
ximc.h, [116](#)

STATE_GPIO_PINOUT
ximc.h, [117](#)

STATE_LEFT_EDGE
ximc.h, [117](#)

STATE_POWER_OVERHEAT
ximc.h, [117](#)

STATE_REV_SENSOR
ximc.h, [117](#)

STATE_RIGHT_EDGE
ximc.h, [117](#)

STATE_SECUR
ximc.h, [117](#)

STATE_SYNC_INPUT
ximc.h, [117](#)

STATE_SYNC_OUTPUT
ximc.h, [118](#)

SYNCIN_ENABLED
ximc.h, [118](#)

SYNCIN_GOTOPOSITION
ximc.h, [118](#)

SYNCIN_INVERT
ximc.h, [118](#)

SYNCOUT_ENABLED
ximc.h, [118](#)

SYNCOUT_IN_STEPS
ximc.h, [118](#)

SYNCOUT_INVERT
ximc.h, [118](#)

SYNCOUT_ONPERIOD
ximc.h, [118](#)

SYNCOUT_ONSTART
ximc.h, [118](#)

SYNCOUT_ONSTOP
ximc.h, [118](#)

SYNCOUT_STATE
ximc.h, [118](#)

secure_settings_t, [62](#)
Criticalpwr, [63](#)
Criticalusb, [63](#)
CriticalT, [63](#)
CriticalUpwr, [63](#)
CriticalUusb, [63](#)

Flags, [64](#)
LowUpwrOff, [64](#)
MinimumUusb, [64](#)

serial_number_t, [64](#)
Key, [64](#)
Major, [64](#)
Minor, [65](#)
Release, [65](#)
SN, [65](#)

service_command_updf
ximc.h, [145](#)

set_accessories_settings
ximc.h, [145](#)

set_bindy_key
ximc.h, [145](#)

set_brake_settings
ximc.h, [146](#)

set_calibration_settings
ximc.h, [146](#)

set_control_settings
ximc.h, [146](#)

set_control_settings_calb
ximc.h, [146](#)

set_controller_name
ximc.h, [147](#)

set_correction_table
ximc.h, [147](#)

set_ctp_settings
ximc.h, [148](#)

set_debug_write
ximc.h, [148](#)

set_edges_settings
ximc.h, [148](#)

set_edges_settings_calb
ximc.h, [148](#)

set_emf_settings
ximc.h, [149](#)

set_encoder_information
ximc.h, [149](#)

set_encoder_settings
ximc.h, [149](#)

set_engine_advansed_setup
ximc.h, [149](#)

set_engine_settings
ximc.h, [150](#)

set_engine_settings_calb
ximc.h, [150](#)

set_entype_settings
ximc.h, [150](#)

set_extended_settings
ximc.h, [151](#)

set_extio_settings
ximc.h, [151](#)

set_feedback_settings
ximc.h, [151](#)

set_gear_information

- ximc.h, [152](#)
- set_gear_settings
 - ximc.h, [152](#)
- set_hallsensor_information
 - ximc.h, [152](#)
- set_hallsensor_settings
 - ximc.h, [152](#)
- set_home_settings
 - ximc.h, [153](#)
- set_home_settings_calb
 - ximc.h, [153](#)
- set_joystick_settings
 - ximc.h, [153](#)
- set_logging_callback
 - ximc.h, [154](#)
- set_motor_information
 - ximc.h, [154](#)
- set_motor_settings
 - ximc.h, [154](#)
- set_move_settings
 - ximc.h, [154](#)
- set_move_settings_calb
 - ximc.h, [154](#)
- set_nonvolatile_memory
 - ximc.h, [155](#)
- set_pid_settings
 - ximc.h, [155](#)
- set_position
 - ximc.h, [155](#)
- set_position_calb
 - ximc.h, [155](#)
- set_position_calb_t, [65](#)
 - EncPosition, [65](#)
 - PosFlags, [65](#)
 - Position, [65](#)
- set_position_t, [66](#)
 - EncPosition, [66](#)
 - PosFlags, [66](#)
 - uPosition, [66](#)
- set_power_settings
 - ximc.h, [156](#)
- set_secure_settings
 - ximc.h, [156](#)
- set_serial_number
 - ximc.h, [156](#)
- set_stage_information
 - ximc.h, [156](#)
- set_stage_name
 - ximc.h, [157](#)
- set_stage_settings
 - ximc.h, [157](#)
- set_sync_in_settings
 - ximc.h, [157](#)
- set_sync_in_settings_calb
 - ximc.h, [157](#)
- set_sync_out_settings
 - ximc.h, [158](#)
- set_sync_out_settings_calb
 - ximc.h, [158](#)
- set_uart_settings
 - ximc.h, [159](#)
- SlowHome
 - home_settings_calb_t, [49](#)
 - home_settings_t, [50](#)
- Speed
 - measurements_t, [53](#)
 - move_settings_calb_t, [59](#)
 - move_settings_t, [60](#)
 - sync_in_settings_calb_t, [75](#)
 - sync_in_settings_t, [76](#)
- SpeedConstant
 - motor_settings_t, [57](#)
- SpeedTorqueGradient
 - motor_settings_t, [57](#)
- stage_information_t, [66](#)
 - Manufacturer, [67](#)
 - PartNumber, [67](#)
- stage_name_t, [67](#)
 - PositionerName, [68](#)
- stage_settings_t, [68](#)
 - HorizontalLoadCapacity, [68](#)
 - LeadScrewPitch, [68](#)
 - MaxCurrentConsumption, [69](#)
 - MaxSpeed, [69](#)
 - SupplyVoltageMax, [69](#)
 - SupplyVoltageMin, [69](#)
 - TravelRange, [69](#)
 - Units, [69](#)
 - VerticalLoadCapacity, [69](#)
- StallTorque
 - motor_settings_t, [57](#)
- status_calb_t, [69](#)
 - CmdBufFreeSpace, [70](#)
 - CurPosition, [70](#)
 - CurSpeed, [71](#)
 - CurT, [71](#)
 - EncPosition, [71](#)
 - EncSts, [71](#)
 - Flags, [71](#)
 - GPIOFlags, [71](#)
 - Ipwr, [71](#)
 - Iusb, [71](#)
 - MoveSts, [71](#)
 - MvCmdSts, [71](#)
 - PWRSts, [71](#)
 - Upwr, [71](#)
 - Uusb, [72](#)
 - WindSts, [72](#)
- status_t, [72](#)
 - CmdBufFreeSpace, [73](#)
 - CurPosition, [73](#)
 - CurSpeed, [73](#)

- CurT, [73](#)
- EncPosition, [73](#)
- EncSts, [73](#)
- Flags, [73](#)
- GPIOFlags, [73](#)
- Ipwr, [74](#)
- Iusb, [74](#)
- MoveSts, [74](#)
- MvCmdSts, [74](#)
- PWRSts, [74](#)
- uCurPosition, [74](#)
- uCurSpeed, [74](#)
- Upwr, [74](#)
- Uusb, [74](#)
- WindSts, [74](#)
- stepcloseloop_Kp_high
 - engine.advanced_setup_t, [36](#)
- stepcloseloop_Kp_low
 - engine.advanced_setup_t, [36](#)
- stepcloseloop_Kw
 - engine.advanced_setup_t, [36](#)
- StepsPerRev
 - engine.settings_calb_t, [37](#)
 - engine.settings_t, [39](#)
- SupVoltage
 - analog_data_t, [19](#)
- SupVoltage_ADC
 - analog_data_t, [19](#)
- SupplyVoltageMax
 - encoder.settings_t, [35](#)
 - hallsensor.settings_t, [48](#)
 - stage.settings_t, [69](#)
- SupplyVoltageMin
 - encoder.settings_t, [35](#)
 - hallsensor.settings_t, [48](#)
 - stage.settings_t, [69](#)
- sync_in_settings_calb_t, [75](#)
 - ClutterTime, [75](#)
 - Position, [75](#)
 - Speed, [75](#)
 - SyncInFlags, [75](#)
- sync_in_settings_t, [75](#)
 - ClutterTime, [76](#)
 - Speed, [76](#)
 - SyncInFlags, [76](#)
 - uPosition, [76](#)
 - uSpeed, [76](#)
- sync_out_settings_calb_t, [77](#)
 - Accuracy, [77](#)
 - SyncOutFlags, [77](#)
 - SyncOutPeriod, [77](#)
 - SyncOutPulseSteps, [77](#)
- sync_out_settings_t, [78](#)
 - Accuracy, [78](#)
 - SyncOutFlags, [78](#)
 - SyncOutPeriod, [78](#)
- SyncOutPulseSteps, [79](#)
 - uAccuracy, [79](#)
- SyncInFlags
 - sync_in_settings_calb_t, [75](#)
 - sync_in_settings_t, [76](#)
- SyncOutFlags
 - sync_out_settings_calb_t, [77](#)
 - sync_out_settings_t, [78](#)
- SyncOutPeriod
 - sync_out_settings_calb_t, [77](#)
 - sync_out_settings_t, [78](#)
- SyncOutPulseSteps
 - sync_out_settings_calb_t, [77](#)
 - sync_out_settings_t, [79](#)
- t1
 - brake.settings_t, [20](#)
- t2
 - brake.settings_t, [20](#)
- t3
 - brake.settings_t, [20](#)
- t4
 - brake.settings_t, [20](#)
- TSGrad
 - accessories.settings_t, [15](#)
- TSMaX
 - accessories.settings_t, [15](#)
- TSMIn
 - accessories.settings_t, [15](#)
- TSSettings
 - accessories.settings_t, [16](#)
- Temp
 - analog_data_t, [19](#)
- Temp_ADC
 - analog_data_t, [19](#)
- TemperatureSensorInfo
 - accessories.settings_t, [15](#)
- Timeout
 - control.settings_calb_t, [25](#)
 - control.settings_t, [26](#)
- TorqueConstant
 - motor.settings_t, [57](#)
- TravelRange
 - stage.settings_t, [69](#)
- UART_PARITY_BITS
 - ximc.h, [119](#)
- UARTSetupFlags
 - uart.settings_t, [79](#)
- uAccuracy
 - sync_out_settings_t, [79](#)
- uAntiplaySpeed
 - move.settings_t, [60](#)
- uCurPosition
 - status_t, [74](#)
- uCurSpeed
 - status_t, [74](#)

- uDeltaPosition
 - control_settings_t, [26](#)
- uFastHome
 - home_settings_t, [50](#)
- uHomeDelta
 - home_settings_t, [50](#)
- uLeftBorder
 - edges_settings_t, [32](#)
- uMaxSpeed
 - control_settings_t, [26](#)
- uNomSpeed
 - engine_settings_t, [39](#)
- uPosition
 - get_position_t, [45](#)
 - set_position_t, [66](#)
 - sync_in_settings_t, [76](#)
- uRightBorder
 - edges_settings_t, [32](#)
- uSlowHome
 - home_settings_t, [50](#)
- uSpeed
 - move_settings_t, [60](#)
 - sync_in_settings_t, [76](#)
- uart_settings_t, [79](#)
- UARTSetupFlags, [79](#)
- UniquelD0
 - globally_unique_identifier_t, [46](#)
- UniquelD1
 - globally_unique_identifier_t, [46](#)
- UniquelD2
 - globally_unique_identifier_t, [46](#)
- UniquelD3
 - globally_unique_identifier_t, [46](#)
- Units
 - stage_settings_t, [69](#)
- Upwr
 - status_calb_t, [71](#)
 - status_t, [74](#)
- UserData
 - nonvolatile_memory_t, [61](#)
- Uusb
 - status_calb_t, [72](#)
 - status_t, [74](#)
- VerticalLoadCapacity
 - stage_settings_t, [69](#)
- WIND_A_STATE_ABSENT
 - ximc.h, [119](#)
- WIND_A_STATE_OK
 - ximc.h, [119](#)
- WIND_B_STATE_ABSENT
 - ximc.h, [119](#)
- WIND_B_STATE_OK
 - ximc.h, [119](#)
- WindSts
 - status_calb_t, [72](#)
 - status_t, [74](#)
- WindingCurrentA
 - chart_data_t, [23](#)
- WindingCurrentB
 - chart_data_t, [23](#)
- WindingCurrentC
 - chart_data_t, [23](#)
- WindingInductance
 - motor_settings_t, [57](#)
- WindingResistance
 - motor_settings_t, [58](#)
- WindingVoltageA
 - chart_data_t, [23](#)
- WindingVoltageB
 - chart_data_t, [24](#)
- WindingVoltageC
 - chart_data_t, [24](#)
- write_key
 - ximc.h, [159](#)
- XIMC_API
 - ximc.h, [119](#)
- ximc.h, [80](#)
 - BACK_EMF_KM_AUTO, [104](#)
 - BORDER_IS_ENCODER, [104](#)
 - BORDER_STOP_LEFT, [105](#)
 - BORDER_STOP_RIGHT, [105](#)
 - BRAKE_ENABLED, [105](#)
 - BRAKE_ENG_PWROFF, [105](#)
 - CONTROL_MODE_BITS, [105](#)
 - CONTROL_MODE_JOY, [105](#)
 - CONTROL_MODE_LR, [105](#)
 - CONTROL_MODE_OFF, [105](#)
 - CTP_ALARM_ON_ERROR, [105](#)
 - CTP_BASE, [106](#)
 - CTP_ENABLED, [106](#)
 - close_device, [120](#)
 - command_clear_fram, [120](#)
 - command_eeread_settings, [120](#)
 - command_eesave_settings, [120](#)
 - command_home, [121](#)
 - command_homezero, [121](#)
 - command_left, [121](#)
 - command_loft, [121](#)
 - command_move, [122](#)
 - command_move_calb, [122](#)
 - command_movr, [122](#)
 - command_movr_calb, [123](#)
 - command_power_off, [123](#)
 - command_read_robust_settings, [123](#)
 - command_read_settings, [123](#)
 - command_reset, [124](#)
 - command_right, [124](#)
 - command_save_robust_settings, [124](#)
 - command_save_settings, [124](#)
 - command_sstp, [124](#)

command_start_measurements, 125
command_stop, 125
command_update_firmware, 125
command_wait_for_stop, 125
command_zero, 125
EEPROM_PRECEDENCE, 106
ENC_STATE_ABSENT, 106
ENC_STATE_MALFUNC, 106
ENC_STATE_OK, 106
ENC_STATE_REVERS, 106
ENC_STATE_UNKNOWN, 107
ENDER_SWAP, 107
ENGINE_ACCEL_ON, 107
ENGINE_ANTIPLAY, 107
ENGINE_LIMIT_CURR, 107
ENGINE_LIMIT_RPM, 107
ENGINE_LIMIT_VOLT, 107
ENGINE_MAX_SPEED, 108
ENGINE_REVERSE, 108
ENGINE_TYPE_2DC, 108
ENGINE_TYPE_DC, 108
ENGINE_TYPE_NONE, 108
ENGINE_TYPE_STEP, 108
ENGINE_TYPE_TEST, 108
ENUMERATE_PROBE, 108
EXTIO_SETUP_INVERT, 108
EXTIO_SETUP_OUTPUT, 110
enumerate_devices, 126
FEEDBACK_EMF, 110
FEEDBACK_ENCODER, 110
FEEDBACK_NONE, 110
free_enumerate_devices, 126
get_accessories_settings, 126
get_analog_data, 126
get_bootloader_version, 127
get_brake_settings, 127
get_calibration_settings, 127
get_chart_data, 127
get_control_settings, 128
get_control_settings_calb, 128
get_controller_name, 128
get_ctp_settings, 129
get_debug_read, 129
get_device_count, 129
get_device_information, 129
get_device_name, 130
get_edges_settings, 130
get_edges_settings_calb, 130
get_emf_settings, 130
get_encoder_information, 131
get_encoder_settings, 131
get_engine_advanced_setup, 131
get_engine_settings, 131
get_engine_settings_calb, 132
get_entype_settings, 132
get_enumerate_device_controller_name, 132
get_enumerate_device_information, 133
get_enumerate_device_network_information, 133
get_enumerate_device_serial, 133
get_enumerate_device_stage_name, 133
get_extended_settings, 134
get_extio_settings, 134
get_feedback_settings, 134
get_firmware_version, 135
get_gear_information, 135
get_gear_settings, 135
get_globally_unique_identifier, 135
get_hallsensor_information, 136
get_hallsensor_settings, 136
get_home_settings, 136
get_home_settings_calb, 136
get_init_random, 137
get_joystick_settings, 137
get_measurements, 137
get_motor_information, 137
get_motor_settings, 138
get_move_settings, 138
get_move_settings_calb, 138
get_nonvolatile_memory, 138
get_pid_settings, 138
get_position, 139
get_position_calb, 139
get_power_settings, 139
get_secure_settings, 139
get_serial_number, 140
get_stage_information, 140
get_stage_name, 140
get_stage_settings, 140
get_status, 140
get_status_calb, 141
get_sync_in_settings, 141
get_sync_in_settings_calb, 141
get_sync_out_settings, 142
get_sync_out_settings_calb, 142
get_uart_settings, 142
goto_firmware, 143
H_BRIDGE_ALERT, 110
HOME_DIR_FIRST, 111
HOME_DIR_SECOND, 111
HOME_HALF_MV, 111
HOME_MV_SEC_EN, 111
HOME_USE_FAST, 112
has_firmware, 143
JOY_REVERSE, 112
LOW_UPWR_PROTECTION, 112
load_correction_table, 143
logging_callback_stderr_narrow, 144
logging_callback_stderr_wide, 144
logging_callback_t, 120
MICROSTEP_MODE_FULL, 113
MOVE_STATE_ANTIPLAY, 113
MOVE_STATE_MOVING, 113

MVCMD_ERROR, 113
MVCMD_HOME, 113
MVCMD_LEFT, 113
MVCMD_LOFT, 113
MVCMD_MOVE, 113
MVCMD_MOVR, 113
MVCMD_NAME_BITS, 113
MVCMD_RIGHT, 114
MVCMD_RUNNING, 114
MVCMD_SSTP, 114
MVCMD_STOP, 114
MVCMD_UKNWN, 114
msec_sleep, 144
open_device, 144
POWER_OFF_ENABLED, 114
PWR_STATE_MAX, 114
PWR_STATE_NORM, 114
PWR_STATE_OFF, 114
PWR_STATE_REDUCT, 114
PWR_STATE_UNKNOWN, 115
probe_device, 145
REV_SENS_INV, 115
RPM_DIV_1000, 115
reset_locks, 145
STATE_ALARM, 115
STATE_BRAKE, 115
STATE_BUTTON_LEFT, 115
STATE_BUTTON_RIGHT, 115
STATE_CONTR, 115
STATE_CTP_ERROR, 116
STATE_DIG_SIGNAL, 116
STATE_ENC_A, 116
STATE_ENC_B, 116
STATE_ERRC, 116
STATE_ERRD, 116
STATE_ERRV, 116
STATE_EXTIO_ALARM, 116
STATE_GPIO_LEVEL, 116
STATE_GPIO_PINOUT, 117
STATE_LEFT_EDGE, 117
STATE_REV_SENSOR, 117
STATE_RIGHT_EDGE, 117
STATE_SECUR, 117
STATE_SYNC_INPUT, 117
STATE_SYNC_OUTPUT, 118
SYNCIN_ENABLED, 118
SYNCIN_GOTOPOSITION, 118
SYNCIN_INVERT, 118
SYNCOUT_ENABLED, 118
SYNCOUT_IN_STEPS, 118
SYNCOUT_INVERT, 118
SYNCOUT_ONPERIOD, 118
SYNCOUT_ONSTART, 118
SYNCOUT_ONSTOP, 118
SYNCOUT_STATE, 118
service_command_updf, 145
set_accessories_settings, 145
set_bindy_key, 145
set_brake_settings, 146
set_calibration_settings, 146
set_control_settings, 146
set_control_settings_calb, 146
set_controller_name, 147
set_correction_table, 147
set_ctp_settings, 148
set_debug_write, 148
set_edges_settings, 148
set_edges_settings_calb, 148
set_emf_settings, 149
set_encoder_information, 149
set_encoder_settings, 149
set_engine_advanced_setup, 149
set_engine_settings, 150
set_engine_settings_calb, 150
set_entype_settings, 150
set_extended_settings, 151
set_extio_settings, 151
set_feedback_settings, 151
set_gear_information, 152
set_gear_settings, 152
set_hallsensor_information, 152
set_hallsensor_settings, 152
set_home_settings, 153
set_home_settings_calb, 153
set_joystick_settings, 153
set_logging_callback, 154
set_motor_information, 154
set_motor_settings, 154
set_move_settings, 154
set_move_settings_calb, 154
set_nonvolatile_memory, 155
set_pid_settings, 155
set_position, 155
set_position_calb, 155
set_power_settings, 156
set_secure_settings, 156
set_serial_number, 156
set_stage_information, 156
set_stage_name, 157
set_stage_settings, 157
set_sync_in_settings, 157
set_sync_in_settings_calb, 157
set_sync_out_settings, 158
set_sync_out_settings_calb, 158
set_uart_settings, 159
UART_PARITY_BITS, 119
WIND_A_STATE_OK, 119
WIND_B_STATE_OK, 119
write_key, 159
XIMC_API, 119
ximc_fix_usbser_sys, 159
ximc_version, 159

ximc_fix_usbser_sys
 ximc.h, [159](#)
ximc_version
 ximc.h, [159](#)